



Department of Management Services
Purchasing Division
241 West South Street
Kalamazoo, MI 49007-4796
Phone: 269.337.8020
www.kalamazoo.org

INVITATION FOR BID (IFB)

The City of Kalamazoo, Michigan is soliciting sealed bids for:

**PROJECT NAME: 2026 Water Meter Replacements
Term Contract**

BID REFERENCE #: 89044-008.0

IFB ISSUE DATE: April 24, 2026

BID DUE/OPENING DATE: May 13, 2026 @ 3:30 p.m. Local Time
Facsimile Bids Will Not Be Accepted.

MAILING ADDRESS & INSTRUCTIONS:

Mail to:
Purchasing Division
241 W. South Street
Kalamazoo, MI 49007

Questions about this IFB should be directed to:
Department Contact: **Debbie Jung, PE,**
Senior Civil Engineer, Water Resources at
jungd@kalamazoo.org

Include on the Envelope the Project Name and Bid Reference Number. All Envelopes Must Be Sealed.

You are invited to submit a bid for this project. Specifications, terms, conditions and instructions for submitting bids are contained herein. This Invitation for Bid with all pages, documents and attachments contained herein, or subsequently added to and made a part hereof, submitted as a fully and properly executed bid shall constitute the contract between the City and the successful bidder when approved and accepted on behalf of the City by an authorized official or agent of the City. Please review the bid document as soon as possible and note the **DEADLINE FOR QUESTIONS** in the Instructions to Bidders.

All bidders shall complete and return the Bid and Award page(s) and submit all information requested herein in order for a bid to be responsive. The bid document shall be returned in its entirety, in a properly identified and sealed envelope to the Purchasing Division at the above address. **BIDS MUST BE RECEIVED BEFORE THE DUE DATE - LATE BIDS WILL NOT BE CONSIDERED.** The City reserves the right to postpone the bid opening for its own convenience.

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STATEMENT OF NO BID

NOTE: If you DO NOT intend to bid on this commodity or service, please complete and return this form immediately. Your response will assist us in evaluating all responses for this important project and to improve our bid solicitation process.

The Purchasing Division of the City of Kalamazoo wishes to keep its bidders list file up-to-date. If, for any reason you cannot supply the commodity/service noted in this bid solicitation, this form must be completed and returned to remain on the particular bid list for future projects of this type.

If you do not respond to this inquiry within the time set for the bid opening date and time noted, we will assume that you can no longer supply this commodity/service, and your name will be removed from this bid list.

- _____ Specifications too "tight", i.e. geared toward one brand or manufacturer only (explain below).
- _____ Specifications are unclear (explain below).
- _____ We are unable to meet specifications.
- _____ Insufficient time to respond to the Invitation for Bid.
- _____ Our schedule would not permit us to perform.
- _____ We are unable to meet bond requirements.
- _____ We are unable to meet insurance requirements.
- _____ We do not offer this product or service.
- _____ Remove us from your bidders list for this commodity or service.
- _____ Other (specify below).

REMARKS: _____

SIGNED: _____ NAME: _____
(Type or Print)

TITLE: _____ DATE: _____

FIRM NAME: _____
(if any)

ADDRESS: _____
(Street address) (City) (State) (Zip)

PHONE: _____ EMAIL: _____

SECTION I
INSTRUCTIONS TO BIDDERS

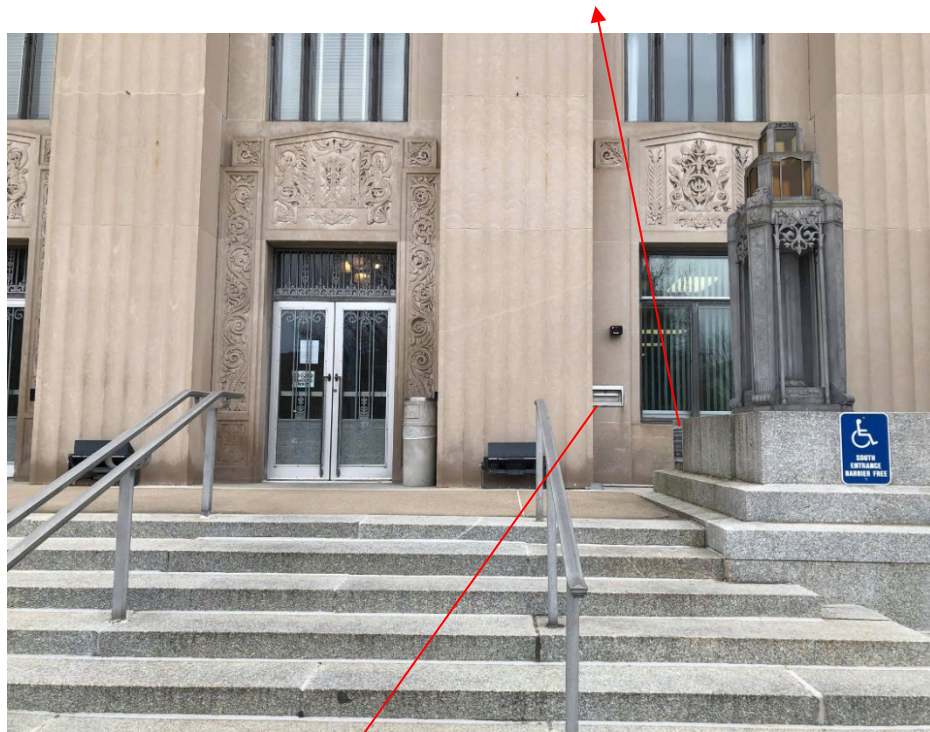
1. **EXAMINATION OF BID DOCUMENT**-Before submitting a bid, bidders shall carefully examine the specifications and shall fully inform themselves as to all existing conditions and limitations. The bidder shall indicate in the bid the sum to cover the cost of all items included on the bid form.
2. **PREPARATION OF BID**-The bid shall be legibly prepared in ink or typed. If a unit price or extension already entered by the bidder on the Bid and Award form is to be altered, it shall be crossed out and the new unit price or extension entered above or below and initialed by the bidder with ink. The bid shall be legally signed and the complete address of the bidder given thereon.

All bids shall be tightly sealed in an envelope plainly marked SEALED BID and identified by project name, bid opening date and time. Bids opened by mistake, due to improper identification, will be so documented and resealed. The Purchasing Division will maintain and guarantee confidentiality of the contents until the specified opening date and time. Bids submitted electronically will not be accepted.

3. **EXPLANATION TO BIDDERS**-Any binding explanation desired by a bidder regarding the meaning or interpretation of the Invitation for Bid (IFB) and attachments must be requested in writing, **at least business 5 days before the bid opening** so a reply may reach all prospective bidders before the submission of bids. Any information given to a prospective bidder concerning the IFB will be furnished to all prospective bidders as an amendment or addendum to the IFB if such information would be prejudicial to uninformed bidders. Receipt of amendments or addenda by a bidder must be acknowledged in the bid by attachment, or by letter received before the time set for opening of bids. Oral explanation or instructions given prior to the opening will not be binding.
4. **CASH DISCOUNTS**-Discount offered for payment of less than thirty (30) days will not be considered in evaluating bids for award. Offered discounts of less than thirty (30) days will be taken if payment is made within the discount period, even though not considered in evaluation of the bid.
5. **WITHDRAWAL OF BIDS**-Bids may be withdrawn in person by a bidder or authorized representative, provided their identity is made known and a receipt is signed for the bid, but only if the withdrawal is made prior to the exact time set for receipt of bid. No bid may be withdrawn for at least ninety (90) days after bid opening.
6. **ALTERNATE BIDS**-bidders are cautioned that any alternate bid, unless specifically requested or any changes, insertions or omissions to the terms and conditions, specifications or any other requirement of this IFB may be considered non-responsive, and at the option of the City, result in rejection of the alternate bid.
7. **LATE BIDS**-Any bid received at the office designated herein after the exact time specified for receipt will not be considered. (Note: The City reserves the right to consider bids that have been determined by the City to be received late due to mishandling by the City after receipt of the bid and no award has been made.)
8. **UNIT PRICES**-If there is a discrepancy between unit prices and their extension, unit prices shall prevail.
9. **BID SUBMITTAL**- Bidders can submit sealed bids in one of the following ways:
 - 9.1. **Mail your bid**, to be received before the bid due date and time indicated in the bid document, to the City of Kalamazoo at the following address:

City of Kalamazoo
Purchasing Division
241 West South Street
Kalamazoo, MI 49007

- 9.2. **Deliver your bid to City Hall In-Person** before the bid due date and time indicated in the bid document.
- 9.3. **Deliver your bid to the Treasurer’s Office Payment Drop Box** located in the northwest corner of City Hall (see photos below) before the bid due date and time indicated in the bid document.



1. Open drop box located at City Hall.



2. Insert SEALED BID here.



- 10. **BID TABULATIONS-** The Purchasing Division makes an effort to post bid tabulations to the City of Kalamazoo website within 24 hours after the bid opening date and time at: <https://www.kalamazoocity.org/bidopportunities>. However, in certain cases the posting of the bid tabulation may extend beyond the 24-hour window.

SECTION II
BID AND AWARD

The undersigned having become thoroughly familiar with all of the bid/contract documents incorporated herein, the project site and the location conditions affecting the work, hereby proposes to perform everything required to be performed in strict conformity with the requirements of these documents, and to provide and furnish all the equipment, labor and materials necessary to complete in a professional manner the furnishing and installing of all of the following, meeting or exceeding the specifications as set forth herein for the prices as stated below.

PAY ITEM LISTING - 2026 WATER METER REPLACEMENT

Pay Item	Quantity	Unit	Unit Price	Total Cost
Water Meter, 5/8-inch	1,800	Each		
Water Meter, 5/8-inch, Pit	100	Each		
Water Meter, 1-inch	2,800	Each		
Water Meter, 1-inch, Pit	400	Each		
Water Meter, 1.5-inch	100	Each		
Water Meter, 1.5-inch, Pit	60	Each		
Water Meter, 2-inch	350	Each		
Water Meter, 2-inch, Pit	80	Each		
Water Meter, 3-inch	40	Each		
Water Meter, 3-inch, Pit	20	Each		
Water Meter, 4-inch	10	Each		
Water Meter, 4-inch, Pit	10	Each		
Water Meter, 6-inch	1	Each		
Water Meter, 6-inch, Pit	1	Each		
Plumber - Allowance	1	Lump Sum		\$2,000,000.00
GRAND TOTAL			\$	

Plumber – Allowance

The City requires valves on both sides of meters. In the event of non-functional and/or non-existent valve at the meter, the Contractor shall hire a plumber licensed to work in Michigan to replace the non-functional valves and install new valves where required. Payment for this work will be paid with the item “**Plumber.**” Contractor shall notify the City Project Manager when work will be performed using this item and provide a cost estimate prior to work being performed. Payment will be based on actual documented costs (time and material) with an allowable 5% markup for specialty sub-contractors. Contractor shall submit an invoice that includes all labor and materials required to install valves and required fittings according to the City of Kalamazoo Standard Specifications. All valves shall match the existing valve size. If the size of the existing valve to be replaced is smaller than the meter size, notify City Project Manager to determine plan for valve replacement.

Bidder shall provide all of the information as requested herein with their bid. **Failure to do so and/or failure to provide post-bid requested information may be cause for rejecting the bid as non-responsive.**

Bidder/Contractor has examined and carefully studied the bidding documents and attachments, and acknowledges receipt of the following addenda:

Addendum No: _____

Dated: _____

The City encourages the use of local labor in fulfilling the requirements of this contract.

By my signature below, I certify that the firm bidding on this contract, when making hiring decisions, does not use a past criminal conviction as a bar to or preclude a person with a criminal conviction from being considered for employment with the bidding firm unless otherwise precluded by federal or state law. I further certify that I have read and agree to be bound by the provisions of the City’s Non-Discrimination Clause found in Appendix A as updated by City Ordinance 1856.

Signed: _____ Name: _____

Title: _____

CITY OF KALAMAZOO EX-OFFENDER POLICY CHECKLIST

As part of the City’s commitment to reducing unacceptable poverty, encouraging rehabilitation, reducing recidivism and strengthening families in Kalamazoo, the City has updated its Purchasing Policy to ensure that firms with whom the City does business share in this commitment by utilizing hiring practices that do not unfairly deny people with arrest and conviction records gainful employment. *(Important: This requirement also extends to any subcontractors the bidder intends to use to fulfill the contract for goods or services being sought from the City.)*

Part I: Proof that the bidder does not inquire about an individual’s past arrest or criminal history on the bidders employment application form

- Attach a copy of the current application for employment being used by the bidder

Part II: Certification that the bidder does not use an individual’s past arrest or criminal history to unlawfully discriminate against them by checking *one or more* of the following:

- That pursuant to federal or state law bidder is precluded from hiring persons with certain criminal records from holding particular positions or engaging in certain occupations by providing a cite to the applicable statute or regulation; if checking this box, provide a citation to the applicable statute or rule upon which the bidder is relying: _____
- That bidder conducts criminal history background checks only as necessary, and only after making a conditional offer of employment; that any withdrawal of an offer of employment to an individual because of a past criminal history is job-related and consistent with business necessity after the individual has been provided an individualized assessment opportunity to review and challenge or supplement the history of past criminal conduct being relied upon by the bidder;
- That the use by bidder of criminal history background checks complies with the U.S. Equal Employment Opportunity Commission’s Enforcement Guidance on the Consideration of Arrest and Conviction Records in Employment Decisions and that the bidder has not had a determination rendered against it in past 7 years that it discriminated against a person through the use of an individual’s arrest or criminal history

I CERTIFY THAT THE ABOVE STATEMENTS ARE TRUE.

Date

Signature

Printed Name

Position

**CITY OF KALAMAZOO
LOCAL PREFERENCE POLICY AND CERTIFICATION**

The lowest responsive Kalamazoo County bidder whose bid is not low but falls within 2% of the lowest responsive bid is afforded the opportunity to become the successful bidder if it agrees to reduce its bid to match the lowest responsive bid. The City of Kalamazoo is the sole determiner whether a bidder is responsible, qualifies as a Kalamazoo County bidder, and if its bid is responsive to the City’s specifications, terms and conditions.

If the lowest Kalamazoo County bidder chooses not to match the lowest bid, the next lowest responsive Kalamazoo County bidder whose bid falls within 2% of the lowest bid, is given the opportunity to match the lowest responsive bid.

To qualify as a Kalamazoo County bidder, the bidder must meet both the following criteria:

1. Have a physical presence in Kalamazoo County by maintaining a permanent office, factory or other facility in Kalamazoo County with employees working in Kalamazoo County.
2. Have paid real or personal property taxes related to said business to the City of Kalamazoo, County of Kalamazoo or other municipal corporation within Kalamazoo County in the previous tax year, except that a non-profit entity need not meet this requirement.

This local preference policy applies only to purchases for materials, supplies, capital outlay, and services for maintenance, repair or operation of City facilities that are over \$25,000. If more than 50% of the contract is sub-contracted to firms located outside of Kalamazoo County that bid does not qualify for the local preference policy outlined above. The local preference policy will not apply if prohibited by law. The Purchasing Agent has the authority to finally determine if the bidder qualifies as a Kalamazoo County bidder as set forth herein. The Purchasing Agent may take into account the permanency of the business in Kalamazoo, and whether the business appears to be claiming to be a Kalamazoo County business solely or primarily to qualify as a Kalamazoo County business under this Resolution, and any other material factors.

CERTIFICATION

If you qualify as a Kalamazoo County bidder and wish to be considered for the local preference provisions as provided above please certify that fact by providing the information requested below and attesting to its accuracy.

Firm Name: _____

Street Address of Business: _____

City, State, and Zip Code: _____

Number of employees working in Kalamazoo County: _____

Name the city or township to which business real and/or personal property taxes are paid or provide non-profit status:

The above information is accurate:

Signature: _____

Date: _____

Title: _____

REFERENCE QUESTIONNAIRE

Please answer the following questions completely.

1. Firm name: _____
2. Established: Year _____ Number of Employees: _____
3. Type of organization:
 - a. Individual: _____
 - b. Partnership: _____
 - c. Corporation: _____
 - d. Other: _____
4. Former firm name(s) if any, and year(s) in business:

5. Company must have at least 5 years of experience performing municipal water meter installations for projects with at least 1,000 addresses. Provide at least 3 references meeting this requirement:
 - 5.1 Municipality: _____
Address: _____
Phone and Email: _____
Project Manager, Title: _____
Start and End Date: _____
Number and Brand/Model of Meters Replaced: _____
 - 5.2 Municipality: _____
Address: _____
Phone and Email: _____
Project Manager, Title: _____
Start and End Date: _____
Number and Brand/Model of Meters Replaced: _____
 - 5.3 Municipality: _____
Address: _____
Phone and Email: _____
Project Manager, Title: _____
Start and End Date: _____
Number and Brand/Model of Meters Replaced: _____

6. Project Management Plan

6.1 Name of the Project Manager that will be overseeing the project, their years of experience at installing and managing meter installations, and any licenses or certifications they hold:

6.2 Number of employees that will be assigned to changing meters and the planned configuration of the crew/team. List any relevant training and/or qualifications of the crew/team relevant to residential plumbing:

6.3 Name of the on-line platform that will be used for scheduling and managing the project:

I hereby certify that all of the information provided is true and answered to the best of my ability.

Signed: _____ Name: _____
(type or print)

Title: _____ Date: _____

I hereby state that all of the information I have provided is true, accurate and complete. I hereby state that I have the authority to submit this bid which will become a binding contract if accepted by the City of Kalamazoo. I hereby state that I have not communicated with nor otherwise colluded with any other bidder, nor have I made any agreement with nor offered/accepted anything of value to/from an official or employee of the City of Kalamazoo that would tend to destroy or hinder free competition.

The firm's identification information provided will be used by the City for purchase orders, payment and other contractual purposes. If the contractual relationship is with, or the payment made to, another firm please provide a complete explanation on your letterhead and attach to your bid. Please provide for accounts payable purposes:

Tax Identification Number (Federal ID): _____

Remittance Address: _____

Financial Contact Name: _____ Financial Contact Phone Number: _____

Financial Contact Email Address: _____

I hereby state that I have read, understand and agree to be bound by all terms and conditions of this bid document.

SIGNED: _____ NAME: _____
(Type or Print)

TITLE: _____ DATE: _____

FIRM NAME: _____
(if any)

ADDRESS: _____
(Street address) (City) (State) (Zip)

PHONE: _____ EMAIL ADDRESS: _____

FOR CITY USE ONLY - DO NOT WRITE BELOW

**SECTION III
CITY OF KALAMAZOO
INDEMNITY AND INSURANCE**

Contractor, or any of their subcontractors, shall not commence work under this contract until they have obtained the insurance required under this paragraph, and shall keep such insurance in force during the entire life of this contract. All coverage shall be with insurance companies licensed and admitted to do business in the State of Michigan and acceptable to the City of Kalamazoo within ten (10) days of the Notice of Award. The requirements below should not be interpreted to limit the liability of the Contractor. All deductibles and SIR's are the responsibility of the Contractor.

The Contractor shall procure and maintain the following insurance coverage:

Workers' Compensation Insurance including Employers' Liability Coverage, in accordance with all applicable statutes of the State of Michigan.

Commercial General Liability Insurance on an "Occurrence Basis" with limits of liability not less than \$1,000,000 per occurrence and aggregate. Coverage shall include the following extensions: (A) Contractual Liability; (B) Products and Completed Operations; (C) Independent Contractors Coverage; (D) Broad Form General Liability Extensions or equivalent, if not already included and (E) XCU coverage if the nature of the contract requires XC or U work.

Automobile Liability including Michigan No-Fault Coverages, with limits of liability not less than \$1,000,000 per occurrence, combined single limit for Bodily Injury, and Property Damage. Coverage shall include all owned vehicles, all non-owned vehicles, and all hired vehicles.

Additional Insured: Commercial General Liability and Automobile Liability, as described above, shall include an endorsement stating that the following shall be *Additional Insureds*: The City of Kalamazoo, all elected and appointed officials, all employees and volunteers, all boards, commissions, and/or authorities and board members, including employees and volunteers thereof. It is understood and agreed that by naming the City of Kalamazoo as additional insured, coverage afforded is considered to be primary and any other insurance the City of Kalamazoo may have in effect shall be considered secondary and/or excess.

To the fullest extent permitted by law the Contractor agrees to defend, pay on behalf of, indemnify, and hold harmless the City of Kalamazoo, its elected and appointed officials, employees, agents and volunteers, and others working on behalf of the City of Kalamazoo against any and all claims, demands, suits, or loss, including all costs connected therewith, and for any damages which may be asserted, claimed, or recovered against or from the City of Kalamazoo, by reason of personal injury, including bodily injury or death and/or property damage, including loss of use thereof, which arises out of, or is in any way connected or associated with this contract.

Cancellation Notice: All policies, as described above, shall include an endorsement stating that it is understood and agreed that thirty (30) days, or ten (10) days for non-payment of premium, Advance Written Notice of Cancellation, Non-Renewal, Reduction, and/or Material Change shall be sent to: City of Kalamazoo, Purchasing Division, 241 W. South Street, Kalamazoo, MI 49007.

Proof of Insurance Coverage: The Contractor shall provide the City of Kalamazoo at the time that the contracts are returned by him/her for execution, or within 10 days of Notice of Award, whichever is earlier, a Certificate of Insurance as well as the required endorsements. In lieu of required endorsements, if applicable, a copy of the policy sections where coverage is provided for additional insured and cancellation notice would be acceptable. Copies or certified copies of all policies mentioned above shall be furnished, if so requested.

INDEMNITY AND INSURANCE
Continued

If any of the above coverages expire during the term of this contract, the Contractor shall deliver renewal certificates and/or policies to City of Kalamazoo at least ten (10) days prior to the expiration date.

Scope of Coverage: The above requirements and conditions shall not be interpreted to limit the liability of the Contractor under this Contract, but shall be interpreted to provide the greatest benefit to the City and its officers and employees. The above listed coverages shall protect the Contractor, its employees, agents, representatives and subcontractors against claims arising out of the work performed. It shall be the Contractor's responsibility to provide similar insurance for each subcontractor or to provide evidence that each subcontractor carries such insurance in like amount prior to the time such subcontractor proceeds to perform under the contract.

**SECTION IV
SPECIAL REQUIREMENTS**

1. BID BOND/GUARANTEE

The bid must be accompanied by a bid bond which shall not be less than five (5%) percent of the total amount of the bid. No bid will be considered unless it is accompanied by the required guarantee. The bid guarantee shall ensure the execution of the bid and award, and the furnishing of a performance bond and a labor and material bond (A and B below) by the successful bidder. (Contractors Note: A cashier's or certified check in lieu of a bid bond is **NOT** acceptable.)

A. PERFORMANCE BOND

A performance bond shall be furnished in the full amount of the contract ensuring the City of faithful performance of all the provisions of the contract, and the satisfactory performance of any equipment required hereunder. The bond shall also ensure the City against defective workmanship and/or materials.

B. LABOR AND MATERIAL (PAYMENT) BOND

A labor and material (payment) bond shall be furnished for the period covered by the contract, in the full amount of the contract for the protection of labor and material suppliers and sub-contractors.

Bonds shall be secured by a guaranty or a surety company listed in the latest issue of the U.S. Treasury, circular 570, and licensed to do business in the State of Michigan, and written in favor of the City of Kalamazoo. The amount of such bonds shall be within the maximum amount specified for such company in said circular 570. The bonds shall be accompanied by a power of attorney showing authority of the bonding agent to sign such bonds on behalf of the guaranty or surety company. The cost of the bonds shall be borne by the Contractor.

Failure of the Contractor to supply the required bonds within ten (10) days after Notice of Award, or within such extended period as the Purchasing Agent may agree to, shall constitute a default and the City of Kalamazoo may either award this contract to the next lowest bidder or re-advertise for bids and may charge against the Contractor for the difference between the amount of the bid and the amount for which a contract for the work is subsequently executed, irrespective of whether the amount thus due exceeds the amount of the bid bond. If a more favorable bid is received by re-advertising, the defaulting bidder shall have no claim against the City of Kalamazoo for a refund.

2. WAIVERS OF LIEN

Upon completion of all work and request for final payment, the Contractor shall furnish a 100% waiver of lien from each supplier and sub-contractor covering all items of the work. Failure to supply waivers of lien for the entire job upon completion and final payment request will be considered grounds for withholding final payment.

3. SUBCONTRACTORS

- A. Contractors shall state on the Bid and Award page any and all subcontractors to be associated with their bid, including the type work to be performed. Any and all subcontractors shall be bound by all of the terms, conditions and requirements of the contract; however, the prime contractor shall be responsible for the performance of the total work requirements.

- B. The Contractor shall cooperate with the City of Kalamazoo in meeting its commitments and goals with regard to maximum utilization of minority and women business enterprise, and shall use its best efforts to ensure that minority and women business enterprises have maximum practicable opportunity to compete for subcontract work under this agreement.

**SECTION V
GENERAL PROVISIONS**

1. INTENT

It is the intent of these plans and specifications to provide for a contractor who shall provide all labor, materials, tools and equipment necessary to remove old water meters and reinstall new AMI water metering systems across the City's water distribution system. It is anticipated that the City of Kalamazoo will complete some of the proposed meter replacements using in-house personnel, with the remainder distributed to the responsive low bid contractor(s).

2. SCOPE OF WORK

This contract includes, but is not limited to: Direct Mailing appointment notification letters to water customers; maintaining an online scheduling portal; noting residential water services with pressure reducing valves (PRV's); replacing/installing valves before and after meters as required; taking photos; removing and disposing of old meter system; installing new meter system; coordinating with City billing staff to upload new meter information. All contracted work shall be completed in accordance with the current City of Kalamazoo Standard Specifications for Water Main and Service Construction and the current MDOT Standard Specifications for Construction.

3. CONTRACT PERIOD AND EXTENSIONS

3.1 The contract shall commence on or about **May 1, 2026**, subject to approval, and shall expire on **December 31, 2026**.

3.2 The City may opt to extend this contract for up to **three (3) one (1) year periods**. All extensions shall be upon mutual agreement of both parties with all provisions of the original contract or any addenda and extensions remaining in full force and effect.

4. QUANTITIES

The quantities shown or indicated on the plans are estimated. Payment will be made based upon unit pricing of quantities installed.

5. UNIT PRICING

The unit price, including its pro-rata share of overhead, multiplied by the quantity shown shall represent the total bid and shall be held firm for the life of this contract. Any bid not conforming to this requirement may be rejected as non-responsive.

6. PRICES

Only at the time of renewal, Contractor may negotiate price increases equivalent to cost increases which he/she has encountered within the past contract period.

NO INCREASE OVER THE BASE BID PRICE WILL BE ALLOWED THE CONTRACTOR WITHOUT PRIOR WRITTEN AUTHORIZATION FROM THE CITY PURCHASING AGENT, and then only after receipt of documentation from the Contractor's supplier showing the basis for and the amount of increase, and that the increase applies to all customers. **In the event that a price increase is not approved by the Purchasing Division, the City of Kalamazoo reserves the right to terminate this contract.**

No increase over the base bid price will be permitted to compensate the Contractor for inefficiency or errors in judgements, increases in labor costs or profit.

7. INSPECTION OF WORK

The City may maintain inspectors on the job who shall at all times have access to work.

8. INSPECTION OF SITE

Each bidder shall visit the site of the proposed work and fully acquaint himself/herself with the existing conditions relating to construction and labor, and shall fully inform himself/herself as to the facilities involved and the difficulties and restrictions attending the performance of this contract. The bidder shall thoroughly examine and become familiar with the drawings, specifications, and all other bid/contract documents. The Contractor, by the execution of this contract, shall in no way be relieved of any obligation under it due to his/her failure to receive or examine any form or legal instrument, or to visit the site and acquaint himself/herself with the conditions there existing. No allowance shall be made subsequently in this connection in behalf of the Contractor for any negligence of his/her part. For inspection call the Public Services Department, Water Resources Division.

9. INSPECTION AND TESTING

The Contractor shall give the Project Manager timely notice of readiness of the work for all required inspections, tests or approvals, and shall cooperate with inspections and testing personnel to facilitate required inspections or tests. The City will provide for materials and construction testing including but not limited to compaction of subbase and backfill material, concrete testing and asphalt testing. The cost of said testing shall be borne by the City. Verification that testing required by the contract has been completed on one phase of the project prior to proceeding to the next phase is the responsibility of the Contractor. In the event that the project has proceeded without required testing, the Contractor shall ensure that the required testing is obtained retroactively and shall provide access for testing as necessary at his/her sole expense.

10. MATERIALS INSPECTION AND RESPONSIBILITY

- 10.1 The Project Manager shall have the right to inspect any materials to be used in carrying out the terms of the contract.
- 10.2 The City does not assume any responsibility for the contracted quality and standard of all materials, equipment, components or completed work furnished under this contract.
- 10.3 Any materials, equipment, components or completed work which does not comply with contract specifications or State codes may be rejected by the City, and shall be replaced by the Contractor at no cost to the City.
- 10.4 Any materials, equipment or components rejected shall be removed within a reasonable period of time from the premises of the City at the entire expense of the Contractor after notice has been given by the City to the Contractor that such materials, equipment or components have been rejected.
- 10.5 Unless otherwise indicated on the Plans or in the Special Conditions, all salvaged material shall be the property of the contractor.

11. LAYING OUT WORK

Before submitting a bid the Contractor shall verify all measurements and shall be responsible for the correctness of same. No extra charge or compensation will be allowed on account of differences between actual dimensions and the measurements indicated on the drawings. Any difference that may be found shall be submitted to the City Engineer for consideration before proceeding. The City Engineer will provide staking for the project.

12. SUPERVISION

The Contractor shall employ an experienced superintendent or foreperson on the job at all times.

13. TEMPORARY UTILITIES

13.1 Temporary or construction water will NOT be available on the sites. The Contractor must provide for drinking water.

13.2 Temporary toilets: To be supplied by the Contractor as may be necessary.

14. SITE SECURITY

The Contractor shall be responsible for job site security of all materials and tools provided by him/her and no claim for loss or damage will be considered by the City.

15. TARDINESS

Construction delays resulting from tardiness on the part of the Contractor will be reviewed by the City in the event of any request for contract extension by the Contractor.

16. PROGRESS SCHEDULE

16.1 After receipt of Notice to Proceed, work shall start within 10 days unless otherwise agreed to by the Project Manager.

16.2 **Project shall have a final completion date of December 31, 2026.**

16.3 Work of a similar nature may be added to this contract if agreed to by the City and the Contractor. In the event that work is added, the progress schedule for the work will remain unchanged. Any contract time added for additional work will be applied to that additional work only, and cannot be added to items in the original contract. Any work done on the items in the original contract past the number of working days stated herein will be subject to liquidated damages regardless of any work that may be added at a later date.

16.4 The Contractor will be required to meet with the Public Services representatives to work out detailed progress schedule. The schedule for this meeting will be within two weeks after contract award has been made.

16.5 The named sub-contractor(s) for all items shall also be present at the scheduled meeting and they will be required to sign the Progress Schedule to indicate their approval of the scheduled dates of work set forth in the Progress Schedule.

16.6 The Progress Schedule shall include, as a minimum, the starting and completion dates for major items, and where specified in the bid document the date the project is to be opened to traffic as well as the final project completion date specified in the bid documents. The Progress Schedule shall be coordinated with all aspects of the work occurring at the site.

16.7 Failure on the part of the Contractor to carry out the provisions of the Progress Schedule as established may be considered sufficient cause to prevent bidding future projects until a satisfactory rate of progress is again established.

16.8 The starting date and the contract time to the completion date for this project may be adjusted by Public Services without imposing liquidated damages upon the receipt of satisfactory documented evidence that unforeseen delayed delivery of critical materials will prevent the orderly prosecution the work.

16.9 Section 501.03.I.2, Seasonal Limitations, is amended as follows: Seasonal limits for placing HMA mixtures in the City of Kalamazoo will be May 5 thru Oct. 15. No HMA paving will be allowed outside of these dates unless approved by the Engineer.

17. CONSTRUCTION SCHEDULE AND COORDINATION

17.1 The Contractor shall supply the City with an agreeable construction schedule before commencing work on this contract. This schedule shall detail beginning and completion dates for each major component of the project.

17.2 The Contractor shall coordinate and cooperate with all other contractors who may be working on the site in order to allow for the orderly progress of work being done.

17.3 The Contractor is required to keep the Project Manager fully informed of any proposed work which will tend to interfere with the existing operations at the site.

17.4 The Contractor shall schedule all work to accommodate the City's schedule. In the event Contractor's schedule falls on weekends, nights or overtime work is required, no additional compensation will be allowed. All work shall be part of this contract without regard to when it is done.

18. CONTRACTOR COORDINATION

18.1 The Contractor shall make every effort to coordinate every aspect of his work with that of other contractors on the site to assure an efficiently managed and proper installation.

18.2 Consideration shall be given to timing of construction, maintaining adequate construction access, and construction staging. Any costs associated with this coordination shall be included in the contract.

19. COORDINATING CLAUSE

The Contractor's attention is called to Article 104.08 of the MDOT Standard Specifications for Construction entitled "Cooperation by Contractor."

20. ADDITIONS

20.1 Any modification to the contract shall be subject to prior approval by the Purchasing Agent. City Commission approval may also be required.

20.2 Prices for additional work required are not requested in the itemized listing contained herein for the base project. Should additional work be authorized, compensation shall be made on the basis of price or prices to be mutually agreed upon. Such additional work shall not begin until a Change Order has been approved.

21. MAINTAINING TRAFFIC

21.1 This work shall be in accordance with the requirements of Section 812 of the MDOT Standard Specifications for Construction and as specified herein. The Contractor is advised that the current Michigan Manual of Uniform Traffic Control Devices is hereby established as governing all work in connection with traffic control devices, barricade lighting, etc. required on this project.

21.2 The Contractor shall furnish, erect, maintain and, upon completion of the work, remove all traffic control devices and barricade lights within the project and around the perimeter of the project for the safety and protection of through and local traffic. This includes, but is not limited to: Advance, regulatory and warning signs; barricades and channeling devices at intersecting streets on which traffic is to be maintained; barricades at the ends of the project

and at right-of-way lines for intersecting streets which are to be closed with the first usable street on each side of the project. Traffic regulators, where required by the Engineer, are included.

- 21.3 Where the existing pavement or partial widths of new pavement are to be utilized for the maintenance of through and local traffic, drum type barricades will be required at 50' intervals or as directed by the Engineer for channeling and directing traffic through the construction area.
- 21.4 Through traffic shall be maintained utilizing sidewalk closures with detours and traffic shifts per MDOT traffic and safety details.
- 21.5 Protection of all pedestrian traffic shall be maintained at all times.
- 21.6 Payment for the traffic control devices shall be based on the quantity used and the contract unit prices.
- 21.7 Under Article 812.04.D "Operated Pay Items" the term 'Relocating' shall include the relocating of the item from any street covered by the contract to any other street covered by the contract.

Special Restrictions: Access to frontage properties shall be maintained as much as practical. Emergency access shall be maintained at all times. The Contractor shall maintain two-way traffic with flag control as needed when the road is restricted to only one traffic lane.

22. LIQUIDATED DAMAGES

Liquidated damages, if applicable, shall be \$500.00 a day regardless of contract size.

23. REMOVAL OF RUBBISH

The Contractor shall daily remove all rubbish and accumulated materials due to his/her construction.

24. SITE ACCESS

The City will provide fair and reasonable access to the job site within the working schedules of both parties.

25. GUARANTEE

The Contractor shall guarantee all of his/her work for a period of two (2) years following the date of final acceptance of the completed work and shall repair, replace or make good any materials or work which fail to function or perform or be found defective, without cost to the City.

26. SAFETY

The Contractor shall comply with all applicable OSHA and MIOSHA regulations.

27. PAY ESTIMATES

The Contractor shall be responsible for the generation of invoices for payment. Payment will be generated by the City based upon an approved invoice. Recommended frequency of payment is monthly, however, frequency of payment will not exceed bi-weekly.

28. PRODUCT/SYSTEM SUBSTITUTIONS

Submit a written request, to be received not later than 10 days prior to scheduled bid opening, for Substitution of any Product not named. If no substitutions are submitted, it will be reasonably concluded by the Owner and Landscape Architect that the specified product will be incorporated into the Work and the Bidder will be committed to supplying the specified product.

- 28.1 Describe in detail any variance to the Product specified. All proposed substitution for specified items shall be substantially the same size (height, length, width, diameter, etc.), type, color, construction quality and shall meet the design intent to be considered for substitution for the Product specified.
- 28.2 Document each request with complete data substantiating compliance of proposed Substitution with Product specified including written certification that Product conforms to or exceeds all requirements of the Product specified.
- 28.3 Document all coordination information, including a list of changes or modifications needed to the Contract Documents or other parts of the Work and to construction performed by the Owner and Separate Contractors that will become necessary to accommodate the proposed substitution.
- 28.4 Provide name, address and telephone number of manufacturer's authorized representative.
- 28.5 Submit three copies of all documents for each request for Substitution for consideration.
- 28.6 Approval of the Substitution request, if given, will be in the form of an addendum issued prior to scheduled opening date and hour at local time.

29. SAMPLES AND DEMONSTRATIONS

Evidence in the form of samples may be requested. Such samples are to be furnished after the date of bid opening only upon request of The City unless otherwise stated in the bid proposal. If samples should be requested, such samples must be received by The City no later than seven (7) days after formal request is made. When required, The City may request full demonstrations of any unit(s) bid prior to the award of any contract. Samples, when requested, must be furnished free of expense to The City and if not used in testing or destroyed, will upon request within thirty (30) days of bid award be returned at the bidder's request.

30. ACCEPTANCE OF MATERIAL

The material delivered under this proposal shall remain the property of the seller until a physical inspection and actual usage of the material and/or services is made and thereafter accepted to the satisfaction of The City and must comply with the terms herein, and be full in accord with specifications and of the highest quality. In the event the material and/or service supplied to The City is found to be defective or does not conform to specifications, The City reserves the right to cancel the order upon written notice to the seller and return the product to seller at the seller's expense.

31. VARIATIONS TO SPECIFICATIONS

For purposes of evaluation, the bidder **MUST** indicate any variances from our specifications, terms and/or conditions, no matter how slight. If variations are not stated in the proposal, it will be assumed that the product or service fully complies with our specifications, terms and conditions.

32. SAFETY STANDARDS

The bidder warrants that the products supplied to The City conform in all respects to the standards set forth in the Occupational Safety and Health Act of 1970 and its amendments and the failure to comply with this condition will be considered a breach of contract.

33. MANUFACTURER'S CERTIFICATION

The City reserves the right to request from bidders separate manufacturer certification of all statements made in the bid.

34. PROTECTION OF WORK

The Contractor shall maintain adequate protection of all his/her work from damage and shall protect all public and private abutting property from injury or loss arising in connection with this contract.

35. PROTECTION OF PROPERTY

35.1 The Contractor shall confine his/her equipment and operations to those areas of the work site necessary for the completion of the work, or as authorized by the Project Manager. The Contractor shall protect and preserve from damage any facilities, utilities or features including trees, shrubs and turf which are not required to be disturbed by the requirements of the work.

35.2 The Contractor shall be responsible to determine the location of and to protect from damage any utilities or other improvements.

36. QUESTIONS

Bidders shall address questions regarding the specifications to Debbie Jung, P.E. Senior Civil Engineer at jungd@kalamazoocity.org. (This does not relieve the requirements of Page 1, Item 3.) Questions regarding terms, conditions and other related bid requirements may be addressed to Stephanie Losey, Buyer at loseys@kalamazoocity.org.

SECTION VI
TERMS AND CONDITIONS

1. AWARD OF CONTRACT

- A. This contract will be awarded to that responsible bidder whose bid, conforming to this solicitation, will be most advantageous to the City, price and other factors considered. The City reserves the right to accept or reject any or all bids and waive informalities and minor irregularities in bids received. Other factors include, as an example but not limited to, delivery time, conformance to specifications, incidental costs such as demurrage and deposits, etc.

Notification of award will be in writing by the Purchasing Agent. Upon notification, the Contractor shall submit to the Purchasing Division all required insurance certificates (if required) and such other documentation as may be requested or required hereunder. Upon their receipt and subsequent approval by the City, the Purchasing Agent will forward to the Contractor a written **NOTICE TO PROCEED**. Work shall **NOT** be started until such **NOTICE TO PROCEED** is received by the Contractor.

- B. Unilateral changes in bid prices by the bidder shall not be allowed. However, the City, at its sole option, reserves the right to negotiate with bidders in the event of, but not limited to:
- 1) No bids received;
 - 2) A single bid being received; or
 - 3) Prices quoted are over budget and/or unreasonable.

2. COMPLETE CONTRACT

This bid document together with its addenda, amendments, attachments and modifications, when executed, becomes the complete contract between the parties hereto, and no verbal or oral promises or representations made in conjunction with the negotiation of this contract shall be binding on either party.

3. SUBCONTRACTORS - NON ASSIGNMENT

Bidders shall state in writing any and all sub-contractors to be associated with this bid, including the type of work to be performed. The Contractor shall cooperate with the City of Kalamazoo in meeting its commitments and goals with regard to maximum utilization of minority and women-owned business enterprises.

The Contractor hereby agrees and understands that the contract resulting from this solicitation shall not be transferred, assigned or sublet without prior written consent of the City of Kalamazoo.

4. TAXES

The City of Kalamazoo is exempt from all federal excise tax and state sales and use taxes. However, depending upon the situation, the vendor or contractor may not be exempt from said taxes and the City of Kalamazoo is making no representation as to any such exemption.

5. INVOICING

All original invoice(s) will be sent to the Finance Division, 241 W. South Street, Kalamazoo, MI 49007 or via email at apinvoice@kalamazoo.org . The Finance Division processes payments after receipt of an original invoice from the Contractor and approval by the department.

The City of Kalamazoo policy is to pay invoice(s) within 30 days from the receipt of the original invoice, if the services or supplies are satisfactory and the proper paper work and procedures have been followed. In order to guarantee payment to the vendor on a timely basis, the vendor needs to receive a purchase order number before supplying the City of Kalamazoo with goods or services. All original, and copies of original invoice(s), will clearly state which purchase order they are being billed against.

The City of Kalamazoo is a government municipality and therefore is tax exempt from all sales tax. Our tax exempt number is 38-6004627.

The vendor is responsible for supplying the Finance Division with a copy of their W-9 if they are providing a service to the City of Kalamazoo.

6. PAYMENTS

Upon issuance of certificates of Payment by the Architect/Engineer for labor and material incorporated in the work and the materials suitably stored at the site payment shall be made up to ninety (90%) percent of the value thereof.

When the cumulative total of payment is equal to fifty (50%) percent of the contract sum, subsequent payments will be made in the full amount for labor and material certified by the Architect/Engineer.

The amount retained shall be held until final acceptance of the work, receipt of all payrolls, releases, and waiver of liens.

7. CHANGES AND/OR CONTRACT MODIFICATIONS

The City reserves the right to increase or decrease quantities, service or requirements, or make any changes necessary at any time during the term of this contract, or any negotiated extension thereof. Price adjustments due to any of the foregoing changes shall be negotiated and mutually agreed upon by the Contractor and the City.

Changes of any nature after contract award which reflect an increase or decrease in requirements or costs shall not be permitted without prior approval by the Purchasing Agent. City Commission approval may also be required. **SUCH CHANGES, IF PERFORMED IN ADVANCE OF PURCHASING AGENT APPROVAL, MAY BE SUBJECT TO DENIAL AND NON-PAYMENT.**

8. LAWS, ORDINANCES AND REGULATIONS

The Contractor shall keep himself/herself fully informed of all local, state and federal laws, ordinances and regulations in any manner affecting those engaged or employed in the work and the equipment used. Contractor and/or employees shall, at all times, serve and comply with such laws, ordinances and regulations.

Any permits, licenses, certificates or fees required for the performance of the work shall be obtained and paid for by the Contractor.

This contract shall be governed by the laws of the State of Michigan.

9. RIGHT TO AUDIT

The City or its designee shall be entitled to audit all of the Contractor's records, and shall be allowed to interview any of the Contractor's employees, throughout the term of this contract and for a period of three years after final payment or longer if required by law to the extent necessary to adequately permit evaluation and verification of:

- A. Contractor compliance with contract requirements,
- B. Compliance with provisions for pricing change orders, invoices or claims submitted by the Contractor or any of his payees.

10. HOLD HARMLESS

If the acts or omissions of the Contractor/Vendor or its employees, agents or officers, cause injury to person or property, the Contractor/Vendor shall defend, indemnify and save harmless the City of Kalamazoo, and LL Harris and Associates, their agents, officials, and employees against all claims, judgments, losses, damages, demands, and payments of any kind to persons or property to the extent occasioned from any claim or demand arising therefrom.

11. DEFAULT

The City may at any time, by written notice to the Contractor, terminate this contract and the Contractor's right to proceed with the work, for just cause, which shall include, but is not limited to the following:

- A. Failure to provide insurance and bonds (when called for), in the exact amounts and within the time specified or any extension thereof.
- B. Failure to make delivery of the supplies, or to perform the services within the time specified herein, or any extension thereof.
- C. The unauthorized substitution of articles for those bid and specified.
- D. Failure to make progress if such failure endangers performance of the contract in accordance with its terms.
- E. Failure to perform in compliance with any provision of the contract.
- F. **Standard of Performance** - Contractor guarantees the performance of the commodities, goods or services rendered herein in accordance with the accepted standards of the industry or industries concerned herein, except that if this specification calls for higher standards, then such higher standards shall be provided.

Upon notice by the City of Contractor's failure to comply with such standards or to otherwise be in default of this contract in any manner following the Notice to Proceed, Contractor shall immediately remedy said defective performance in a manner acceptable to the City. Should Contractor fail to immediately correct said defective performance, said failure shall be considered a breach of this contract and grounds for termination of the same by the City.

In the event of any breach of this contract by Contractor, Contractor shall pay any cost to the City caused by said breach including but not limited to the replacement cost of such goods or services with another Contractor.

The City reserves the right to withhold any or all payments until any defects in performance have been satisfactorily corrected.

In the event the Contractor is in breach of this contract in any manner, and such breach has not been satisfactorily corrected, the City may bar the Contractor from being awarded any future City contracts.

- G. All remedies available to the City herein are cumulative and the election of one remedy by the City shall not be a waiver of any other remedy available to the City.

12. TERMINATION OF CONTRACT

The City may, at any time and without cause, suspend the work of this contract for a period of not more than ninety days after providing notice in writing to the Contractor. The Contractor shall be allowed an adjustment in the contract price or an extension of the contract times, or both, directly attributable to the suspension if Contractor makes an approved claim.

The City may, without prejudice to any other right or remedy of the City, and with or without cause, terminate the contract by giving seven days written notice to the Contractor. In such case the Contractor shall be paid, without duplication, for the following items:

- A. Completed and acceptable work executed in accordance with the contract documents prior to the effective date of termination, including fair and reasonable sums for overhead and profit on such work;
- B. Expenses sustained prior to the effective date of termination in performing services and furnishing labor, materials or equipment as required by the contract documents in connection with uncompleted work, plus fair and reasonable sums for overhead and profit on such expenses;
- C. All documented claims, costs, losses and damages incurred in settlement of terminated contracts with Subcontractors, Suppliers and others; and
- D. Reasonable expenses directly attributable to termination.

The Contractor shall not be paid on account of loss of anticipated profits or revenue or other economic loss arising out of or resulting from such termination.

13. INDEPENDENT CONTRACTOR

At all times, the Contractor, any of his/her employees, or his/her sub-contractors and their subsequent employees shall be considered independent contractors and not as City employees. The Contractor shall exercise all supervisory control and general control over all workers' duties, payment of wages to Contractor's employees and the right to hire, fire and discipline their employees and workers. As an independent contractor, payment under this contract shall not be subject to any withholding for tax, social security or other purposes, nor shall the Contractor or his/her employees be entitled to sick leave, pension benefit, vacation, medical benefits, life insurance or workers' unemployment compensation or the like.

14. PROJECT SUPERVISOR

The Contractor shall employ an individual to act as Project Supervisor. The Project Supervisor shall be available to the Contractor's workers and the Project Manager at all times by use of a beeper or other reliable means. The Project Supervisor shall prepare daily work plans for the employees, monitor employee performance, attendance and punctuality; and work closely with the City's Project Manager in assuring contract compliance.

15. MEETINGS

The Contractor and/or Project Supervisor shall be available to meet with the Department Head or Project Manager at a mutually agreeable time to discuss problems, issues or concerns relative to the contract. Either party may call a meeting at any time. When such a request for a meeting is made, the meeting date shall, in no case exceed five (5) working days after the request; and, if in the sole opinion of the Department Head, the severity of the circumstance warrants, no more than one (1) working day.

16. CONTRACT PERIOD, EXTENSIONS, CANCELLATION

- A. The contract shall be in effect for the term stated in the specifications.
- B. The City may opt to extend this contract upon mutual agreement of both parties. The number of extensions shall be limited to that stated in the specifications.
- C. The City may, from time to time, find it necessary to continue this contract on a month-to-month basis only, not to exceed a six (6) month period. Such month-to-month extended periods shall be by mutual agreement of both parties, with all provisions of the original contract or any extension thereof remaining in full force and effect.
- D. All contracts, extensions and cost increases are subject to availability of funds and the approval of the City Commission (if required).
- E. The City reserves the right to cancel the contract due to non-appropriation of funds by the City with thirty (30) days written notice.
- F. Either party may terminate the contract (or any extension thereof) without cause at the end of any twelve (12) month term by giving written notice of such intent at least 60 days prior to the end of said twelve (12) month term.
- G. All notices are in effect commencing with the date of mailing. Written notices may be delivered in person or sent by First Class mail; emailed to the last known address.
- H. If cancellation is for default of contract due to non-performance, the contract may be canceled at any time (see Item 11, DEFAULT)

APPENDIX A
NON-DISCRIMINATION CLAUSE FOR ALL CITY OF KALAMAZOO CONTRACTS

The Contractor agrees to comply with the Federal Civil Rights Act of 1964 as amended; the Federal Civil Rights Act of 1991 as amended; the Americans With Disabilities Act of 1990 as amended; the Elliott-Larson Civil Rights Act, Act. No. 453, Public Act of 1976 as amended; the Michigan Handicappers Civil Rights Act, Act No. 220, Public Act of 1976 as amended, City Ordinance 1856 and all other applicable Federal and State laws. The Contractor agrees as follows:

1. The Contractor will not discriminate against any employee or applicant for employment because of race, color, religion, national origin, sex, age, height, weight, marital status, physical or mental disability, family status, sexual orientation or gender identity that is unrelated to the individual's ability to perform the duties of the particular job or position. Such action shall include, but not be limited to the following: employment, upgrading, demotion or transfer, recruitment advertising, layoff or termination; rates of pay or other forms of compensations; and selection for training, including apprenticeship.
2. The Contractor will, in all solicitations or advertisements for employees placed by or on behalf of the Contractor, state that all qualified applicants will receive consideration for employment without regard to race, color, religion, national origin, sex, age, height, weight, marital status, physical or mental disability family status, sexual orientation or gender identity that is unrelated to the individual's ability to perform the duties of the particular job or position.
3. If requested by the City, the Contractor shall furnish information regarding practices, policies and programs and employment statistics for the Contractor and subcontractors. The Contractor and subcontractors shall permit access to all books, records and accounts regarding employment practices by agents and representatives of the City duly charged with investigative duties to assure compliance with this clause.
4. Breach of the covenants herein may be regarded as a material breach of the contract or purchasing agreement as provided in the Elliott-Larsen Civil Rights Act and City Ordinance 1856.
5. The Contractor will include or incorporate by reference the provisions of the foregoing paragraphs 1 through 4 in every subcontract or purchase order unless exempted by the rules, regulations or orders of the Michigan Civil Rights Commission* and will provide in every subcontract or purchase order that said provision will be binding upon each subcontractor or seller.
6. The Contractor will not preclude a person with a criminal conviction from being considered for employment unless otherwise precluded by federal or state law. (for contracts over \$25,000)

The Elliott-Larson Civil Rights Act, Sec. 202 of Act. No. 453 of 1976 reads in part as follows:

Sec. 202. (1) An employer shall not:

- (a) Fail or refuse to hire, or recruit, or discharge or otherwise discriminate against an individual with respect to employment, compensation, or a term condition or privilege of employment because of religion, race, color, national origin, age, sex, height, weight or marital status.
- (b) Limit, segregate or classify an employee or applicant for employment in a way which deprives or tends to deprive the employee or applicant of an employment opportunity or otherwise adversely affects the status of an employee or applicant because of religion, race, color, national origin, age, sex, height, weight or marital status.
- (c) Segregate, classify or otherwise discriminate against a person on the basis of sex with respect to a term, condition or privilege of employment, including a benefit plan or system.

* Except for contracts entered into with parties employing less than three employees.



SPECIAL CONDITIONS

2026 Water Meter Replacement

Bid Reference #: 89044-008.0

April 2026

SPECIAL CONDITIONS

1. CONTRACTOR:

- 1.1 The Contractor must have at least five (5) years of experience performing municipal residential and commercial water meter installations for projects of 1,000 or more addresses
- 1.2 The Contractor must employ a Project Manager to supervise the project for the duration of the project. The Project Manager must have a minimum 10 years combined experience as a water meter installer and/or supervisor and possess at a minimum, a current journeyman's plumbing license in the State of Michigan
- 1.3 The Company must have the capacity to perform the full scope of work within the established time limitations

2. COMMUNICATIONS AND SCHEDULING

- 2.1 The Contractor is responsible for writing and sending notification letters to inform water customers of the required meter replacement. The letter must be approved by the City prior to mailing. The notification letter must include:
 - a. General project information
 - b. Instructions on how to prepare for the installation by testing and replacing any problematic meter isolation valves and providing unobstructed access to the existing meter and surrounding area.
 - c. Instructions on how to schedule the appointment and appointment availability
 - d. City of Kalamazoo contact information
- 2.2 Contractor must make a minimum of four (4) attempts to establish an appointment for meter replacement at each address:
 - a. **1st Postal Notice:** request to schedule an appointment within 2 weeks of receiving letter
 - b. **2nd Postal Notice:** request to schedule an appointment within 1 week of receiving letter
 - c. **3rd Door Hanger:** request to schedule an appointment within 24 hours. Only use Monday through Thursday unless 24-hour phone scheduling is available. Provide addresses of non-responsive customers within one (1) week of leaving door hanger notification.
 - d. **4th Door Hanger:** Shutoff Notice – schedule within 24 hours. Only use once approved by City.
- 2.3 For meter replacements 2-inch and larger, Contractor should plan for two (2) site visits. The first visit will be to verify meter lay length, valve operation, and any required parts. The second visit will be to replace the meter.

- 2.4 Contractor must host a dedicated web portal for customers to schedule an appointment for their water meter replacement. Customers must have access to schedule their own appointments via a free and secure appointment online scheduling system 24 hours a day. Scheduling information must be included on postal and door-hanger notices. Contractor must provide City staff with online access to view the live appointment schedule system. The City will not schedule appointments for customers. The web portal must include educational materials to assist water customers in their understanding of the project and their responsibilities. All educational material must be approved by the City.
- 2.5 Contractor must provide a full-time Toll-Free telephone number for customer questions and appointment requests. Direct phone contact must be available during normal business hours, five days per week excluding holidays. An after-hours call center or message service must be available to accept, manage, and respond to customer phone calls within 24 hours.

3. INSTALLATION REQUIREMENTS

- 3.1 Contractor must install the new water meter, endpoint/antenna, associated fittings and gaskets per City of Kalamazoo Standard Specifications. All materials and equipment shall be applied, installed, connected, erected, used, cleaned, and conditioned as directed by the manufacturer.
- 3.2 Contractor to take digital pictures of each installation including the existing and new meter installations (depicting the condition of the assembly prior to replacement and after replacement including any pressure reducing valves), the existing and new meter registers including a clear image of the meter serial number and meter reading, and the endpoint radio transmitter that clearly shows the serial number. These photos must be uploaded to a secure website and stored by address for two (2) years after the meter installation. The Contractor shall provide the City viewing and downloading access to the website.
- 3.3 Contractor must verify activation of each meter installed by re-establishing water supply and ensure the customer has full water pressure by operating and observing flow from the nearest water tap for no less than 30 seconds. Should meter systems activate but later fail to maintain communications during the billing period, the Contractor shall re-visit each location at their expense and verify the endpoint has been installed correctly.
- 3.4 Contractor must be able to accurately determine and record the GPS location of each water meter installed and provide the coordinates to Neptune website and the City in the digital format required.
- 3.5 Contractor must provide weekly meter replacement status reports during the contract period in a format agreeable to the City.
- 3.6 Contractor must respond to reported leaks at the meter junction or service control valve within 24 hours (Monday-Friday) after the incident has been reported to the

City or to the Contractor's call-center.

- 3.7 Contractor must document the presence of a pressure reducing valve (PRV), its type, brand, and model number

4. METER INFORMATION/DOWNLOAD

- 4.1 Contractor must document in electronic format relevant identification numbers and meter readings of each existing and new meter installed as well as any other data required by the City in the format specified by the City to upload into the City Billing software.
- 4.2 Contractor shall coordinate with City Billing on a regular cycle determined by City Billing. Contractor must also provide support to City Billing if there are issues with uploading the information provided.

5. CITY

- 5.1 City shall provide customer and account information to the contractor for postal notices and account information for uploading. The data will be provided in Excel format.
- 5.2 The City will provide all meters, endpoints, and antenna for meter replacements. The contractor is responsible for providing any other necessary parts for the installation. An Excel spreadsheet with available inventory will be supplied to the Contractor at the Preconstruction Meeting. The Contractor will be responsible for updating the spreadsheet on a weekly basis. The Contractor must keep the meter inventory at a secure site and will be responsible for any theft.
- 5.3 The City has a secure property at 4401 Siesta Street where project meters, endpoints, and antenna are currently stored. The Contractor may continue to use this site for this project or the location of their choosing. If a City property is utilized, Contractor must follow City entry requirements.
- 5.4 The City will provide information on their website with information about the Water Meter Replacement Project. The Contractor will need to supply the City with their logo to include on the website. A link to the Contractor's scheduling portal will also be included.
- 5.5 The City 311 call system will be supplied with copies of the customer notifications and project information to help with customer questions. Customers will be directed to contact the Contractor for scheduling.
- 5.6 In the event of a faulty or broken valve at the meter, the Contractor is allowed to temporarily shut off the water service at the curb stop with notification to City Project Manager. Please also see item 6.1

- a. Contractor will turn off the water at a time mutually agreed to by the property owner and the Contractor.
- b. Contractor shall notify the City if they are unable to operate the curb stop and/or if the curb stop is leaking.
- c. The City will provide contact information for City Project Manager at the preconstruction meeting. City Project Manager will also provide locations of curb stops as needed.

5.7 City will provide follow-up inspections to verify compliance if needed.

6. SPECIAL SITUATIONS

- 6.1 The City requires valves on both sides of meters. In the event of non-functional and/or non-existent valves at the meter, the Contractor shall hire a plumber licensed to work in Michigan to replace the non-functional valves and install new valves where required. Payment for this work will be paid with the item “**Plumber.**” Contractor shall notify the City Project Manager when work will be performed using this item and provide a cost estimate prior to work being performed. Payment will be based on actual documented costs (time and material) with an allowable 5% markup for specialty sub-contractors. Contractor shall submit an invoice that includes all labor and materials required to install valves and required fittings according to the City of Kalamazoo Standard Specifications. All valves shall match the existing valve size. If the size of the existing valve to be replaced is smaller than the meter size, notify City Project Manager to determine plan for valve replacement.
- 6.2 In the event of improper electrical ground, electrical jumpers must be used by the contractor to facilitate the change-out, and the property owner and the City must be notified that a permanent repair must be made as soon as possible.
- 6.3 Water customers who request to not have their meter replaced must be reported to the City for further action. The City will contact the customer to discuss the resident’s concern. In the event the City approves the customer request to be excluded from the installation of a new meter and R900 radio, the Contractor shall replace the meter and install a touchpad (City will provide).



***CITY OF KALAMAZOO STANDARD
SPECIFICATIONS FOR WATER MAIN AND
SERVICE INSTALLATION, 2021***

2026 Water Meter Replacement

Bid Reference #: 89044-008.0

April 2026

**CITY OF KALAMAZOO
DEPARTMENT OF
PUBLIC SERVICES**

WATER RESOURCES DIVISION



PUBLIC SERVICES DEPARTMENT

WATER RESOURCES DIVISION
415 STOCKBRIDGE AVE.
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**Standard Specifications for
Water Main and Service Installation
2021**



WATER MAIN AND WATER SERVICES

PART 1 GENERAL

1.01 SCOPE

- A. This Section includes furnishing and installing water main systems.
- B. Reconnection of proposed water main and/or water service connections to existing water main and/or water service constructions shall be in conformance with requirements of this Section.
- C. This Section shall include furnishing, excavating, installing, testing, disinfecting, and backfilling all required water main pipe, water service pipes, water main appurtenances, water service, and other work incidental to the water main and/or water service installation unless specifically included under other Items.
- D. This work shall also consist of providing as-constructed plans of the completed work.

1.02 SUBMITTALS

- A. Submittals shall be the responsibility of the Contractor:
 - 1. Shop Drawings for Review:
 - a. Manufacturer's Shop Drawings indicating physical dimensions, and joint details for each size, type, and class of pipe, fittings and specials furnished for the project.
 - 2. Information for the Record:
 - a. Manufacturer's certification indicating that the pipe and joints meet specifications for each production run for each size, type, and class of pipe furnished. The Engineer may request test results to verify certification. Certification documents shall be according to the Source Quality Control of this Section.
 - b. Manufacturer's installation instructions.
 - c. The laboratory shall submit test certifications of pipe ordered tested under "Field Quality Control," of this Section.
 - 3. Engineer may request additional Shop Drawings or Information for the Record as required.
 - 4. **Requests for approved equals must be submitted to the Engineer for review a minimum of two (2) weeks prior to bid.**

1.03 AS CONSTRUCTED RECORD

- A. During construction the contractor shall be required to keep current a set of "as constructed" drawings. Before final payment shall be made, the contractor shall submit for approval to the City of Kalamazoo the complete set of as constructed drawings. Each set of "as constructed" drawings shall be labeled "As Constructed", dated, and contain at a minimum the following information (additional information may be required by the City of Kalamazoo):
 - 1. Note distance between all fittings (Center to Center of Fittings).
 - 2. Note Hydrant to valve, valve to main distances (Center to Center of Fittings).
 - 3. Note the type of bend used, (# of degrees), and the Direction of Bend: (Up or down), (N-S-E-W).

4. Note lengths and locations of restrained joints.
5. Details and profiles of special field situations that relate to the water distribution system shall be included.
6. Dimensional information locating each water distribution system component to real world features, such as property lines, right-of-way lines, and centerlines of roads.
7. On all cul-de-sacs with no center island, measure bends and hydrants to center of cul-de-sac. On all cul-de-sacs with a center island, measure bends and hydrants to center of the roadway.
8. When fittings/hydrants are installed as proposed, please circle the proposed listing.
9. All hydrants shall be noted as to whether or not drip valve plugs were installed.
10. When installing 12 inch or larger valves, (Butterfly Valves), indicate which side of the main the operating nut was placed, as well as gear box style with number of turns to close.
11. The contractor shall complete the service card information including a sketch of the water service installation with dimensions and location of the curb box.
12. Contractor shall GPS all valves, hydrants, fittings, as well a minimum every 3 lengths of pipe for straight runs. DWG files shall be provided to the Engineer upon completion of the project. GPS accuracy shall be subfoot.
13. **All as-built record drawings shall be completed and turned in to the Engineer within 2 weeks from completion of the installation.**

1.04 CONTRACT WORK

- A. Prior to the start of construction, the City of Kalamazoo shall be given the opportunity to provide construction services for any and all portions of the water main construction. The City of Kalamazoo shall submit an estimated cost to perform the work or will issue a bill based on time and material costs. A separate contract with the City of Kalamazoo will be needed for work to be performed by the City of Kalamazoo.
 1. City of Kalamazoo shall perform all water main taps in the water system, unless otherwise directed by the Engineer.
- B. The City of Kalamazoo Department of Public Services must approve the Contractor who will perform water main installation. A reference list of at least five (5) Type 1 supply water main projects completed by the Contractor shall be submitted in support of the Contractor's qualifications. The Department of Public Services maintains a list of Contractors approved for water main installation and can be contacted to receive a current copy of that list.
- C. The Contractor (when hired by the City) or Developer (when the Contractor is hired to perform work by the Developer), shall provide a written statement of warranty (Warranty Bond) for a period of 2 years from the date of **final acceptance** for water main work or **after meter is installed** for water service work. Warranty work shall cover any necessary cost to repair water main or appurtenance leaks and water main or appurtenance leak damage at no cost to the City of Kalamazoo. Final acceptance on all water main and appurtenance work shall not occur until all items have been inspected by the Engineer, passed all required testing, as well as receipt and approval of all as built documents. Additionally, final acceptance on a water service will only be given **once the water meter is installed**.
 1. Water service or water main warranty work shall be completed either a prequalified contractor under the inspection of the City of Kalamazoo, or by City of Kalamazoo field service crews. All warranty work shall be paid for by the Developer or the Contractor.
- D. The Contractor is responsible for field locating all work which has not yet received final acceptance by the City of Kalamazoo. All damage to work that has not received final acceptance is the responsibility of the Contractor.

PART 2 PRODUCTS

All Products shall be supplied new from the manufacturer and certified new from the supplier. No second hand or salvaged material shall be allowed. All products shall be “**Buy American**” unless otherwise specified in this section.

2.01 DUCTILE IRON

A. Ductile Iron (DI) Pipe Specifications:

1. Ductile Iron Pipe shall be manufactured in accordance with American National Standards Institute (ANSI) and American Water Works Association (AWWA) ANSI/AWWA C150/A21.50 and C151/A21.51. Pipe shall be minimum thickness Class 52 pipe. Flanged pipe shall be manufactured in accordance with ANSI/AWWA C 115/A21.15. Pipe through concrete floors or foundations shall be minimum thickness Class 53 pipe.
 - a. Water pipe must be lined with a standard thickness cement mortar lining sealed with a bituminous seal coat in accordance with ANSI/AWWA C104/A21.4, unless otherwise required. The outside of the pipe must be coated with the standard bituminous seal and each length of pipe must be marked with the following information
 - 1) Metal thickness class.
 - 2) Net weight of the pipe without lining.
 - 3) The nominal size.
 - 4) The manufacturer's identifying symbol.
 - b. Underground pipe shall be push on or mechanical joints and above ground pipe shall be flanged joints with gaskets meeting the requirements of ANSI/AWWA C111/A21.11. Nitrile or fluoroelastomer gaskets shall must be used as indicated on the plans and in locations of known or suspected soil or groundwater contamination as necessary. Gaskets provided will be specified based on the type of contamination that is encountered. Each joint shall contain serrated silicon bronze electrical continuity wedges as directed by the Engineer or authorized representative. 4 to 6 inch pipe shall use 2 wedges, 8 to 12 inch pipe shall use 3 wedges, and 16 inch and above shall use 4 wedges.
 - c. Pipe used in conjunction with Horizontal Directional Drilling operations shall be Flex-Ring or TR FLEX joints.

B. Restrained Joints

1. Restrained joints shall meet the requirements of ANSI/AWWA C111/A21.11, and AWWA/ANSI C110/A21.10 or ANSI/AWWA C153/A21.53.
2. Mechanical restrained joints shall be EBAA Iron Megalug series 1100, Romac Romagrip, Ford Series 1400, or approved equal.
 - a. Restraint devices for nominal pipe sizes 4 inch through 54 inch shall consist of multiple gripping wedges incorporated into a follower gland meeting the applicable requirements of ANSI/AWWA C110/A21.10.
 - b. The devices shall have a working pressure rating of 350 psi for 4 to 16 inch, 250 psi for 18 to 48 inch and 200 psi for the 54 inch size. Ratings are for water pressure and must include a minimum safety factor of 2 to 1 in all sizes.

- c. Gland body, wedges and wedge actuating components shall be cast from grade 65-45-12 ductile iron material in accordance with ASTM A536.
 - d. Ductile iron gripping wedges shall be heat treated within a range of 370 to 470 BHN.
 - e. Three (3) test bars shall be incrementally poured per production shift as per Underwriter's Laboratory (U.L.) specifications and ASTM A536. Testing for tensile, yield and elongation shall be done in accordance with ASTM E8.
 - f. Chemical and nodularity tests shall be performed as recommended by the Ductile Iron Society, on a per ladle basis.
 - g. All components shall be manufacture and assembled in the United States.
 - h. Coating for restraint devices shall consist of the following:
 - 1) All wedge assemblies and related parts shall be processed through a phosphate wash, rinse and drying operation prior to coating application. The coating shall consist of a minimum of two coats of liquid thermoset epoxy coating with heat cure to follow each coat.
 - 2) All casting bodies shall be surface pretreated with a phosphate wash, rinse and sealer before drying. The coating shall be electrostatically applied and heat cured. The coating shall be a polyester based powder to provide corrosion, impact and UV resistance.
 - 3) The coating system shall be MEGA-BOND by EBAA Iron, Inc. or approved equal.
3. Push on restrained joint shall be field locking gasket or Flex Ring style as manufactured by US Pipe, McWane, American USA, or approved equal. Field locking or Flex Ring gasket shall match appropriately to the manufacturer of the pipe used.
 4. Use of threaded rods or thrust blocks as a restrained joint shall not be permitted, unless approved by the Engineer.
 5. Restrained flange adapters shall be EBAA Iron Megaflange series 2100 or approved equal.
 - a. Restrained flange adapters shall be made of ductile iron conforming to ASTM A536 and have flange bolt circles that are compatible with ANSI/AWWA C110/A21.10 (125#/Class 150 Bolt Pattern).
 - b. Restraint for flange adapter shall consist of plurality of individual actuated gripping wedges to maximize restraint capability. Torque limiting actuating screws shall be used to insure proper initial set of gripping wedges.
 - c. The flange adapters shall be capable of deflection during assembly or permit lengths of pipe to be field cut to allow a minimum of 0.6 inch gap between the end of the pipe and the mating flange without affecting the integrity of the seal.
 - d. All internal surfaces of the gasket ring (wetted parts) shall be lined with a minimum of 15 mils of fusion bonded epoxy conforming to the applicable requirements of ANSI/AWWA C213. The coating shall meet ANSI/NSF-61. Exterior surfaces of the gasket ring shall be coated with a minimum of 6 mils of fusion bonded epoxy conforming to the applicable requirements of ANSI/AWWA C116/A21.16.
 - e. Restraint Ring coated with MEGA-Bond Restraint Coating System.

C. Ductile Iron Pipe Fittings

1. Fittings, plugs, and gaskets must meet the requirements of ANSI/AWWA C111/A21.11, and AWWA/ANSI C110/A21.10 or ANSI/AWWA C153/A21.53. Cement mortar linings for fittings must meet the requirements of ANSI/AWWA C104/A21.4.
2. Mechanical joints shall be EBAA Iron Megalug series 1100, Romac Romagrip, or approved equal.
3. Restrained flange adapters shall be EBAA Iron Megaflange series 2100 or approved equal.

2.02 Ductile Iron Valves

- A. All underground valves in sizes from 4 inches to 10 inches shall be reduced wall, resilient-seated gate valves for water supply service meeting the requirements of AWWA C 515. Valves shall be American Flow Control Series 2500, Clow model 2638, or EJ Flowmaster Series resilient seated gate valve, Mechanical joint with rubber gaskets (per AWWA/ANSI C 111/A21.11), ductile iron body, stainless steel stem, mechanical joint restraint, and ¾ inch tee head bolts. Valves shall open right (clockwise) and be equipped with standard AWWA operating nut. Nut shall be color coded red. Valves shall have a working pressure rating of 250 psi or greater.
1. In lieu of a mechanical joint restraint, American Flow Control Series 2500 valves may be equipped with ALPHA joints.
- B. All underground valves 12 inches and larger shall be rubber-seated butterfly valves meeting the requirements of AWWA C 504. Valves shall be Pratt Groundhog Butterfly Valves, by Henry Pratt Company, Clow, M&H, or Kennedy model 4500, mechanical joint with rubber gaskets (per AWWA/ANSI C 111/A21.11), ductile iron body, mechanical joint restraint, and ¾ inch tee head bolts. Valves shall open right (clockwise) and be equipped with standard AWWA operating nut. Nut shall be color coded red. Valves shall have a working pressure rating of 250 psi or greater.
- C. All above ground or in pits/vaults valves between 3 inches and 10 inches shall be rubber seated gate valves meeting the requirements of AWWA C515. Valves shall be American Flow Control Series 2500 Resilient Wedge Gate Valve, Clow model 2638, EJ Flowmaster Series, or approved equal with flanged joint with rubber gaskets (per AWWA/ANSI C 111/A21.11), ductile iron body, stainless steel bolts, nuts and washers, stainless steel stem, and be equipped with a hand wheel to operate. Valves shall have a working pressure rating of 150 psi or greater.
- D. All above ground or in pits/vaults valves 12 inches and larger shall be rubber seated butterfly valves meeting the requirements of AWWA C504. Valves shall be by Henry Pratt Company, Clow, M&H, or Kennedy, flanged joint with rubber gaskets (per AWWA/ANSI C 111/A21.11), ductile iron body, and ¾ inch stainless steel bolts, washers and nuts. Valves shall open right (clockwise) and be equipped with standard wheel to operate. Valves shall have a working pressure rating of 150 psi or greater.
- E. All underground valves in sizes from 4 inches to 16 inches used in combination with a tapping saddle shall be reduced wall, resilient-seated gate valves for water supply service meeting the requirements of AWWA C 515. Valves shall be American Flow Control Series 2500, Clow model 2638, EJ Flowmaster Series with one flanged and one mechanical joint ends with rubber gaskets (per AWWA/ANSI C 111/A21.11), ductile iron body, stainless steel stem, mechanical joint restraint, and ¾ inch tee head bolts or approved equal. Valves shall open right (clockwise) and be equipped with standard AWWA operating nut. Nut shall be color coded red. Valves shall have a working pressure rating of 250 psi or greater.

- F. All valves used in conjunction with a fire service line shall be Mueller R-2361-6 Outside Screw and Yoke (O.S.&Y.) with sample tap or approved equal. The stem shall be type 304 stainless steel. Sample tap shall have a 4 ½ inch brass nipple, brass ball valve, and brass plug meeting NSF/ANSI Standard 61 requirements. Sample tap shall be ½ inch for 4 inch and smaller valves and ¾ inch for valves larger than 4 inch.
- G. All valves installed using the insertion style method shall be an all stainless steel body Resilient Wedge Gate Valve designed for permanent use in potable water systems. The design will allow the valve to be installed into an existing pressurized pipeline while maintaining constant pressure and service without system shutdown. No restraining devices, restraining fasteners, or transition gaskets shall be required for the installation or operation of the valve. Valves in sizes 4 inches to 12 inches shall be Hydra-Stop Insta-Valve 250 or approved equal. 16 inch valves shall be Hydra-stop Insta-Valve Plus 250 or approved equal.

2.03 HYDRANTS

- A. All fire hydrants shall be American Flow Control or EJ and shall meet the requirements of AWWA C502. Hydrants shall be provided as complete units including hydrant, hydrant marker, pipe, pipe fittings and valve meeting section 2.01, 2.03 and 2.04 requirements. Hydrants shall be supplied for a bury depth of 5.5 feet. The hydrant barrel shall be painted safety yellow by the manufacturer. Hydrant caps and operating nut shall be painted John Deere green by the manufacturer.
 - 1. American Flow Control hydrants shall be 5 ¼ inch Waterous Pacer Traffic Model WB67-250. Hydrants shall be supplied with a 16 inch upper standpipe length. The Hydrant will come equipped with a bronze upper valve washer. In lieu of a mechanical joint restraint, hydrants may be equipped with ALPHA joints.
 - 2. EJ hydrants shall be WaterMaster Model 5BR250 with snow barrel.
- B. Hydrants shall come equipped with a Carrol Drain. Drain piping shall be made of type 304 stainless steel. External port shall have removable cap for flushing hydrant. Carrol Drain assembly shall be constructed so that it is removable when replacement of assembly is necessary.
- C. Hydrants shall have two 2 ½ inch national standard hose connections, 7.5 threads per inch, OD of threads 3 1/16 inch and one 5 inch integral "STORZ" type nozzle connection. Hose nozzle cap nut, weather shield hydrant operating nut, Storz nozzle cap nut, and Carrol Drain cap nut shall be square 15/16 inch at bottom of nut tapered to 13/16 inch at top (Waterous reference #19). The hydrant mechanism shall be on a non-rising stem opening clockwise. Chains shall not be supplied with the hydrant caps.
- D. Hydrants shall be equipped drip valve, tapped for plug. The drip valve system shall be bronze. Draining system shall be positively activated by the main operating rod, meaning the drip valve will open when the hydrant is closed. Hydrant shall be provided with plug removed.
- E. Hydrants shall have a 6 inch shoe with mechanical joint connections in conformance to ANSI/AWWA C115/21.11.

2.04 FIRE HYDRANT MARKER

- A. The fire hydrant sign shall be installed on a galvanized 2 pound sign post.
- B. The fire hydrant sign shall be aluminum 8 inch x 18 inch (MDOT type III-A) with hydrant symbol and down arrow of a reflective material.
- C. Fire hydrant mounted marker whips shall be 4 feet x 3/8 inch solid pultrusion fiberglass shaft, with seven (7) 6 inch bands of E.G. reflective sheeting of alternating lime green and red color.

Marker shall have a single solid stainless steel spring with aluminum threaded insert, and use Zinc coated bolt & mounting hardware.

2.05 TAPPING SLEEVES

- A. Tapping sleeves for size on size taps or 12 inch and larger sleeves:
 - 1. Model shall be American Flow Control series 2800-C, Tyler Union, Smith-Blair series 665, Romac style SST III, Ford style FTSS, Ford MJTS, or approved equal.
 - 2. Ductile Iron Tapping Sleeves.
 - a. Sleeves shall be of construction meeting ASTM A536. Side flange seals shall be O-ring type of round cross-sectional shape.
 - b. All sleeves to include the end joint accessories and split glands necessary to assemble sleeve to pipe.
 - c. Sleeve shall be coated with asphaltic varnish in compliance with NSF-61.
 - 3. Stainless Steel Tapping Sleeves.
 - a. Sleeves shall be 18-8 type 304 Stainless Steel in accordance with AWWA C223.
 - b. Bolts, nuts, and washers shall be 18-8 Type 304 Stainless Steel. Nuts shall be heavy hex, and coated to prevent galling.
- B. Tapping sleeves smaller than 12 inch which are not size on size:
 - 1. Model shall be Smith-Blair series 665, Romac style SST III, Ford style FTSS, or approved equal.
 - 2. Sleeves shall be 18-8 type 304 Stainless Steel in accordance with AWWA C223.
 - 3. Bolts, nuts, and washers shall be 18-8 Type 304 Stainless Steel. Nuts shall be heavy hex, and coated to prevent galling.
- C. Line Stop Tapping Sleeves and appurtenances:
 - 1. Model shall be Hydra-Stop HSF 250 Patriot or approved equal
 - 2. Body shall be type 304 Stainless Steel in accordance with AWWA C223.
 - 3. Blind Flange shall be Epoxy Coated Carbon Steel or type 304 Stainless Steel.
 - 4. Bolts, Nuts and Washers shall be type 304 Stainless Steel.
 - 5. Completion Plug shall be HSF 250 Push and Pin Style, made of reinforced composite polymer.
 - 6. Completion Plug O-ring shall be BUNA-N Rubber
 - 7. Completion Plug Pins shall be SAE Grade 8, Zinc coated to prevent corrosion
 - 8. Completion Pin Plug shall be type 304 Stainless Steel, coated to prevent galling.
 - 9. Flange O-Ring shall be BUNA-N Rubber.
- D. All gaskets shall be Nitrile in compliance with NSF-61.
- E. No special tools shall be required other than standard socket wrench.
- F. Flange end pilot dimensions to be in compliance with MSS-Sp-60.

2.06 AIR RELEASE VALVES

- A. Air Release Valves – All air release valves shall be manufactured per ANSI/AWWA C512-04. Cla-Val Series 36 Combination Air Valves, or approved equal. The valves shall be of the size listed in the plans.
 - 1. The combination air valve shall combine the operating features of both an air and vacuum valve and an air release valve in one housing. The air and vacuum valve portion shall automatically exhaust large quantities of air during the filling of the pipeline and automatically allow air to reenter the pipeline when the internal pressure of the pipeline approaches a negative value due to column separation, draining of the pipeline, or other emergency. The air release valve portion shall automatically release small amounts of air from the pipeline while it is under pressure.
 - 2. The inlet and outlet of the valve shall have the same cross section area. The float shall be guided by a stainless steel guide shaft and seat drip tight against a synthetic rubber seal. 4 inch and larger valves shall have dual guided shafts of hexagonal cross section and a protective discharge hood.
 - 3. The float shall be of all stainless steel construction and capable of withstanding maximum system surge pressure without failure. The body and cover shall be concentrically located and of ductile iron and the valve internal parts shall be stainless steel or Buna-N rubber.
 - 4. All 1 inch and 2 inch valves shall be NPT. All valves 4 inch and larger shall be flanged.
- B. Vent piping shall be 2 inch diameter, with copper piping below grade and galvanized piping above grade.
- C. Air vent screens shall be black PVC, with NPT threaded to match the size of the connection pipe. Screen shall be one-piece 304 Stainless, mesh size 100. Silver reflective tape shall be placed on the vent pipe.
- D. An air release valve sign shall be installed on a galvanized 2 pound sign post.
- E. The valve sign shall be aluminum 8 inch x 18 inch (MDOT type III-A) with valve symbol and down arrow of a reflective material.

2.07 REPAIR SLEEVES

- A. All repair sleeves shall be certified NSF/ANSI 61-G and 372, and be in accordance with AWWA C230. Sleeves without service tap shall be Smith – Blair model 226, PowerSeal model 3121, or approved equal. Sleeves with service tap shall be Smith – Blair model 238, PowerSeal model 3131, or approved equal.
- B. Sleeves shall use Type 304 Stainless Steel hardware in accordance with ASTM A193/A194. Sleeves shall have conductivity feature.
- C. The repair sleeves shall be of the full circle type designed to repair a fully broken (completely separated) pipe and shall be rated for a working pressure of not less than 150 psi. Repair sleeves 12 inches or under in size will have a single joint.
- D. The length of the sleeves shall not be less than 7 ½ inches. Sleeves shall have no less than three (3) guide bolts of the minimum specified length. Sleeves of longer length shall have an additional guide bolt for every two (2) inches of additional band length.
- E. Each sleeve shall consist of a sealing gasket, a non-magnetic stainless steel band with contact buttons protruding through specially prepared gaskets, clamp lugs, bolts and nuts.
- F. No welding will be permitted in the manufacture of stainless steel repair sleeves except for the addition of the tap to repair sleeve.

- G. The lugs shall not be deformed in the process of attachments to the band during assembly or during removal in the field.
- H. The gasket shall be natural rubber, nitrile or approved equal and shall be of the tapered overlap design to give a pressure tight fit on the pipe surface to form a leak tight, permanent seal when the repair sleeve is installed. The gasket shall have a grid pattern to conform pipe surface irregularities.
- I. The gasket shall have a stainless steel bridge plate flush mounted and securely bonded into the gasket during the molding of the gasket.

2.08 POLYETHYLENE ENCASEMENT

- A. Polyethylene encasement must be manufactured using 8 mil thick virgin polyethylene in accordance with ANSI/AWWA C105/A21.10. Provide the tube size recommended by the manufacturer to protect the pipe and fitting sizes. Provide adhesive tape for the polyethylene tube as recommended by the manufacturer. Tape for repairing damage to the polyethylene must have a life expectancy equal to or greater than the life expectancy of the polyethylene.

2.09 STEEL BLOW-OFF PIPE

- A. Steel pipe shall be hot dipped galvanized meeting the requirements of ASTM A53.

2.10 WATER SERVICES AND APPURTENANCES

A. Copper Service Lines

- 1. Copper pipe shall be used for service lines which are ¾ inch, 1 ¼ inch and 2-inch. All copper services shall conform to AWWA C800. Water service pipe shall be copper meeting the requirements of ASTM B88, type K.
- 2. All appurtenances on copper service lines shall be flare copper connections. Other connections may be used in lieu of flare copper connections if approved by the Engineer prior to installation.

- B. All water service appurtenances shall meet the requirements of AWWA C800 and be from The Ford Meter Box Company, Inc., A.Y. McDonald Mfg. Co., or as approved by the Engineer. All water service appurtenances for 2 inch and smaller are as follows:

1. ¾ inch services:

- a. Corporation Stop ¾ inch – FB600-3-NL or AY McDonald 74701B NL (3/4 inch)
- b. Service Saddle – Smith-Blair 311(4 to 12 inch water main), Smith-Blair 313 (16 to 24 inch water main), Romac 101U(4 to 12 inch water main), Romac 202SSU (16 to 24 inch water main), Ford F101(4 to 12 inch water main), or Ford F202(16 to 24 inch water main).
- c. Curb Stop (for use when reducing a 1 ¼ inch street service to ¾ inch yard service) – Ford B21-555-NL, C18-35-NL, and C28-33-NL
- d. Curb Stop (when using ¾ inch street service) – Ford B22-333-NL or AY McDonald 76100 NL (¾ inch)
- e. Brass Fittings – All brass fittings such as tees, elbows, caps, nipples and similar items shall be manufactured in the U.S.A.
- f. Couplings – Ford C22-33-NL or AY McDonald 74758 NL (¾ inch)

2. 1 ¼ inch services:

- a. Corporation Stop – Ford FB600-45-NL or AY McDonald 74701B NL (1 x 1 ¼ inch)

- b. Service Saddle – Smith-Blair 311(4 to 12 inch water main), Smith-Blair 313 (16 to 24 inch water main), Romac 101U(4 to 12 inch water main), Romac 202SSU (16 to 24 inch water main), Ford F101(4 to 12 inch water main), or Ford F202(16 to 24 inch water main).
 - c. Curb Stop – Ford B22-555-NL or AY McDonald 76100 NL (1 ¼ inch)
 - d. Brass Fittings – All brass fittings such as tees, elbows, caps, nipples and similar items shall be manufactured in the U.S.A.
 - e. Couplings – Ford C22-55-NL or AY McDonald 74758 NL (1 ¼ inch)
3. 2 inch services:
- a. Tapping Valve – Ford B11-777-NL
 - b. Service Saddle – Smith-Blair 313, Romac 202S, or Ford F202
 - c. Brass Fittings – All brass fittings such as tees, elbows, caps, nipples and similar items shall be manufactured in the U.S.A.
 - d. Couplings – Ford C44-77-NL
4. Water meters – All water meters shall be Neptune Water Meters. They shall be supplied and installed by the City of Kalamazoo.
- C. All water service appurtenances larger than 2 inch shall be in accordance with section 2.01.
- D. All multiple meter settings with more than two meters excluding the fire meter shall use a fabricated meter manifold. Fabricated manifold shall be manufactured as follows:
- 1. Water manifold shall be made using 304 Schedule 40 Stainless Steel pipe.
 - 2. Inlet and outlets shall be threaded or welded flange. End cap shall be welded flange with a blind flange for future additions.
- E. Conduit used as sleeves shall be schedule 40 PVC or approved by Engineer.

2.11 METER SETTINGS

- A. Interior meter settings shall use components from the following manufactures.
- 1. 1 inch meter – Ford KV23-454W-NL Angle Valve, Ford C38-44-2-625-NL, Brass Nipple, Apollo 94ALF-105-01A Ball Valve or approved equal
 - 2. 1½ inch and 2 inch meter – Ford FV13-777W-NL Angle Valve, Ford CF35-66NL (1 ½ inch), Ford CF 35-77-NL (2 inch), Brass Nipple, Watts LFFBV-3C Ball valve or approved equal.
 - 3. 3 inch and larger- rubber seated gate valves meeting the requirements of AWWA C515. Valves shall be American Series 2500 Resilient Wedge Gate Valve with hand wheel by American or equal flanged joint with rubber gaskets (per AWWA/ANSI C 111/A21.11), and be equipped with a hand wheel to operate, Hymax 874-56-03008812 (3 inch), 874-56-04010812 (4 inch), 874-56-06016312 (6 inch), or 874-56-08021712 (8 inch) Flange Adaptor, and flange to plain end ductile or type 304 stainless steel spool piece.
- B. Exterior meter settings shall use components from the following manufactures.
- 1. 5/8 inch meter – Ford V81-22-33-NL
 - 2. ¾ inch meter – Ford V83-22-33-NL
 - 3. 1 inch meter – Ford V84-22-55-NL Copper setter

4. 1 ½ inch and 2 inch meter – Watts LFFBV-3C Ball Valve or approved equal. Ford CF-77-1-937-NL Meter Flange, Ford C28-77-NL Coupler, and Brass Nipple.
5. 3 inch and larger – All above ground or in pits/vaults valves 3 inches and larger shall be rubber seated gate valves meeting the requirements of AWWA C515. Valves shall be American Series 2500 Resilient Wedge Gate Valve with hand wheel by American or equal flanged joint with rubber gaskets (per AWWA/ANSI C111/A21.11), and be equipped with a hand wheel to operate, Hymax 874-56-03008812 (3 inch), 874-56-04010812 (4 inch), 874-56-06016312 (6 inch), or 874-56-08021712 (8 inch) Flange Adaptor, and flange to plain end ductile or type 304 stainless steel spool piece.

2.12 FIRE SERVICE APPURTENANCES

- A. All fire service appurtenances shall meet the requirements of AWWA/ANSI C110/A21.10, AWWA C115, and be from the following manufacturers.
 1. Double Check Valve Detector Assembly – Zurn Wilkins Model 350DA or 350ADA with meter setting, AMES Colt LFC300 with meter setting, or approved equal. The City of Kalamazoo will supply the 5/8 inch water meter.
 2. Reduced Pressure Zone Assembly – When using a RPZ in lieu of double check valve for a backflow device, a Zurn Wilkins Model 375DA or 375ADA with meter setting, AMES Colt LFC500 with meter setting, or approved equal shall be required. The City of Kalamazoo will supply the 5/8 inch water meter.

2.13 METER BOXES AND VAULTS

- A. All Meter Boxes, Meter Vaults and components shall be from the following manufactures.
 1. Box – Hancor MP NL1 24 0008 - 24 inch x 48 inch or ADS24X48MP 24 inchx48 inch white corrugated meter pit or Engineer approved equal.
 2. Vault – Precast concrete meter vault shall have a 3 inch minimum wall thickness and size shall be depended on number of meters and meter size. The wall shall have steps that are equally spaced 12 inches apart. Meter vault shop drawings shall be submitted to the Engineer and approved for each installation.
 3. Meter Pit Cover – Vestal 32-497, 32-055, 32-104, and 32-046 or approved equal.
 4. Meter Vault Cover – Ford MC-24HH-MB-T

2.14 VALVE BOXES AND VAULTS

- A. Curb Stop Boxes for 1 ¼ inch Service – Bingham & Taylor Fig. No. 4901-B, 94-F with 2 ½” New Style Flush Fit Cover or approved equal. Cover shall be inscribed with the word “water”.
 1. Curb Stop Box extensions shall be cast iron and manufactured by Bingham & Taylor, capable of being mounted directly to the curb stop box.
- B. Gate Valve Box or 2 inch Service Box – the valve box shall be of adjustable length screw type. The valve box shall be a malleable iron casting conforming to subsection 908.03 of the 2012 Michigan Department of Transportation *Standard Specifications for Construction*. This valve box shall either be a two or three piece screw type and the cover shall be inscribed with the word “water.” Valve box 8550 Series (two piece) or 8560 Series (three piece) manufactured by EJ, 4905 size no. 22 manufactured by Bingham & Taylor, or approved equal.
 1. Gate Valve Box extensions shall be cast iron and manufactured by EJ or Bingham & Taylor, capable of being mounted directly to the gate valve box.
- C. Valve Vaults for Insta-Valves – Valve vaults used in conjunction with Insta-Valves shall be constructed with materials as detailed in WA-8-A of the City of Kalamazoo Standard Plans.

They shall be of the diameter specified and in accordance with subsection 823.02 of the Michigan Department of Transportation *Standard Specifications for Construction* for Gate Wells.

- D. Valve Vaults for Air Release Valves – Valve vaults used in conjunction with Air Release Valves shall be constructed with materials as detailed in the latest WA-4-Series or WA-5-Series of the City of Kalamazoo Standard Plans. They shall be of the diameter specified and in accordance with subsection 823.02 of the Michigan Department of Transportation *Standard Specifications for Construction* for Gate Wells.

2.15 BACKFILL MATERIALS

- A. Use materials meeting the requirements of section 902 of the 2012 Michigan Department of Transportation *Standard Specifications for Construction*.

2.16 BELL JOINT LEAK CLAMP

- A. Bell Joint Leak Clamps shall be Smith-Blair Model 274, Ford Meter Box FBC or MJSC style, or approved equal.
 - 1. The bell spigot ring, section connector, and range spacer shall be ductile iron 80-55-06 in accordance with ASTM 536. Fusion bonded epoxy finish shall meet application methods per AWWA C213. Spigot ring design shall be interlocking to allow ease of installation without interrupting the flow of the pipe. The bolt head pocket shall be integral for one wrench installation.
 - 2. Gasket shall be Nitrile Buna-N per ASTM D2000, and certified to NSF/ANSI 61-G & 372.
 - 3. Restraint Rods and Nuts shall be Type 304 Stainless Steel. Restraint Rod shall have rolled threads, and Nut shall be fluoropolymer coated to prevent galling.
- B. Bell encapsulating couplings shall be Ford Meter Box MJBE style.
 - 1. The coupling shall be designed to fully encapsulate the pipe bell. The coupling shall be of split mechanical joint design with independent end seal and side seal gaskets.
 - 2. All welded components shall be constructed with ASTM A 36 carbon steel.
 - 3. The end seal and side seal gaskets shall be virgin NBR formulated for water service. The gaskets shall not require field trimming, cutting or modification.
 - 4. The end seal compression ring shall be manufactured with ductile iron per ASTM A 526 Grade 65-45-12 or ASTM A 36 carbon steel.
 - 5. The coupling shall be coated to an average of 12 mills thickness with a fusion-bonded epoxy that is NSF 61 listed and meeting application methods of AWWA C213.

2.17 COUPLINGS

- A. Wide range couplings shall be Romac Alpha or approved equal.
 - 1. All cast components shall be ductile iron, meeting or exceeding ASTM A 536, grade 65-45-12
 - 2. Grippers shall be ductile iron, meeting or exceeding ASTM A 536, grade 65-45-12.
 - 3. Gaskets shall be SBR compounded for water service per ASTM D2000 and meet NSF61 classification.
 - 4. Bolts and nuts shall be 304 stainless steel.
 - 5. Body shall be epoxy coated, and NSF61 Certified.

2.18 STRUCTURE CASTINGS

- A. All 24 inch structure covers shall be a malleable iron casting conforming to subsection 908.03 of the 2012 Michigan Department of Transportation *Standard Specifications for Construction*. The structure cover shall be series 1040 manufactured by EJ, inscribed with the word "Water".

2.19 STEEL CASING PIPE AND APPURTENANCES

- A. Steel casing pipe shall meet the requirements in accordance with subsection 909.05.D of the 2012 Michigan Department of Transportation *Standard Specifications for Construction* with the exceptions listed below:

- 1. For steel casing pipe jacked under a railroad, replace in its entirety the entry for 30 inch nominal size listed in Table 909-18 with the following:

Nominal OD and Wall Thickness in Inches Jacked in Place Steel Pipe

Nominal Size	Nominal Outside Diameter	Wall Thickness
30	30.000	0.406(a)
<ul style="list-style-type: none"> a. Coated or cathodically protected (0.469 inch minimum if uncoated and unprotected) 		

- 2. Steel casing must have a minimum yield strength of 35,000 pounds per square inch (psi) and be in accordance with ASTM A53, Type E or S, Grade A or B and be designed for Cooper E80 loading requirements. In all cases, the allowable jacking strength capacity of the casing pipe shall be capable of withstanding the maximum jacking forces imposed by the operation.

- B. Stainless steel band spacer shall be Advance Products & Systems model SSIM or approved equal. The bands shall be constructed of circular stainless steel bands, which bolt together forming a shell around the carrier pipe. The spacers shall be designed with runners to support the carrier within the casing and maintain a minimum clearance of 1.00 inches between the casing inside diameter (ID) and the spacer outside diameter (OD). The spacers shall contain four modular runners – two on each half. Stainless steel bolts, nuts and washers shall be supplied with the casing spacers.

The band shall be manufacture of 8 inch wide 14-guage T-304 stainless steel. Abrasion resistant runners, having a minimum length of 7 inches and a minimum width of 1 inch, shall be attached to each band to minimize friction between the casing pipe and the carrier pipe as it is installed. Runner material shall be of glass filled polymer with compression strength of 33,000 psi, flexural strength of 40,000 psi, and tensile strength of 27,000 psi. The ends of thall runners shall be beveled to facilitate installation over rough weld beads or the welded ends of misaligned or deformed casing pipe.

Interior surfaces of the circular stainless steel band shall be lined with PVC, or EPDM alternate, having a minimum thickness of .090 inches with a harness of Durometer "A" 85-90.

Recommended position of the spacers is one placed not more than one foot from each end of the casing and pipe joint. Subsequent spacers shall be placed every 6-8 feet apart thereafter.

- C. Casing end seal shall be Advance Products & Systems model AC or approved equal. Pull-on casing end seals shall be manufactured of 1/8 inch thick neoprene rubber assuring excellent chemical resistance and resiliency. End seals must be effectively used in the temperature range of -20 degrees to 190 degrees Fahrenheit. End seals shall include ½ inch wide T304 stainless steel bandings with 100% nonmagnetic worm gear mechanism. End seals shall be seamless, have vulcanized edges, and can be pulled on at the time of construction.

PART 3 EXECUTION

3.01 CONSTRUCTION

- A. The plans show the locations of existing utilities in accordance with available data. If the work requires precise information on the location of existing utilities, the Contractor will expose utilities shown on the plans to determine the actual locations.

Do not disturb or cut into existing in-service water mains. If the operation of valves in existing water mains is required, notify the City of Kalamazoo a minimum of 3 working days in advance. Coordinate scheduling of water main connections with the City of Kalamazoo. Secure the Engineer's or authorized representative's approval of the schedule before beginning the work.

The City of Kalamazoo will open or close in service valves and provide on-site inspections for all water main and water service installations. The City of Kalamazoo will perform this work for an estimated time and material charge. The cost of opening and closing valves and on-site inspection will need a separate contract with the City of Kalamazoo prior to start of work. This does not apply to work being contracted by the City of Kalamazoo.

Minimize the out of service time for existing water mains. Make connections at night, on Sundays, or on holidays, as conditions require or as approved by the City of Kalamazoo. Minimize interference with the water supply if abandoning existing water mains and incorporating new water mains into the water system.

No trees or permanent structures shall be placed within 10 feet of the centerline of the water main or service line.

3.02 TRENCH EXCAVATION

- A. Excavate water main trenches to the lines and grades shown on the plans in accordance with modifications approved by the Engineer, or authorized representative, or to meet or bypass existing utility structures. Excavate trenches to the depths shown on the plans to provide 5 feet of cover from top of water main to the final grade. Excavate trenches to the widths shown on Michigan Department of Transportation Standard Plan R-83 Series.
- B. Excavate the bottom of the trench to the required grade to allow 6 inches of bedding for the pipe. Do not block under the pipe.
- C. Maintain trenches for water mains free of ground or surface water by pumping or as otherwise approved by the Engineer or authorized representative
- D. Install, and later remove, temporary timber bracing, as required to prevent movement or damage to new or existing water mains or adjacent utilities.
- E. During backfilling, carefully remove supports for sheeted and braced excavations to prevent earth banks or adjacent streets from collapsing.
- F. The Contractor may leave sheeting and bracing in place during backfilling and remove after completing backfilling operations. The Contractor may leave sheeting and bracing in place, if approved by the Engineer and the Contractor cuts it off 5 feet below the ground surface.

3.03 DISPOSAL

- A. Dispose of waste material as specified in section 205 of the 2012 Michigan Department of Transportation *Standard Specifications for Construction*.

3.04 LAYING OF THE PIPE

- A. Install the pipe joint restraint system in accordance with the manufacturer's recommendations, or as directed by the Engineer. Assemble the pipe in the trench. If deflections at joints are required by changes in grade, alignment, or to plumb valve stems, ensure deflections of bell and spigot joints and mechanical fitting joints do not exceed three-quarters of the maximum deflection recommended by the joint manufacturer or that allowed by AWWA C600, whichever is less. Do not store or leave tools or other objects in the pipe.
- B. Provide restrained joints as indicated on the plans. No tie rods or thrust blocks shall be allowed unless approved by the Engineer or authorized representative.
- C. Proper actuation of the gripping wedges of the mechanical joint restraint shall be ensured with torque limiting twist off nuts.
- D. The Contractor shall provide a written statement of warranty (Warranty Bond) for a period of 2 years from the date of **final acceptance (after meter is installed)**. Warranty work shall cover any necessary cost to repair water main or appurtenance leaks and water main or appurtenance leak damage at no cost to the City of Kalamazoo. Final acceptance will only be given **once the water service meter is installed**.
- E. Pipe shall be laid with bell ends facing the direction of laying, unless otherwise directed by the Engineer or authorized representative. When pipe is laid on a grade of 10 percent or greater, the laying shall start at the bottom and proceed upward with the bell ends of the pipe upgrade.
- F. Install silicon bronze wedges between all push-on joint pipes to allow for underground location and thawing of pipeline. 4 to 6 inch pipe shall use 2 wedges, 8 to 12 inch pipe shall use 3 wedges, and 16 inch and above shall use 4 wedges at each pipe joint.
- G. Pipe shall be restrained in accordance with Table 3.1.

Table 3.1 Pipe Thrust Restraint Table

NON-POLYWRAPPED PIPE								
Pipe Size (Inches)	90° Bend	45° Bend	22.5° Bend	11.25° Bend	Tee*	Reducer (One Size)	Reducer (Two Sizes)	Dead End
4	44	18	9	5	42	-	-	42
6	62	26	13	7	59	31	-	59
8	82	34	17	9	78	33	56	78
10	100	42	20	10	94	32	58	94
12	119	50	24	12	110	33	59	110
16	157	65	32	16	143	61	85	143
20	195	81	39	20	173	61	109	173
24	233	97	47	23	204	61	111	204
30	288	120	58	29	246	86	134	246
POLYWRAPPED PIPE								
Pipe Size (Inches)	90° Bend	45° Bend	22.5° Bend	11.25° Bend	Tee*	Reducer (One Size)	Reducer (Two Sizes)	Dead End
4	62	26	13	7	60	-	-	60
6	88	37	18	9	84	44	-	84
8	117	49	24	12	111	47	80	111
10	142	59	29	14	133	45	82	133
12	170	71	34	17	158	47	84	158
16	224	93	45	23	203	87	121	203
20	278	116	56	28	247	87	155	247
24	332	138	66	33	291	87	159	291
30	411	171	82	41	351	123	191	351
* Length of restraint for branch; use the size of the branch Consult Engineer for scenarios not included in table.								

3.05 INSTALLATION OF PIPE INVOLVING HORIZONTAL DIRECTIONAL DRILLING

- A. Horizontal direction drilling (HDD) is a method of trenchless construction using a surface launched steerable drill tool controlled from a mobile drilling frame, and includes a field power unit, drilling fluid mixing system, and mobile spoils extraction system. The work generally consists of three phases:
1. Drilling a pilot hole from the surface or pit at a starting point to an exit pit at the surface beyond the obstacle or area that is to be avoided.
 2. Reaming the pilot hole to make it large enough for the pipeline to be installed.
 3. Pipeline is pulled into place. During the pipe pulling operation, drilling fluid (a bentonite, water, and polymer solution) is injected to stabilize the hole, remove cuttings, and lubricate the pipe.
- B. Coordination

1. Drilling operations shall not interfere with, interrupt or endanger surface features or surface activities.
2. When rock stratum, boulders, underground obstructions, or other soil conditions that impede the progress of drilling operation are encountered, the Contractor and Engineer shall review the situation and jointly determine the feasibility of continuing drilling operations, making adjustments or switching to an alternative construction method.
3. The contractor shall familiarize themselves with the geologic characterization of the soil stratum at the proposed drilling path. The Contractor shall be responsible for informing the Engineer of any changes that are required in the directional drilling procedure due to geologic conditions.
4. Launching and recovery pits shall be as small as practical. Dewatering of pits and excavations shall be done in accordance with the City of Kalamazoo Standard Specifications. When groundwater is encountered, the Contractor shall provide a dewatering system of sufficient capacity to keep any excavation free from water until the backfill operation is in progress. Dewatering shall be performed in a manner that removal of soil particles is held to a minimum. Water from the dewatering system shall be desilted before discharge. Methods of dewatering and desilting, including all costs shall be the Contractor's responsibility and are included in the Horizontal Directional Drilling Water Main pay item.
5. Utilities shown on the plans are approximate. In areas where there is a potential conflict, the Contractor shall dig up and verify the locations and elevations of the utilities at no additional expense to the City. The Contractor shall assume full responsibility for the protection fall utilities, structures and their foundations which may be affected by the work.
6. Before beginning the drilling process, the Engineer shall stake the proposed drill path.

C. Drill Path Survey

1. The Drill path shall be walked in the presence of the Engineer and the Contractor with the guidance system that shall be used for each segment of drill path. The contractor shall locate and record any surface and subsurface magnetic variations or abnormalities and all points of interference, as well as verifying all utility locations and corresponding utility maps. Should any discrepancies arise between utility maps, field locations and guidance system findings, the Contractor shall clarify all discrepancies prior to beginning drilling operations. The drill path survey shall be performed no earlier than two days prior to commencing drilling operations. Provide the Engineer 48-hour notice of drill path survey.

D. Equipment

1. The drilling equipment shall be capable of placing the pipe within the planned line and grade without inverted slopes.
2. The drilling equipment shall be capable of pulling product pipe from either the downstream or upstream pit locations. The equipment must be adequately sized for the application.
3. The guide system shall have the capability of measuring inclination, roll and azimuth. The guidance system shall have an independent means to ensure the accuracy of the installation. The Contractor shall demonstrate a viable method to eliminate accumulated error due to the inclinometer (pitch or accelerometer). The guidance

system shall be capable of generating a plot of borehole survey for the purpose of a record drawing. The guidance system shall meet the following specifications:

Inclination:	Accuracy	+0.05
	Range	+90
	Repeatability	+0.02
Roll:	Accuracy	+0.05
	Range	+90
Azimuth	Accuracy	+0.05
	Range	+90

4. Equipment setup requirements at the launch and recover locations shall be determined by the Contractor in accordance with the Plans and shall be submitted to the Engineer prior to commencement of drilling operations.

E. Pilot Hole Drilling

1. The entry angle of the pilot hole and the drilling process shall maintain a curvature that does not exceed the allowable bending radii of the carrier pipe per the manufacturer's recommendations.

F. The contractor shall follow the pipeline alignment as shown on the Plans, within the specification requirements. The location and depth of the drill head in relation to the profile and centerline of the alignment shall be determined at a maximum of ten-foot intervals. Acceptable tolerance shall be 0.5 feet variation from the centerline of the pipe in both vertical and horizontal directions (1-foot tolerance window).

G. In the event of difficulties at any time during drilling operation requiring the complete withdrawal from the tunnel, the Contractor shall either be allowed to withdraw and abandon the tunnel and begin a second attempt at a different location. The alternate locations shall be approved by the Engineer before the Contractor withdraws.

H. Access pits shall be at the beginning and end segments shown on the Plans. Intermittent pits shall be approved by the Engineer prior to proceeding with drilling operations. No intermittent access pits shall be allowed in Railroad Right of Ways.

I. Installing the Carrier Pipe:

1. After the pilot hole is completed, the Contractor shall install a swivel to the reamer and commence pullback operations.
2. Reaming diameter shall not exceed 1.5 times the diameter of the carrier pipe being installed.
3. The carrier pipe being pulled into the tunnel shall be protected and supported so that it moves freely and is not damaged by stones and debris on the ground during installation.
4. Pullback forces shall not exceed the allowable forces for the carrier pipe.

J. The Contractor shall allow sufficient lengths of carrier pipe to extend past the termination point to allow connections to adjacent pipe sections, tees, or fittings. Pulled pipe shall be allowed 24 hours of stabilization prior to making tie-ins. The length of extra carrier pipe shall be at the Contractor's discretion.

K. Field Inspection

1. All pipe sections, specials, and jointing materials shall be carefully examined for defects and no piece shall be laid that is known to be defective. Any defective piece discovered installed shall be removed and replaced with a sound one in a manner satisfactory to the Engineer at the Contractor's expense.
2. Defective material shall be marked with an "X" in pink paint and shall be removed from the job site.

L. Drilling Fluid Containment and Disposal Requirements

1. The contractor shall contain, handle, and dispose of drilling fluids in accordance with the following requirements:
 1. All drilling fluid and fluid additives shall be disclosed, and Material Safety Data Sheets (MSDS) shall be provided to the permit agency and the Engineer upon request.
 2. Excess drilling fluid shall be confined in a containment pit at the entry and exit location until recycled or removed from the site.
 3. Precautions shall be taken to ensure that drilling fluid does not enter the roadways, streams, municipal storm or sanitary sewer lines, and/or any other drainage system or body of water.
 4. When installing below railroads, vents shall be installed on either side of the railroad tracks to direct any excess drilling fluid to a containment area and to prevent unintended surfacing of drilling fluid within the Railroad Right of Way.
 5. Unintended surfacing of drilling fluid shall be contained at the point of discharge and recycled or removed from the site.
 6. Drilling fluids that are not recycled and reused shall be removed from the site and disposed at an approved disposal site.
 7. Drilling fluids shall be completely removed from the construction site prior to backfilling or restoring the site.

3.06 ABANDONING WATER MAINS

- A. Remove and dispose of abandoned pipe, gate boxes, or other appurtenances, as necessary for placement of a new water main at no additional cost to the City of Kalamazoo. Remove portions of gate boxes to at least 3 feet below the pavement surface under the road, and to at least 12 inches below the planned grade outside the road. If the Engineer determines abandoned mains may remain in place, cap the end of pipe with cap and megalug or as directed by the Engineer or authorized representative. If shown on the plans or directed by the Engineer or authorized representative, fill abandoned water mains with non-structural flowable fill.

3.07 VALVES

- A. Prior to installation, all valves shall be fully operated open and close to verify its functionality and number of turns. Set and join valves to the water mains as required for cleaning, laying, and jointing the required type of pipe, as shown on the plans. Install valves as required by the contract, or as approved by the Engineer. Place the valve stems plumb. Install valves to not bear on the pipe. Install anchor coupling with valves installed on tees or crosses, with swivel gland located on the valve side of the anchor coupling.
- B. When installing 12 inch and larger valves (Butterfly Valves), the operating nut shall be located on the side of the valve furthest from the centerline of the roadway, unless otherwise directed by the Engineer.

3.08 LIVE TAPS TO IN SERVICE WATER MAINS

- A. Prior to tapping of the main contractor shall disinfect all pipe, appurtenances, tapping machine with chlorinated water.
- B. Contractor shall install all necessary tapping appurtenances according to manufacturer's recommendation.
- C. Contractor shall use equipment which allows the tapping machine to rinse out metal shavings and tap water main per manufacturer's recommendations. No tap 4 inches or larger shall be allowed within 4 feet from any joint, fitting, or exiting tap regardless of location of tap. 1 ¼ inch taps located within 10 feet of previous tap shall be offset 15 degrees.
- D. Once tapping is complete Contractor shall disinfect all exposed water main and appurtenances with chlorinated water.

3.09 VALVE BOXES.

- A. Provide valve boxes that do not transmit shock or stress to the valve. Place valve boxes plumb over the operating nut of the valve, with the box cover flush with the pavement, or as approved by the Engineer or authorized representative. Provide firm support for valve boxes.
- B. Valve boxes shall be installed, centered and plumbed over the operating nut of the gate valve. The area around the valve box shall be back-filled with Granular Material Class II placed in layers not to exceed 12 inches, and thoroughly compacted to the required density. The Contractor shall take due care to prevent the box from shifting during backfilling operations. The tops of the valve boxes shall be flush with the established pavement or ground surface.

3.10 ADJUSTING OR RECONSTRUCTING WATER SHUT OFFS OR VALVE BOXES

- A. Adjust and reconstruct water shutoffs or valve boxes to the final grade or as approved by the Engineer or authorized representative. Replace shutoff or gate box materials damaged during adjustment or reconstruction, as determined by the Engineer, or authorized representative, at no additional cost to the City of Kalamazoo.

3.11 WATER SERVICES

- A. Water Services shall not be connected to the water main until approved by the Engineer or authorized representative.
 - 1. The standard size for all new services shall be 1 ¼ inch. The property owner/developer may request a larger size if needed.
 - 2. ¾ inch service materials may only be used when performing repairs or partial replacements of an existing ¾ inch service, or when replacing the yard service of a ¾ inch service. When replacing a complete street side service of a ¾ inch service, a new 1 ¼ inch tap will be completed, new 1 ¼ inch street service line installed, and reduced down at the curb shut off per section 2.10.
- B. Tap water main per section 3.08.
- C. When more than two meters excluding the fire meter are required to be set on a single service line, a fabricated meter manifold shall be installed.
- D. Water Services 2 inch and Smaller
 - 1. Construct services from the distribution main to the water meter. Lay services in a straight line perpendicular to the water main unless approved by the Engineer or authorized representative. Construct service with a continuous piece of copper from the corporation stop to the curb stop and curb stop to the water meter unless

approved by the Engineer or authorized representative. Services over 300 feet will require an exterior meter setting (meter pit).

2. All couplings shall be located as close to the water main as possible, but outside roadway unless approved by the Engineer.
3. The use of thread sealant shall be not be allowed on flare fittings.
4. No splices shall be allowed for 1 ¼ inch or smaller yard services 90 feet and shorter in length.
5. Tap and curb shut off locations shall be no closer than 5 feet to edge of driveways. If a service is required to be abandoned due to improper location, service shall be fully abandoned at the water main tap location and new service installed the developer's expense. Corporation stop shall be shut off, copper piping removed, and copper disc installed on the corporation stop.
6. If finish grade changes from plan grade after installation of service, curb shutoff shall be adjusted to 5 foot bury depth at the developer's expense.
7. When the street service is installed separately from the yard service a copper disk shall be installed on the yard side of the curb valve per the manufactures recommendations as approved by the Engineer or authorized representative.

E. Water Services Greater than 2 inch

1. For services entering a building with no basement, install the stand pipe flange 12 inch from the finished floor elevation and 6 to 12 inches away from any walls. Install the flange pipe so two bolt holes are parallel from each wall (two hole). For services entering a building with a basement or into a concrete vault, install the stand pipe flange 6 to 12 inches off the wall. Install the flange pipe so that two bolt holes are parallel to the floor, normal to the wall. For all services entering a building, the service line shall be located in room located on an outside wall of the building, with enough room to maintain the service.
2. Contractor shall complete installation of service prior to pressure testing and disinfection. The Contractor shall hydrostatic test the complete fire service from the nearest outside valve to first valve (OS&Y) before installing the fire check valve per section 3.22. Service shall be cleaned, flushed and tested per section 3.23. No connection shall be made to these services until after pressure test is complete and consecutive negative bacterial test results have been received in accordance with sections 3.22 and 3.23 of this specification, and the water main approved by the Engineer or authorized representative.
3. No adapter flange or grooved pipe joint shall be used on any portion of the service to be maintained by the City of Kalamazoo, with the exception of the meter side of an OS&Y fire service valve.
4. For service lines with multiple meter settings, a valve the same size as the incoming service line shall be installed prior to the tee or manifold. If one of the meter settings is for a fire service, the valve shall be an OS&Y valve in accordance with section 2.02.F.

F. Construct the service pipe with at least 5 feet of cover, unless Engineer or authorized representative requires additional depth.

G. Make all service connections, and transfers. Maintain and protect, at no additional cost, existing service connections requiring transfer, but not shown on the plans, until reconnection or disposal.

- H. If relocating a portion of water service, shut down the water service by method approved by the Engineer or authorized representative.
- I. Service lines entry points into the structure shall be sealed with hydraulic cement or mastic putty and oakum to prevent groundwater infiltration. For ductile iron pipe services, link seals should be used as the preferred method.
- J. FIRE SERVICES
 - 1. The Contractor shall notify the Engineer or authorized representative a minimum of 3 working days prior to flushing the fire service or testing the fire system capacity.
 - 2. All fire services shall have an OS&Y valve meeting the requirements of 2.02.F installed. The sample tap on the OS&Y Valve shall be installed on the downstream side of the valve.
- K. INTERIOR METER SETTINGS (PREFERED)
 - 1. Interior valve and meter inlet connection shall be installed by the Contractor in accordance with the Engineer, or authorized representative's recommendations and final approval.
 - 2. The meter setting shall be located in a heated portion of the building. The meter setting shall not be located in a crawl space, above electrical appliance, or near an electrical panel. A clear and unobstructed access to the meter of not less than 24 inches by 24 inches shall be provided.
 - a. 1 ¼ meter settings must be placed in basements. Meter setting shall be placed in the front of the building facing the street or within three feet of the front on the side unless otherwise approved by the Engineer or authorized representative. Water Services shall not be placed under footings. If service enters house under the porch and the porch footing extends below water service, a 2 inch PVC sleeve will be required.
 - b. A ½ inch schedule 40 PVC conduit, or larger, shall be installed from the meter setting to the remote reading point. There shall be no more than 75 feet of conduit between pull boxes. There shall be no more than four (4) 90-degree bends between pull boxes. All pull boxes must be installed no more than 96 inches above the floor. Pull boxes shall not be installed in attics or crawl spaces.
 - 3. The City of Kalamazoo will install the meter, readout, readout wire, copper ground wire, outlet meter connection and valve.
- L. EXTERIOR METER SETTINGS
 - 1. Exterior meter settings shall be installed by the Contractor according to the Engineer's or authorized representative's recommendations, and in accordance with City of Kalamazoo Standard Plans. Meter settings will be required for services greater than 300 feet, slab on grade, crawl spaces, where minimum 5 foot bury depth cannot be maintained, and other reasons. Contractor shall verify proper meter location with the Engineer prior to construction.
 - 2. Meter boxes or vaults shall not be installed in any street, alley, parking area, driveway, or sidewalk. Major landscaping (shrubs, boulders, etc.) and structures (retaining walls, fences, buildings, etc.) shall not be placed within seven and a half (7.5) feet or trees shall not be planted within ten (10) feet of any meter box or vault, unless otherwise directed by the Engineer.

3. The ground surrounding meter boxes, pits and vaults shall slope away from the lid at a minimum grade of 2%
4. No plumbing or electrical connections will be allowed inside the meter box or vault, unless otherwise directed by the Engineer.
5. All tees, connections, and couplings shall be a minimum of five (5) feet downstream from the meter box or vault wall on the outlet side. Tees and connections shall not be installed between the curb stop and the meter setter or copper horn.
6. Meters shall be installed by the City of Kalamazoo upon inspection and acceptance of the meter setting.
7. Meter boxes shall be used for all 1 inch exterior meter settings. The Contractor shall install meter boxes to horizontal location and to final grade as determined by grade stakes. Meter boxes shall be installed 5 feet outside the right of way in private property. All work shall be in accordance with the current WS-8 of the City of Kalamazoo Standard Plans.
8. For services 1 ¼ inch and smaller, curb shutoffs shall be located in the right of way, centered in the curb lawn area, or as directed by the Engineer.
9. The Contractor shall install meter vaults for 1 ½ inch and larger meter settings.
10. Meters shall be installed by the City of Kalamazoo upon inspection and acceptance of the meter setting.

3.12 WATER MAINS, CUT AND PLUG

- A. All work related to water main, cut and plug shall be in accordance with section 3.06.A. If the plans show cutting and plugging water mains, arrange for the City of Kalamazoo to shut down the main. Remove the section of pipe and plug the water main as shown on the plans or as approved by the Engineer or authorized representative. Construct the required restraint as directed by the Engineer or authorized representative.

3.13 FIRE HYDRANTS

- A. Set fire hydrants at the locations shown on the plans and in accordance with City of Kalamazoo standard plans and manufacturer's recommendations or as coordinated with the City of Kalamazoo. When installed, the hydrant shall be located on the side of the water main furthest from the centerline of the roadway, unless otherwise directed by the Engineer. Equip the hydrant with auxiliary valves, as shown on the plans. Stand hydrants plumb, with side nozzles parallel to the curb, and with the pumper nozzle normal to the curb, unless otherwise directed by the Engineer. Place the nozzles at the height specified by the City of Kalamazoo.
- B. For all gate valves connected adjacent to a tee or hydrant, the anchor between the fitting or hydrant and the valve shall be a 6 inch by 13 inch swivel by solid adapter with swivel gland. The swivel gland shall be located on the hydrant side of the solid adapter.
- C. Install a valve box over hydrant valve in accordance with section 3.09.
- D. Hydrants shall have a protective cover placed over hydrants prior to backfilling to ensure the hydrant is not damaged. If hydrant is damaged, the contractor shall repair or replace the hydrant at no cost to the City.
- E. If site conditions are such that it is not desirable for hydrant drain into the surrounding soil (i.e. when hydrant has less than 10 feet of separation from a sewer, high ground water, impervious or contaminated soils, etc.), hydrant drip valve plug(s) shall be installed by the Contractor onsite. Final determination on drip valve plug installation shall be made by the

Engineer or his representative. As constructed records shall be noted whether or not the drip valve plug was installed.

3.14 FIRE HYDRANT MARKER

- A. The sign shall be located between the hydrant and curb and offset from the pumper nozzle, or as directed by the Engineer. The sign shall be placed 3 feet away from the hydrant. The sign shall be single sided or double sided as directed by the Engineer or authorized representative. The sign shall have an installed height to the bottom of the sign of 7 feet above the final grade in areas with sidewalk and 5 feet above the final grade in areas without sidewalk.
- B. A fire hydrant mounted whip may be installed in addition to fire hydrant sign if approved by the Engineer. Fire hydrant whip shall be mounted to the fire hydrant opposite the pumper nozzle in accordance with the manufacturer's specifications.

3.15 FIRE HYDRANT REMOVAL

- A. If the plans show removal of a fire hydrant, remove the entire hydrant assembly, including the following:
 - 1. Auxiliary gate valve and box, unless otherwise approved by the Engineer or authorized representative.
 - 2. Internal valve assembly;
 - 3. Top bonnet;
 - 4. Standpipe; and
 - 5. Hydrant inlet body, unless otherwise approved by the Engineer.
- B. If the City of Kalamazoo approves leaving the auxiliary gate valve and box in place, remove to at least 3 feet below the pavement surface under the road, or at least 12 inches below planned grade outside the road.
- C. Stockpile the removed material at a location accessible to the City of Kalamazoo. The City of Kalamazoo will maintain ownership of the hydrant, and will remove the assembly from the project site

3.16 RELOCATING FIRE HYDRANTS

- A. If the plans show relocating a hydrant, arrange for the City of Kalamazoo to shut down the hydrant auxiliary valve. Remove the hydrant and reinstall at the required location. Reconnect the hydrant to the water main by shutting down the main, tapping a new hydrant outlet, or using the existing outlet. Install piping as required. If the relocated hydrant does not pass testing the hydrant shall be replaced with new at no cost to the City of Kalamazoo.

3.17 MISCELLANEOUS FITTINGS

- A. Install the following at the locations shown on the plans and in accordance with good construction practices and manufactures recommendations:
 - 1. Elbows,
 - 2. Tees,
 - 3. Corporation stops,
 - 4. Blow offs,
 - 5. Pipe adapters,
 - 6. Pipe couplings,

7. Retaining glands, and
8. Other miscellaneous fittings.

3.18 AIR RELEASE VALVES AND VAULTS

- A. Construct air release valves and vaults in accordance with the current WA-4-Series and WA-5-Series of the City of Kalamazoo Standard Plans.
- B. When installing the air release valves in conjunction with new water main construction, the contractor shall use ductile iron fittings.
- C. When installing the air release vaults as a retrofit to existing water main, live taps may be performed as directed by the engineer.

3.19 BACKFILLING AND COMPACTING

- A. Backfill and compaction shall be in accordance with Michigan Department of Transportation Standard plan for utility trenches R-83-Series.
- B. Backfilling Under Existing Conduits – Where it is necessary to undercut or replace existing utility conduits and/or service lines, the excavation beneath such lines shall be backfilled the entire length with granular bedding material tamped in place in 6-inch layers to the required density. The granular bedding shall extend outward from the spring line of the conduit a distance of 2-feet on either side and thence downward at its natural slope.
- C. Backfilling with Excavated Material – Unless otherwise specified or directed, material excavated in connection with the work shall be used for backfilling and other filling purposes, if it meets all requirements given elsewhere in this specification.
- D. Backfill Immediately Following Inspection – All trenches and excavations shall be backfilled immediately after pipe is laid therein, unless otherwise directed by the Engineer or authorized representative. Under no circumstances shall water be permitted to rise in un-backfilled trenches after pipe has been placed.
- E. Service leads shall not be backfilled until the pipe ends are referenced and the Engineer or authorized representative has measured the pipe for payment.
- F. Backfilling around and over structures and pipes shall be carefully done by hand and tamped with suitable tools of approved weight to a point 1-foot above the top of pipe. Selected material or, where specified or ordered by the Engineer, special backfill material shall be used in this area. The material shall be placed in uniform layers not exceeding 6-inch in depth up each side. Each layer shall be placed, then carefully and uniformly tamped to the specified density so as to eliminate the possibility of lateral displacement of pipe or structure.
- G. Backfilling by Machinery – After the backfill has been placed and compacted around the boxes and pipe to a height of 1-foot above the top. The remainder of the trench may be backfilled by machine. The backfill material shall be deposited in horizontal layers and each layer shall be thoroughly compacted to the specified density by approved methods before a succeeding layer is placed. In no case will backfill material from a bucket be allowed to fall directly on a structure or pipe and in all cases the bucket must be lowered so that the shock of the falling material will not cause damage.

3.20 COMPACTION REQUIREMENTS

- A. Compact each layer to 95% (90% if outside the influence of the roadway) maximum density as tested by the Michigan Department of Transportation Density Testing and Inspection Manual.

3.21 COMPACTION TEST

- A. Trenches and excavation around structures shall be backfilled and consolidated in layers, as specified, to the existing ground surface. Compaction tests shall be performed on each layer immediately after compaction.
- B. Initial test series for each type of backfill material shall be continued until the method of consolidation employed has proven to attain the required compaction. Any change in the proven method of consolidations will require additional testing and field verification of compaction.
- C. Subgrade below pavements, curbs, sidewalks, and structures shall be consolidated as specified. Compaction tests shall be performed to verify specified consolidation.

3.22 HYDROSTATIC TESTING

- A. Perform hydrostatic testing of water mains in accordance with AWWA C600.
- B. Ensure City of Kalamazoo personnel witness pressure testing. Give the City of Kalamazoo personnel at least 1 full working day notice before testing.
- C. Provide the personnel, temporary timber bracing, plugs, test pumps, temporary connections to the Municipal water system, and any other required apparatus. Provide the water for hydrostatic testing if not available from the City of Kalamazoo. Water must be pumped from a measurable source in order to determine testing allowance water.
- D. Before applying test pressure, expel air from the pipe in increments of no greater than 1,000 feet. Pressure test each section of water main. If the Contractor chooses not to pressure test against an existing valve, a new valve may be installed at the expense of the Contractor.
- E. Pipe shall be pumped with water to a minimum test pressure of 150 pounds per square inch (psi) at the highest point of elevation to begin test. Test shall last for at least 2 hours, with a maximum drop of pressure of 5 psi. If the pressure drop is greater than 5 psi but less than 20 psi, a testing allowance water test shall be performed. Testing allowance water, as measured by the quantity of water pumped into the pipe to attain the pressure at which the test began must not exceed the testing allowance.
- F. Testing allowance water is determined using the following formula

$$L = \frac{SD\sqrt{P}}{148,000}$$

Where

- L= testing allowance water in gallons per hour
- S= length of pipe in feet
- D= actual pipe diameter in inches, and
- P= 150 psi

- G. If testing allowance water is above the allowable limit occurs during hydrostatic testing, remove backfill to expose pipe and repair the joints. Repeat testing after repairs are complete. If multiple leaks occur the contractor may be required to reinstall main at Contractors expense.
- H. Correct visible leaks regardless of the amount of leakage. Replace faulty pipes, fittings, gate valves, or other accessories disclosed by testing. Repeat the test until the pipes, fittings, gate valves, and other accessories meet the requirements.

3.23 DISINFECTION, FLUSHING, AND BACTERIOLOGICAL TESTING

- A. Disinfect the water main in accordance with AWWA C651 and applicable Michigan Department of Environment, Great Lakes, and Energy (EGLE) regulations after successful hydrostatic testing.
- B. Disinfect and flush new, and portions of existing, water mains as required by the EGLE.
- C. Use blow offs, fire hydrants, or other means as shown on the plans or approved by the Engineer, or authorized representative, to flush water mains in accordance with AWWA C651, with a velocity of at least 3 feet per second. Provide hoses and other equipment and arrange a means of disposing of the water without damaging the work or adjacent property.
- D. Use the continuous feed method with chorine added simultaneously with the water. Add chlorine or liquid hypochlorite to meet the requirement of at least 25 milligrams per liter of chlorine. Slowly add the water to the main and allow it to stand for at least 24 hours. At the end of the 24-hour period, ensure the chlorine residual is a minimum of 10 milligrams per liter. If not met, re-chlorinate and flush the water main until a minimum 10 milligrams per liter residual remains after 24 hours.
- E. After completing disinfection, initially flush the water mains with water at a velocity of at least 3 feet per second to replace the entire volume of chlorinated water in the pipeline. After initial flushing, perform final flushing until the residual chlorine content meets the standard level for the water distribution system. The City of Kalamazoo may require a waiting period after flushing and before bacteriological sampling.
- F. Dispose of chlorinated water in accordance with applicable state and local requirements. If necessary, apply a reducing agent to the water to neutralize the chlorine and create a chlorine residual of no greater than 1 ppm. Dechlorination shall be in accordance with AWWA C655.
- G. After flushing, perform bacteriological testing in accordance with AWWA C651 and EGLE requirements. Test chlorine residuals before taking each bacteriological sample. Ensure the chlorine residual is less than 1.5 milligrams per liter before taking a bacteriological sample. The City of Kalamazoo will collect samples from each branch of pipe in the presence of the Engineer, or authorized representative, and contractor personnel. The City of Kalamazoo will be responsible for the transportation of the samples to a State of Michigan approved lab for testing. Two consecutive bacteriologically safe tests at 24-hour intervals for each section of pipe are required. Acceptable tests are negative for bacteria and as otherwise defined by AWWA C651 and EGLE regulations.
- H. If a bacteriological test fails, repeat disinfection, flushing, and testing.
- I. Pressure and chlorination taps shall be removed within one business day of passing tests, so main can be activated.

3.24 POLYETHYLENE ENCASEMENT

- A. Polyethylene encasement will be required for all ductile iron installations when the soil test evaluation is greater than or equal to 10 points based as indicated in AWWA/ANSI C105/A21.5 or as directed by the Engineer. Sampling of the soils is to be completed by the developer or municipality responsible for the installation.
- B. Install polyethylene encasement on water mains and fittings installed through concrete floor and foundations and as indicated on the plans in accordance with the manufacturer's installation instructions and AWWA/ANSI C105/A21.10. Appropriately sized polyethylene encasement shall be used so that there are no longitudinal splices. This may require using one or more size larger diameter encasement than the pipe installed.

- C. Polyethylene encasement shall be required for all installations when groundwater is detected in the utility trench.
- D. Polyethylene encasement shall be required for all directional drilling installations involving ductile iron pipe.

3.25 WATER INFRASTRUCTURE IN STEEL CASING

- A. Work shall be performed in accordance with section 401 of the Michigan Department of Transportation *Standard Specifications for Construction* and as detailed herein. In all cases, the Contractor shall submit a work plan detailing the following:
 - 1. Means and methods for bracing and shoring;
 - 2. Methods of maintaining and adjusting line and grade;
 - 3. Drilled/bored diameter;
 - 4. Drill hole stabilization procedures;
 - 5. Size and location of the auger head relative to the casing;
 - 6. Methods of dealing with cobbles/boulders and obstructions;
 - 7. Estimated jacking thrust required;
 - 8. Method of monitoring casing elevation;
 - 9. Thrust block design calculations;
 - 10. Record keeping system to document casing advance and jacking pressures;
 - 11. Grouting procedures;
 - 12. Temporary dewatering measures and;
 - 13. Mitigation procedures if sinkholes or settlement above the pipe occurs or excessive movement of the settlement monitors is observed.
- B. Minimum Allowable Depths.
 - 1. The minimum allowable depth of the Horizontal Auger Bore (HAB) installed casing pipe shall be in accordance with Table 3.2

Table 3.2 Minimum Allowable Depths Table	
Location	Minimum Depth
Base of Rail	6 Feet
Existing Ground	5 Feet
Roadway	5 Feet
Ditch Flowline	5 Feet

- C. Access Pits.
 - 1. Excavate jacking and receiving pits as necessary. Provide and install all sheeting, shoring, bracing and any other earth retention measures in accordance with section 704 of the Michigan Department of Transportation *Standard Specifications for Construction*. Provide site drainage and subsurface dewatering and other items associated with the operation as necessary to facilitate the proposed work.
- D. Lead Auger/Overcut Allowance.

1. A full-size auger section shall be used as the lead section of the casing. The auger shall not protrude from the leading edge of the casing. However, if soil conditions halt the movement of the casing, the auger shall be allowed to protrude not more than 1 inch in front of the casing during the boring operation. Overcut is the annular space between the excavated hole and the outside diameter of the casing pipe. The allowable overcut diameter is one inch greater than the casing pipe radius.
- E. Watertight joints.
1. Watertight joints are required to ensure the integrity of the road and railroad bed. Casing pipe shall be constructed to prevent water leakage or earth infiltration and must be certified free from any breaks or leaks throughout its entire length.
- F. Lubrication Fluids.
1. Lubrication fluids are specifically required for this method regardless of the soil conditions. Any deviations from the use of lubrication shall require prior approval for the Engineer. The Contractor shall install vents on either side of the casing pipe to prevent fracking during installation. These vents shall also be used as relief in case of a water main break. Lubrication fluids, consisting of a mixture of water and bentonite or bentonite/polymer, shall be used in the annular space between the casing being installed and the native soil to stabilize and lubricate the drill hole. Grease will not be allowed for use as lubrication for this purpose.
- G. Pipe Locating and Tracking.
1. One of the following tracking, locating, and guidance systems shall be used:
 - a. Waterline system.
 - b. Mechanical control head.
 - c. Electronic (inertial) control head.
 - d. Walkover system.
 - e. Laser guided tunnel attachment.
 - f. Laser guided pilot rod.
 2. The Contractor will be responsible for submitting their proposed pipe locating tracking method at the preconstruction meeting for approval.
- H. Settlement/Heaving Monitoring.
1. Settlement/Heaving monitoring shall be performed in a manner that will minimize the movement of the ground in front of, above, and surrounding the horizontal auger bore operation; and will minimize subsidence of the surface above and in the vicinity of the boring. The ground shall be supported in a manner to prevent loss of ground and keep the perimeter and face of the boring stable at all times, including during shutdown periods. A survey shall be performed one day prior to initiating this operation at each required monitoring location. A similar survey shall then be performed at each location, on a daily basis, until the permitted activity has been completed. All survey readings shall be recorded to the nearest one-hundredth (0.01) of a foot. Digital photographs of the pavement and rail conditions shall also be taken prior and after the pipe installation. Specific monitoring locations and requirements may also be provided for railway crossings.
- I. Ground Water Control.

1. Dewatering shall be conducted whenever there is a high ground water table level to prevent flooding and facilitate the operation. The water table elevation shall be maintained at least 1 foot below the bottom of the casing at all times. When needed, dewatering may be initiated prior to any excavation.
2. Minor water seepage or pockets of saturated soil may be effectively controlled through bailing or pumping. This control shall be accomplished without removing any adjacent soil that could weaken or undermine any access pit, its supports, or other nearby structures.
3. Larger volumes of ground water shall be controlled with one or more well points or with staged deep wells. Well points and staged deep well pumping systems shall be installed and operated without damage to property or structures, and without interference with the right of the public, owners of private property, pedestrians, vehicular traffic, or the work of other contractors. Any pumping methods used for dewatering and control of ground water and seepage shall have properly designated filters to ensure that the adjacent soil is not pumped along the water. Well diameter, well spacing and the pump's pumping rate shall provide adequate draw down of the water level. Wells shall be located to intercept ground water that otherwise would enter the access pit excavation and interfere with the work. Upon removal of a well, the hole shall be filled and grouted.
4. Existing storm sewers shall only be used to discharge water from the dewatering operation in accordance with a permit obtained from the appropriate storm sewer owner. Filters or sediment control devices shall be required to ensure that the existing system is not adversely affected by construction debris or sediment.

J. Casing End Seals/Bulkheads

1. Casing ends shall be enclosed using 1/8 inch thick synthetic rubber casing ends seals in accordance with section 2.19.C of this document. Ensure end seals are water tight and attach securely to the casing pipe and the carrier pipe (water main). Ensure end seals are acceptable to the Engineer.

K. Backfill Requirements.

1. Remove the pits and backfill the excavations as necessary with material meeting the standard specifications as approved by the Engineer.

L. Railroad Specific Requirements.

1. For Steel casing pipe jacked in place under a railroad, the following will apply in accordance with the current AREMA Manual;
 - a. When steel casing pipe is used, the joints must be fully closed by welding or mechanical means as approved by the Engineer.
 - b. Minimum cover over the casing must be at least 6.0 feet from the bottom of the railroad tie to the top of the casing pipe at its closest point.
 - c. Casing pipe must extend beyond the limits of the entire railroad right-of-way.
 - d. Jacking construction requirements must be in accordance with the current AREMA Manual, Chapter 1, Part 4.

3.26 INSTALLATION OF LINE STOPS AND INSERTION VALVES

- A. Line Stops and Insertion Valves shall be performed in the locations as detailed on the plans or as directed by the Engineer. Prior to installation of the line stop or insertion valve, coordinate the deactivation of the water main so that all customers have been given proper notification

of the shutdown. No work shall be performed without the Engineer or authorized representative present.

B. Excavate and expose the water main. Remove scale from the water main and make sure there are no flaws which would affect the seal with the saddle.

C. Line Stops

1. Install permanent line stop body on the pipeline and perform line stop according to manufacturer's instructions. Upon completion of the work associated with the line stop, reactivate the water main and install permanent blind flange on the line stop body. Ensure that all as built information is recorded and submitted as detailed in section 1.03.

D. Insertion Valves

1. Install Insertion Valve body on the pipeline and perform valve insertion according to manufacturer's instructions. Operate the valve to ensure that it is fully functional.

2. Construct valve vault as detailed in WA-8-A of the City of Kalamazoo Standard Plans. Ensure that all as built information is recorded and submitted as detailed in section 1.03.

3.27 FINAL RESTORATION

A. Contractor shall restore site to preconstruction condition or better, or as detailed on the plans.

B. Final grade shall be 5 feet above completed water main or water service line, unless otherwise approved by the Engineer. If final grade is changed greater than 6 inches from the approved plans, the Developer or Contractor shall raise or lower water main and water services so that they are maintained at 5 feet below final grade. All costs associated with this work shall be paid for by the Developer or Contractor.

PART 4 MEASUREMENT AND PAYMENT

4.01 PAY ITEMS

Measurement a payment may not apply if construction is not being funded with City of Kalamazoo funds. Please review signed construction contract for actual measurement and payment specifications.

Pay Item	Pay Unit
Water Main, DI __ inch, Tr Det __	Foot
Water Main, DI __ inch, in Casing.....	Foot
Water Main, DI __ inch, HDD.....	Foot
Gate Valve and Box, __ inch,.....	Each
Butterfly Valve and Box, __ inch.....	Each
Polyethylene Encasement.....	Foot
Water Main, __ inch, Cut and Plug	Each
Fire Hydrant	Each
Hydrant, Rem	Each
Hydrant Relocate, Case __.....	Each
Water Serv	Each
Water Serv, Long.....	Each
Water Serv, Conflict	Each
Water Serv, Yard	Each
Copper Tubing, Additional Length	Foot
Water Serv, 2 inch.....	Each
Water Serv, Conflict, 2 inch	Each
Copper Tubing, Additional Length, 2 inch	Foot

Steel Casing Pipe, ___inch, Jacked in Place.....Foot

4.02 MEASUREMENT OF PAY ITEMS

- A. Payment for Water Mains shall be measured based on the sizes and trench details required, along the centerline of the pipe, with no deductions for fittings. The unit price of Water Main, DI, includes the cost of the following:
 - 1. Excavation and backfill;
 - 2. Dewatering operations (trench and/or pipe);
 - 3. Provide temporary water system to maintain service during construction;
 - 4. Hydrostatic testing;
 - 5. Disinfecting and flushing the water main and bacteriological testing;
 - 6. All material, labor and equipment necessary to remedy an unsatisfactory hydrostatic test, including removing and replacing any backfill;
 - 7. Providing and installing fittings, gaskets, bracing or sheeting, blocking and miscellaneous items for installing pipe and reconnecting to the Municipal Water System;
 - 8. Preparing and providing as-constructed plans.

- D. The City of Kalamazoo may withhold payment and/or final acceptance until the City of Kalamazoo accepts the as-built plans.

- E. The cost of dewatering of trenches, pipe, or both associated with alterations to the Municipal Water System, is included in the unit price for relevant items of work.

- F. The cost of excavating, disposing of excess material, and providing, placing, and compacting the backfill, is included in the unit price for related items of work.

- G. The cost of removing or abandoning existing water mains, gate valve boxes, and other appurtenances to provide clearance for the proposed water main or roadway, is included in the unit price for relevant items of work.

- H. Payment for Gate Valves, Butterfly Valves, and Valve Boxes, shall be as follows:
 - 1. The unit prices of **Gate Valve and Box** and **Butterfly Valve and Box**, of the types and sizes required, include the cost of providing and installing the valve and valve box, complete and ready for use.

- I. Payment for water services 1 ¼ and smaller shall be as follows:
 - 1. **Water Serv** refers to services between the water main and the curb shut off no greater than 33 feet long. **Water Serv, Long** refers to services between the water main and the curb shut off greater than 33 feet long and up to 66 feet in length. **Water Serv, Yard** refers to the services between the curb shut off and the water meter setting, up to 25 feet in length. **Copper Tubing, Additional Length** refers to the additional copper tubing and work needed when services between the curb shut off and the water meter setting are over 25 feet in length, and when the length of the service between the center of the road and the curb shut off exceeds 66 feet. **Water Serv, Conflict** refers to relocating only a portion of a water service.

- J. Payment for water services 2 inches in size shall be as follows:
 - 1. **Water Serv, 2 inch** refers to the services between the water main and the water meter setting no greater than 58 feet in length. **Water Serv Conflict, 2 inch** refers to relocating only a portion of a 2 inch water service. **Copper Tubing, Additional length, 2 inch** refers to the additional copper tubing and work needed when services exceed 58

feet in length.

- K. Services with a diameter larger than 2 inches will be measured and paid for as water mains.
- L. The unit prices for **Water Serv, Water Serv, Long, Water Serv, Yard, Copper Tubing, Additional Length, Water Serv Conflict, Water Serv, 2 inch, Water Serv Conflict, 2 inch,** and **Copper Tubing, Additional Length, 2 inch**, include the cost of the following, unless otherwise accounted for in other pay items:
 - 1. Earth excavation;
 - 2. Removing pavement;
 - 3. Replacing pavement;
 - 4. Jacking and boring;
 - 5. Providing and installing type K copper tubing, service saddle, corporation stops, service stops, and service boxes;
 - 6. Disinfecting;
 - 7. Providing, placing, and compacting backfill;
 - 8. Slope Restoration to equal or better conditions; and
 - 9. Miscellaneous material, equipment, or operations.
- M. Payment for additional service connections, not shown on the plans, but maintained, protected, and reconnected or disposed of by the Contractor will be paid for as **Water Serv**, or **Water Serv, Long**.
- N. The pay item **Water Serv, Conflict** will apply only to portions of water services requiring relocation due to direct conflict with utilities, other items of work, or as otherwise approved by the City of Kalamazoo. Payment for all other relocations requiring replacement of corporation or service stops will be paid for as Water Serv or Water Serv, Long.
- O. Payment for **Water Main, __inch, Cut and Plug** includes the cost of cutting the existing water main, providing and placing the required plug, and thrust blocks.
- P. Payment for **Fire Hydrant** includes the cost of providing and installing the hydrant, hydrant valve, valve box, and all pieces between the valve and hydrant, including the coarse gravel and concrete base, fire hydrant marker at the locations shown on the plans in a ready-for-use condition unless noted otherwise.
- Q. Payment for **Hydrant, Rem** includes the cost of breaking down the auxiliary gate valve, gate box, the hydrant assembly, backfilling, and plugging the opening in the existing main.
- R. Payment for **Hydrant, Relocate, Case __** (of the case required), includes the cost of vertically adjusting the relocated hydrant to final grade and the following:
 - 1. Case 1 includes the cost of removing the hydrant, extending the existing hydrant lead from the gate valve, reinstalling the hydrant in a ready-for-use condition, adjusting the existing gate box and hydrant to final grade, and providing and installing sleeves, fittings, and joint restraints.
 - 2. Case 2 includes the cost of removing the existing hydrant, gate valve and box, and reinstalling the hydrant and gate valve in a ready-for-use condition, adjusting the existing gate box and hydrant to final grade, and providing and installing the cutting-in-sleeve, pipe coupling, tee, elbow, and joint restraints.
- S. Payment for **Steel Casing Pipe, __inch, Jacked in Place** of the size required will be paid for by the length installed. The unit price for **Steel Casing Pipe, Jacked in Place** includes the cost of excavating the pits, providing and installing sheeting, bracing, and any other safety devices, providing jacking equipment: drainage and dewatering; bulkheading and sealing the casing, providing and installing vents, grouting the annular space between the casing and native soil and any other items associated with the operation.

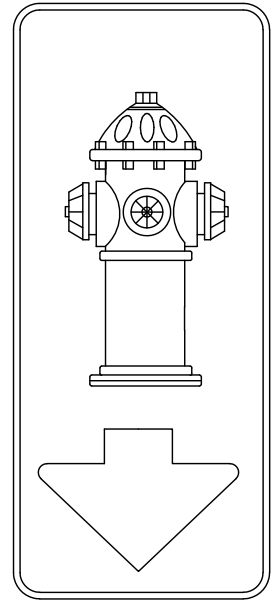
- T. Payment for **Water Main, DI, __inch, in Casing**, of the size required will be paid for by the length installed. The unit price for **Water Main, DI __inch, in Casing** shall include the cost for furnishing and installing the water main and casing spacers inside the casing.
- U. Payment for **Water Main, DI, __inch, HDD**, of the size required will be paid for by the length installed. The unit price shall include the cost of all equipment and materials, excavation and backfill, dewatering operations (trench, pit or pipe), temporary water system to maintain service during construction, hydrostatic testing, disinfecting and flushing the water mains, and bacteriological testing, all materials, labor and equipment necessary to remedy and unsatisfactory hydrostatic test, including removing and replacing any backfill, providing and install all, gaskets, bracing or sheeting, blocking and miscellaneous items for installing pipe of the required size and material and reconnecting to the water system as shown on the plans.

END OF SECTION

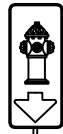
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WA-1-D

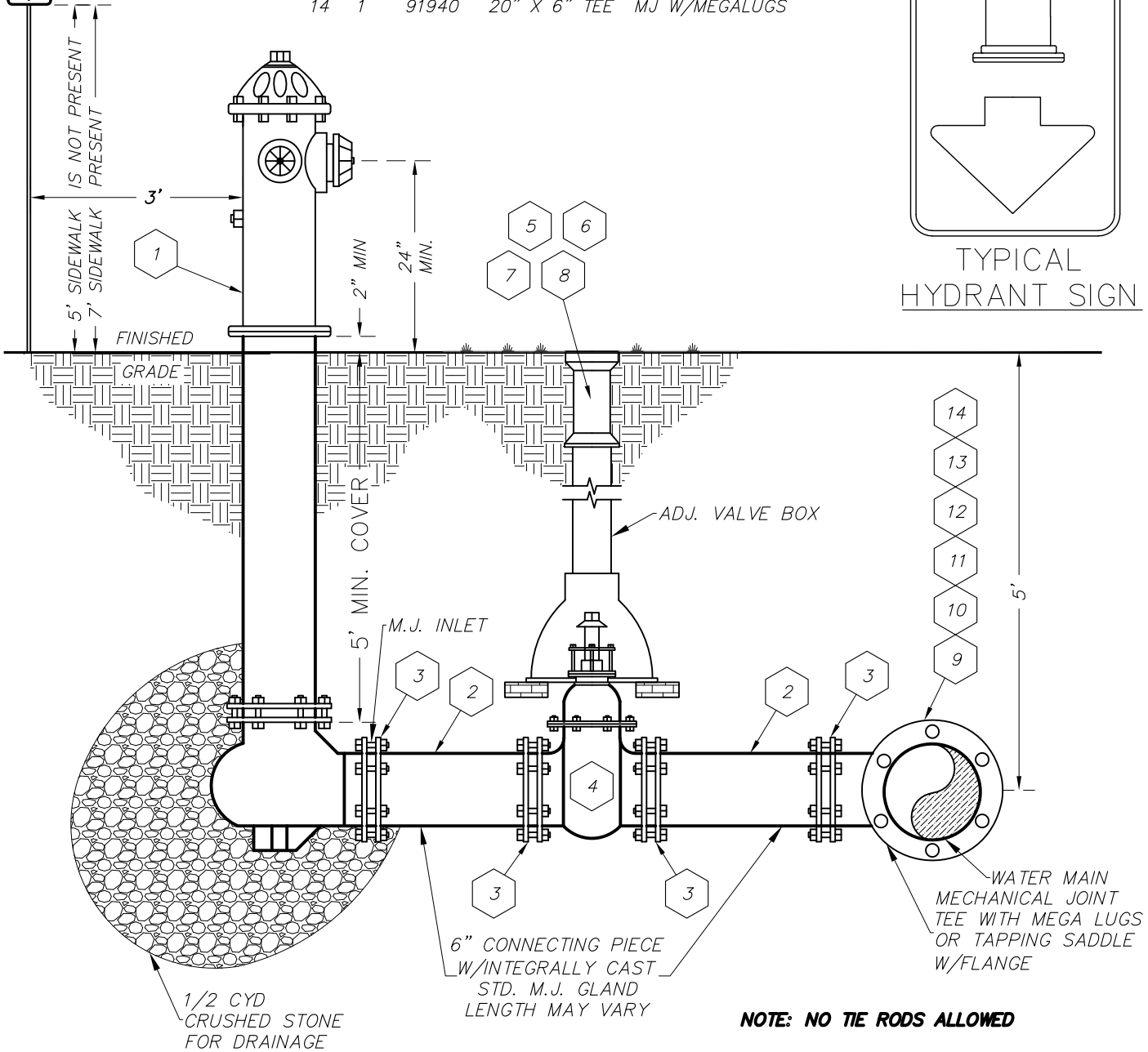
ITEM	QTY.	#	DESCRIPTION
1	1	39887	6" HYDRANT W/CARROLL DRAIN
2	2	70000	CONNECTING PIECE (13")
3	4	33801	6" GASKET (MJ)
4	1	96696	6" GATE VALVE (MJ)
5	1	08550	VALVE BOX BOTTOM
6	1	08520	VALVE BOX TOP SECTION
7	1	08500	VALVE BOX RING CASTING
8	1	08490	VALVE BOX COVER
9	1	91440	6" TEE MJ
10	1	91525	8" X 6" TEE MJ W/MEGALUGS
11	1	91750	10" X 6" TEE MJ W/MEGALUGS
12	1	91825	12" X 6" TEE MJ W/MEGALUGS
13	1	91909	16" X 6" TEE MJ W/MEGALUGS
14	1	91940	20" X 6" TEE MJ W/MEGALUGS



TYPICAL HYDRANT SIGN



DOUBLE SIDED HYDRANT SIGN



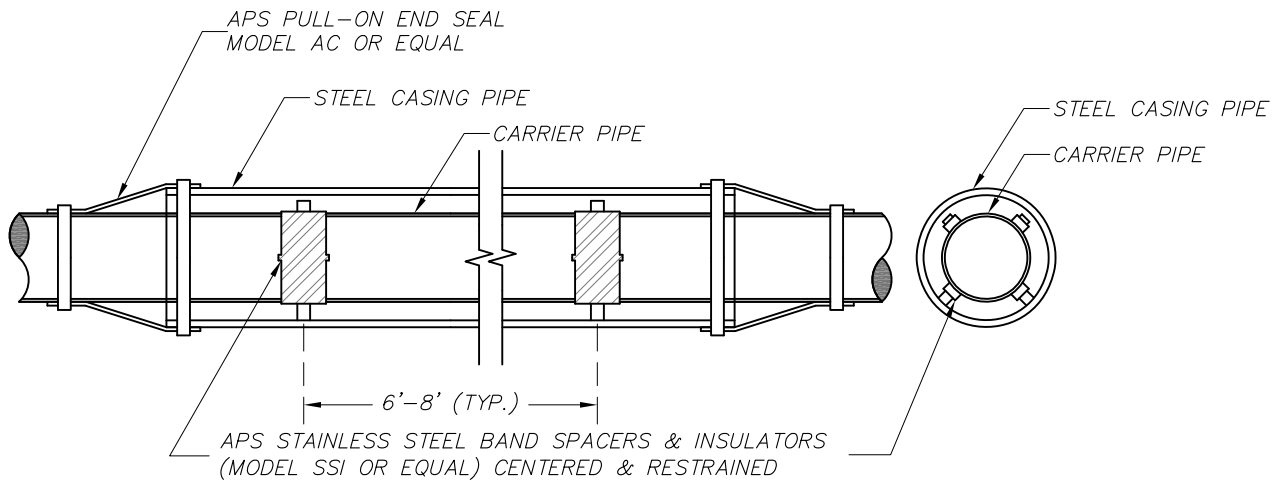
NOTE: NO TIE RODS ALLOWED



CITY OF KALAMAZOO
Department Of Public Services

TYPICAL FIRE HYDRANT & GATE VALVE DETAIL

	DATE
RECOMMENDED BY _____	
APPROVED BY _____	
APPROVED BY _____	
ACCEPTED BY _____	



CASING CARRIER PIPE DETAIL

SIZE CASING AND CARRIER PIPES PER PLAN AND SPECIFICATIONS

TYPICAL BAND SPACER POSITIONING:
 ONE PLACED NOT MORE THAN 1 FOOT FROM EACH END OF THE CASING AND
 PIPE JOINTS WITH SUBSEQUENT SPACERS PLACED EVERY 6-8 FEET THEREAFTER.
 FOR 18 FOOT PIPE THERE SHALL BE THREE BAND SPACERS.
 FOR 20 FOOT PIPE THERE SHALL BE FOUR BAND SPACERS.

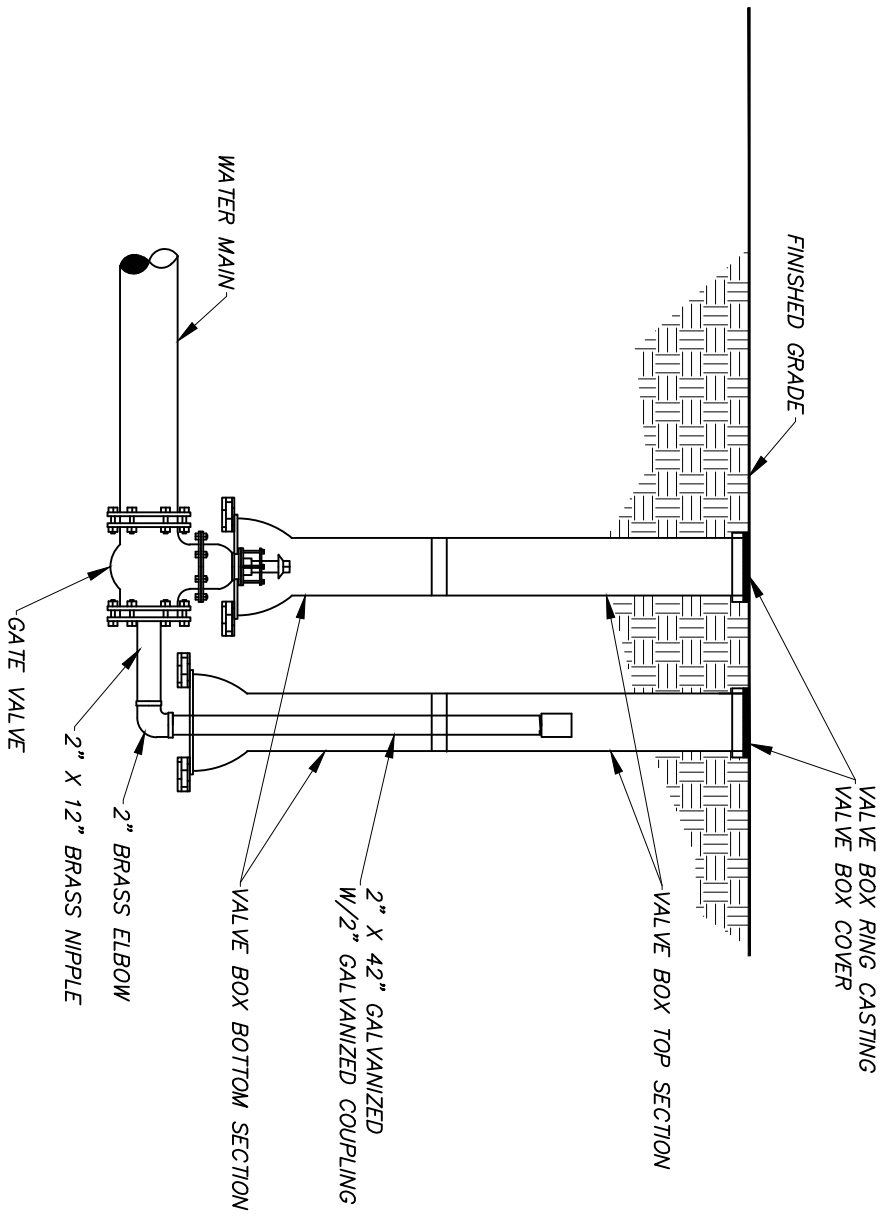


CITY OF KALAMAZOO
 Department Of Public Services

CASING CARRIER PIPE

RECOMMENDED BY _____	DATE _____
APPROVED BY _____	
APPROVED BY _____	
ACCEPTED BY _____	

WA-3-C



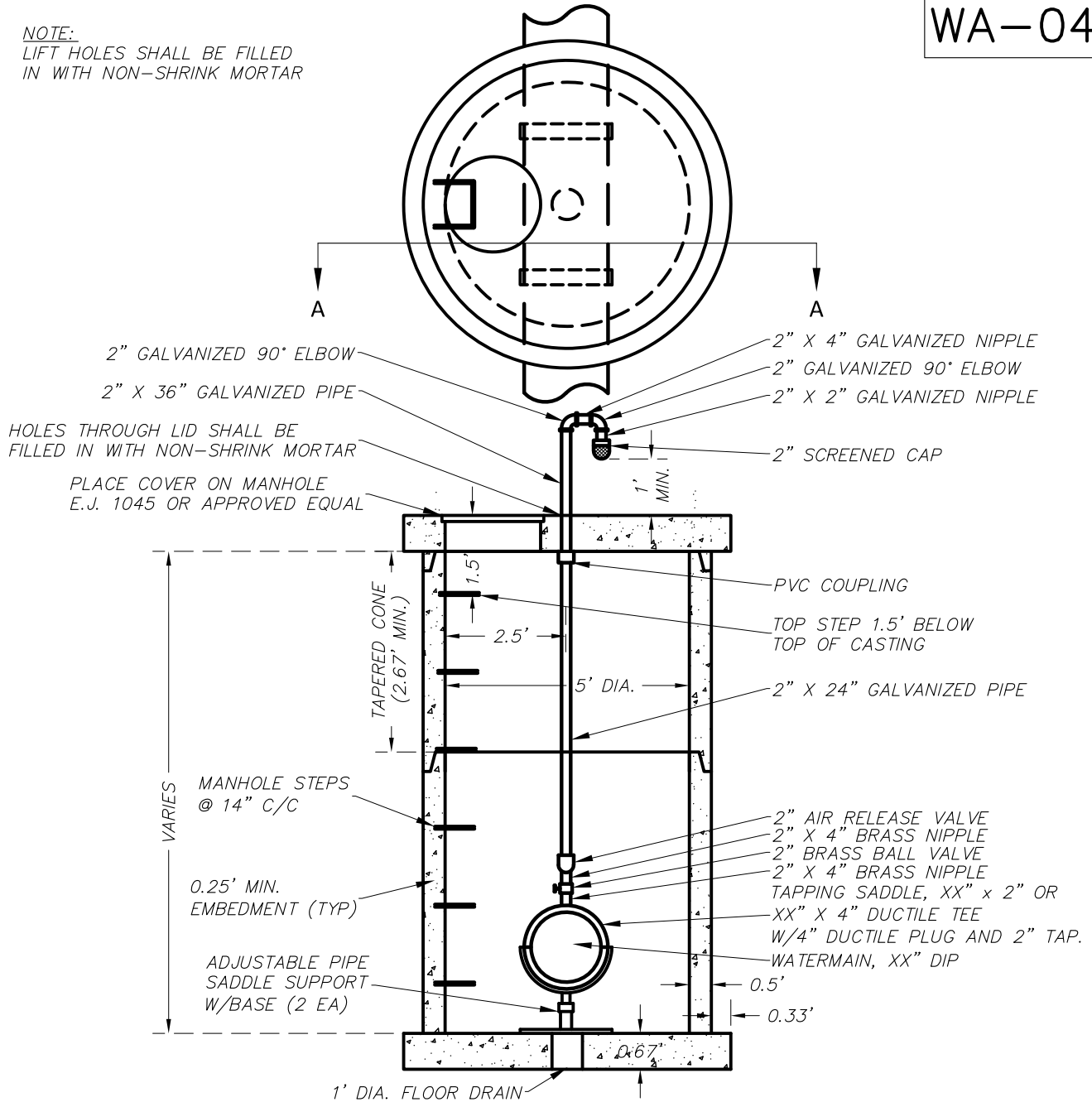
NOT TO SCALE

CITY OF KALAMAZOO
 Department Of Public Services
2" BLOW OFF CONNECTION



RECOMMENDED BY	DATE
APPROVED BY	
APPROVED BY	
ACCEPTED BY	

NOTE:
LIFT HOLES SHALL BE FILLED
IN WITH NON-SHRINK MORTAR



TYPICAL 2" AIR RELEASE MANHOLE

PRECAST REINFORCED CONCRETE SHOWN (OTHER OPTIONS INCLUDE
CONCRETE BLOCK, BRICK OR CAST IN PLACE WALL SECTIONS)

SCHEDULE OF FITTINGS

ITEM DESCRIPTION	QUANTITY
AIR RELEASE VALVE, 2"	1
GALVANIZED PIPE, 2" X 60"	1
GALVANIZED NIPPLE, 2" X 4"	1
GALVANIZED NIPPLE, 2" X 2"	1
GALVANIZED 90° ELBOW, 2"	2
PIPE SUPPORT BASE	2

ITEM DESCRIPTION	QUANTITY
TAPPING SADDLE, XX X 2"	1
BRASS BALL VALVE, 2"	1
BRASS NIPPLE, 2" X 4"	2

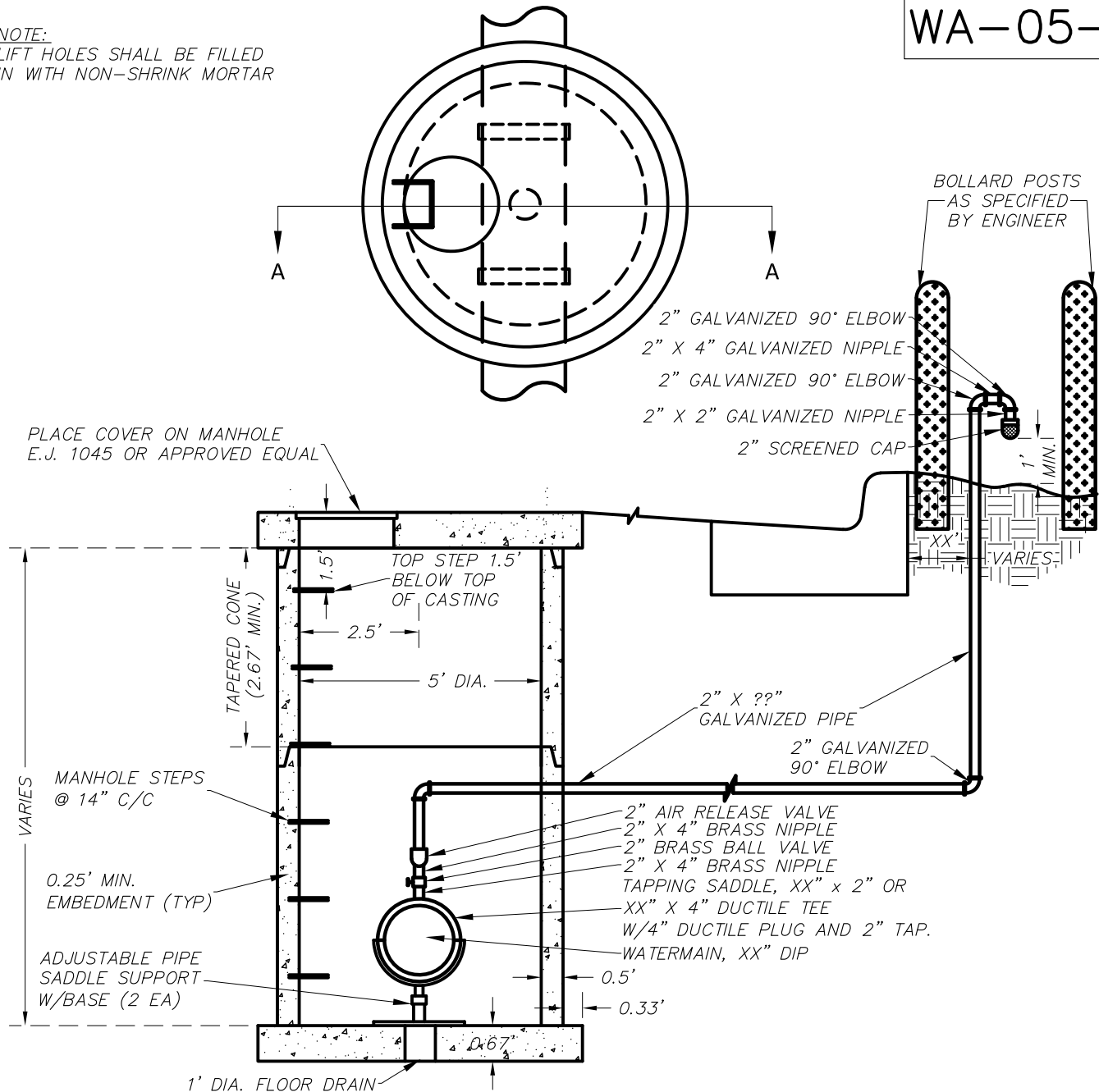


CITY OF KALAMAZOO
Department Of Public Services

AIR RELEASE MANHOLE

RECOMMENDED BY _____	DATE _____
APPROVED BY _____	
APPROVED BY _____	
ACCEPTED BY _____	

NOTE:
LIFT HOLES SHALL BE FILLED
IN WITH NON-SHRINK MORTAR



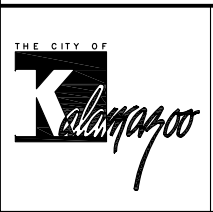
TYPICAL 2" AIR RELEASE MANHOLE

PRECAST REINFORCED CONCRETE SHOWN (OTHER OPTIONS INCLUDE
CONCRETE BLOCK, BRICK OR CAST IN PLACE WALL SECTIONS)

SCHEDULE OF FITTINGS

ITEM DESCRIPTION	QUANTITY
AIR RELEASE VALVE, 2"	1
GALVANIZED PIPE, 2" X 60"	1
GALVANIZED NIPPLE, 2" X 4"	1
GALVANIZED NIPPLE, 2" X 2"	1
GALVANIZED 90° ELBOW, 2"	2
PIPE SUPPORT BASE	2

ITEM DESCRIPTION	QUANTITY
TAPPING SADDLE, XX X 2"	1
BRASS BALL VALVE, 2"	1
BRASS NIPPLE, 2" X 4"	2



CITY OF KALAMAZOO
Department Of Public Services

AIR RELEASE MANHOLE IN ROADWAY

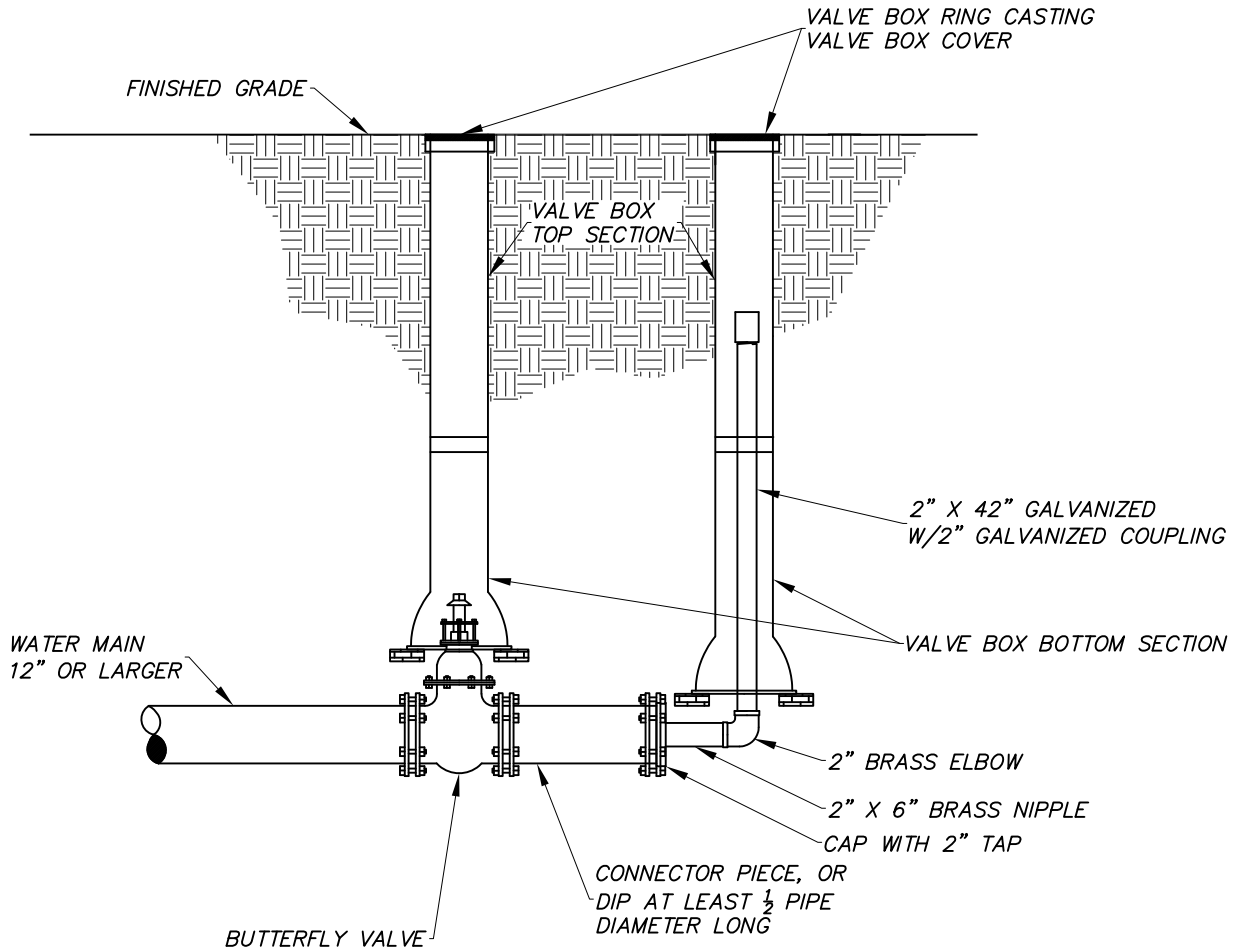
RECOMMENDED BY _____

APPROVED BY _____

APPROVED BY _____

ACCEPTED BY _____

DATE _____



NOT TO SCALE

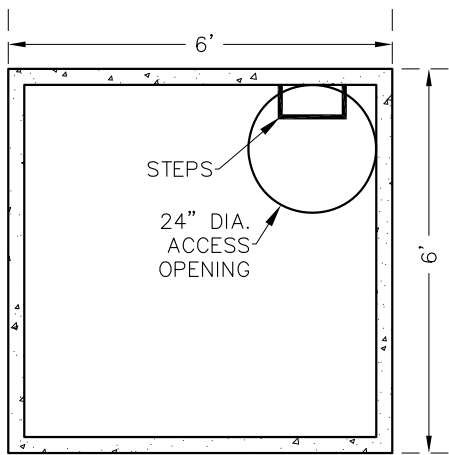


CITY OF KALAMAZOO
Department Of Public Services

**2" BLOW OFF
CONNECTION
12" OR LARGER MAIN**

RECOMMENDED BY _____
APPROVED BY _____
APPROVED BY _____
ACCEPTED BY _____

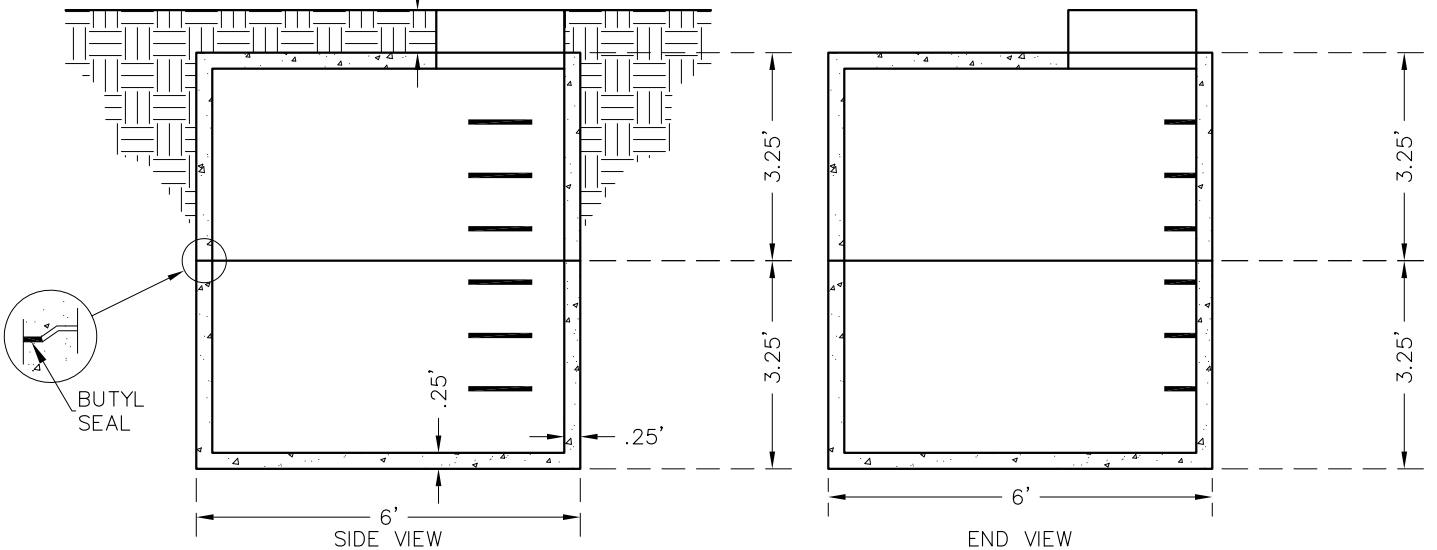
DATE



TOP VIEW

- NOTES:
1. METER VAULT DESIGN TO BE SUBMITTED AND APPROVED FOR EACH INDIVIDUAL INSTALLATION. DESIGN SHALL CONFORM TO KALAMAZOO WATER ENGINEERING STANDARDS LATEST REVISION.
 2. THE DISTANCE BETWEEN RUNGS, CLEATS AND STEPS SHALL NOT EXCEED 12 INCHES AND SHALL BE UNIFORM THROUGHOUT THE LENGTH OF THE LADDER.
 3. PLACEMENT OF CURB BOX CAN VARY FROM A MAXIMUM OF 5 FEET OUTSIDE THE PROPERTY LINE TO A MAXIMUM OF 5 FEET INSIDE THE PROPERTY LINE. PLACEMENT OF THE CURB BOX OUTSIDE THE PROPERTY LINE IS PREFERRED.
 4. ACCESS COVER - FORD MC-24-MB-T WITH AN INNER LID, VESTAL 32-055, 32-104, AND 32-046 OR APPROVED EQUAL.

TOP OF PIT TO FINAL GRADE SHALL NOT EXCEED 8"



SIDE VIEW

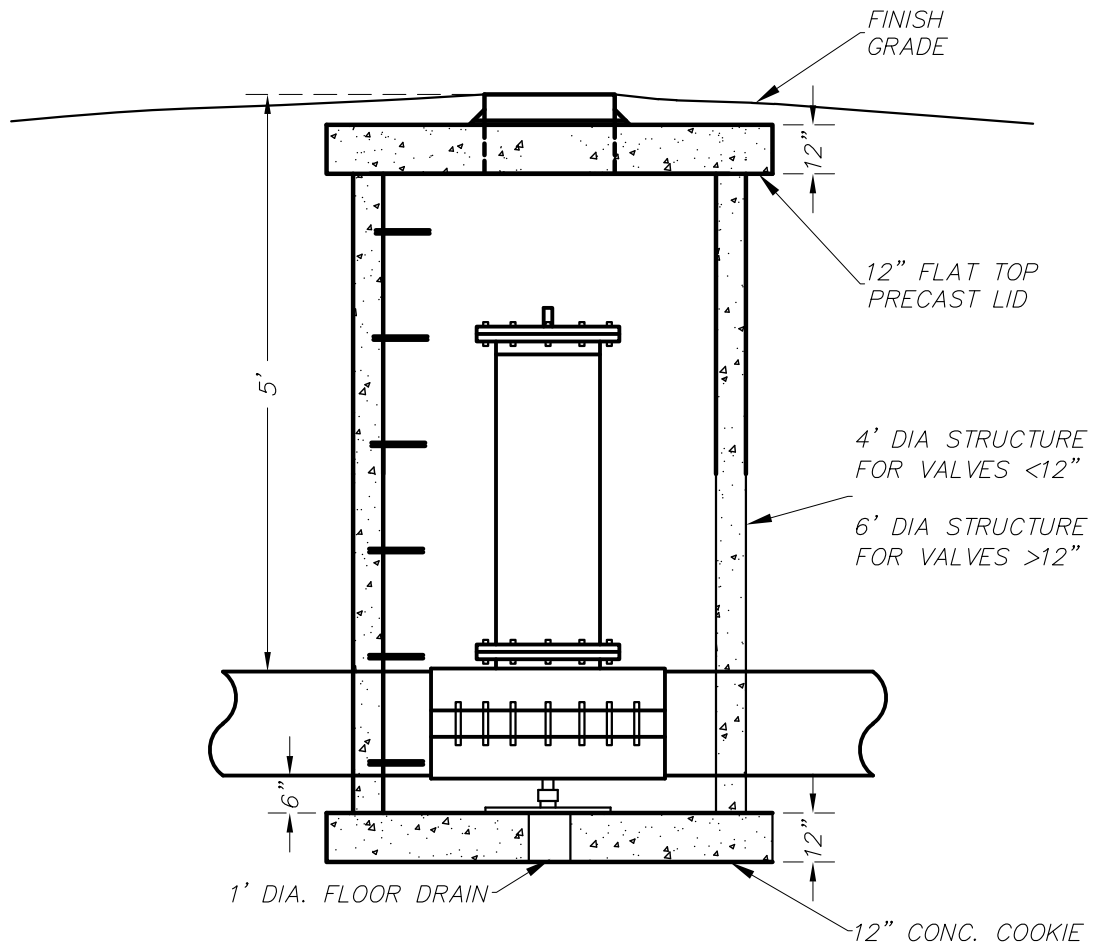
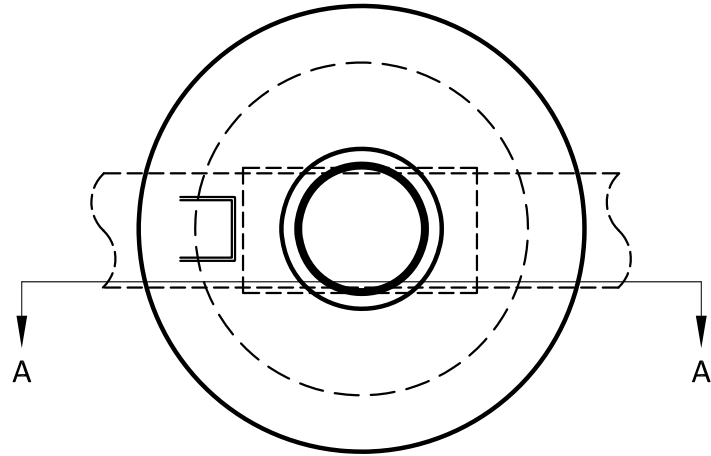
END VIEW



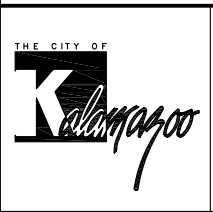
CITY OF KALAMAZOO
Department Of Public Services

STANDARD METER PIT

RECOMMENDED BY _____	DATE
APPROVED BY _____	
APPROVED BY _____	
ACCEPTED BY _____	



TYPICAL INSERTA – VALVE
PRECAST REINFORCED CONCRETE SHOWN



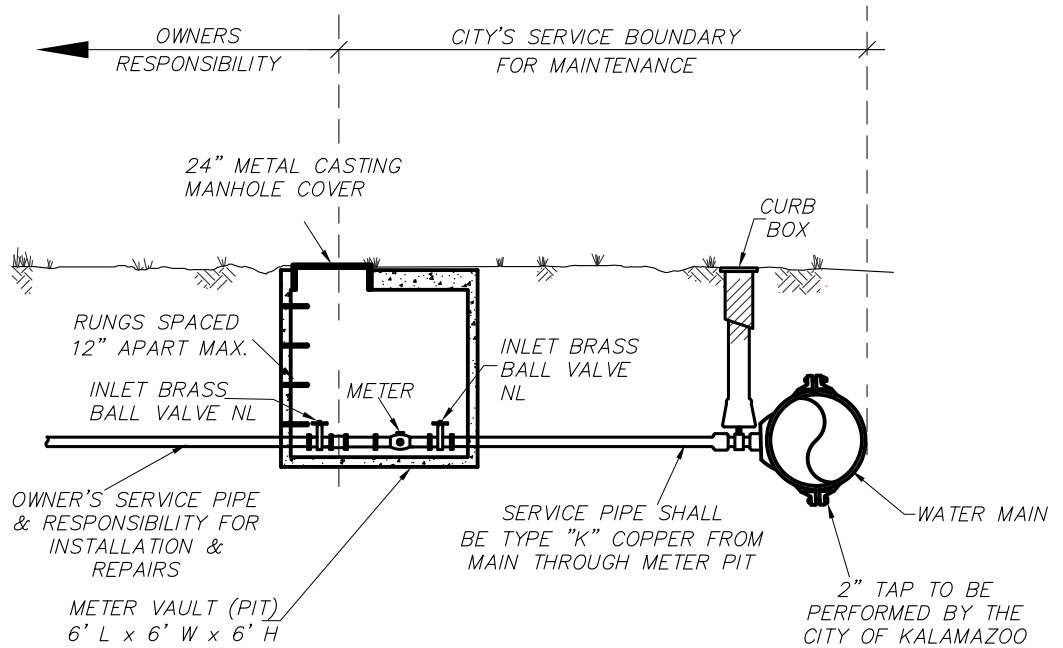
CITY OF KALAMAZOO
 Department Of Public Services

**INSERTA-VALVE
 STRUCTURE**

RECOMMENDED BY _____	DATE _____
APPROVED BY _____	
APPROVED BY _____	
ACCEPTED BY _____	

NOTES:

1. METER VAULT (PIT) DESIGN MUST BE SUBMITTED AND APPROVED FOR EACH INDIVIDUAL INSTALLATION. DESIGN SHALL CONFORM TO THE CITY OF KALAMAZOO STANDARD SPECIFICATIONS FOR WATER MAIN AND SERVICE INSTALLATION LATEST REVISION.
2. THE DISTANCE BETWEEN RUNGS, CLEATS & STEPS SHALL NOT EXCEED 12 INCHES AND SHALL BE UNIFORM THROUGHOUT THE LENGTH OF THE LADDER.
3. CURB BOX WILL BE INSTALLED AT THE WATER MAIN.
4. COVER FOR METER PIT & CURB BOX SHALL BE INSTALLED & MAINTAINED LEVEL WITH THE ADJACENT GROUND.



CITY OF KALAMAZOO
Department Of Public Services

**2" SERVICE LINE
METER VAULT**

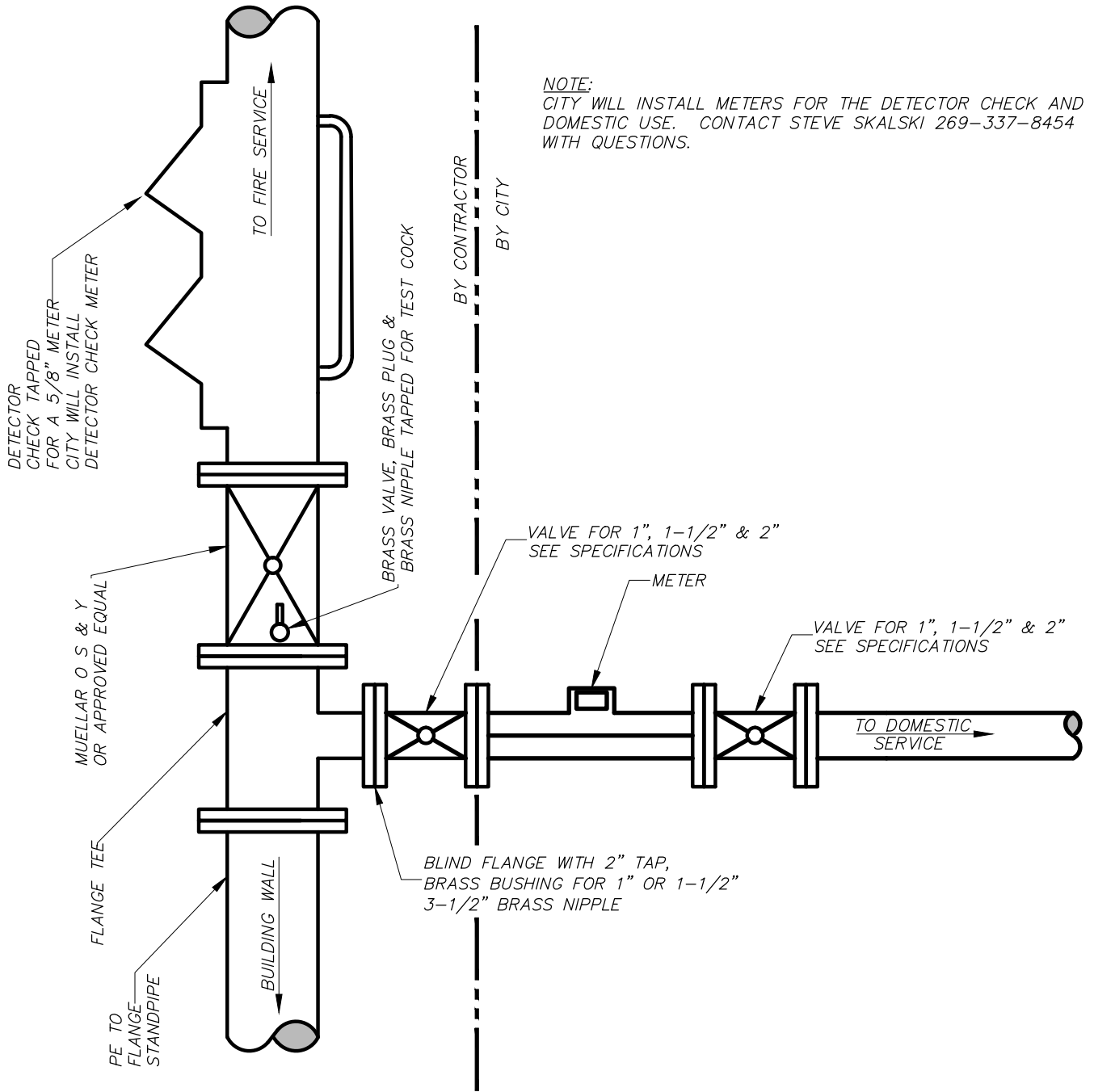
RECOMMENDED BY _____

APPROVED BY _____

APPROVED BY _____

ACCEPTED BY _____

DATE

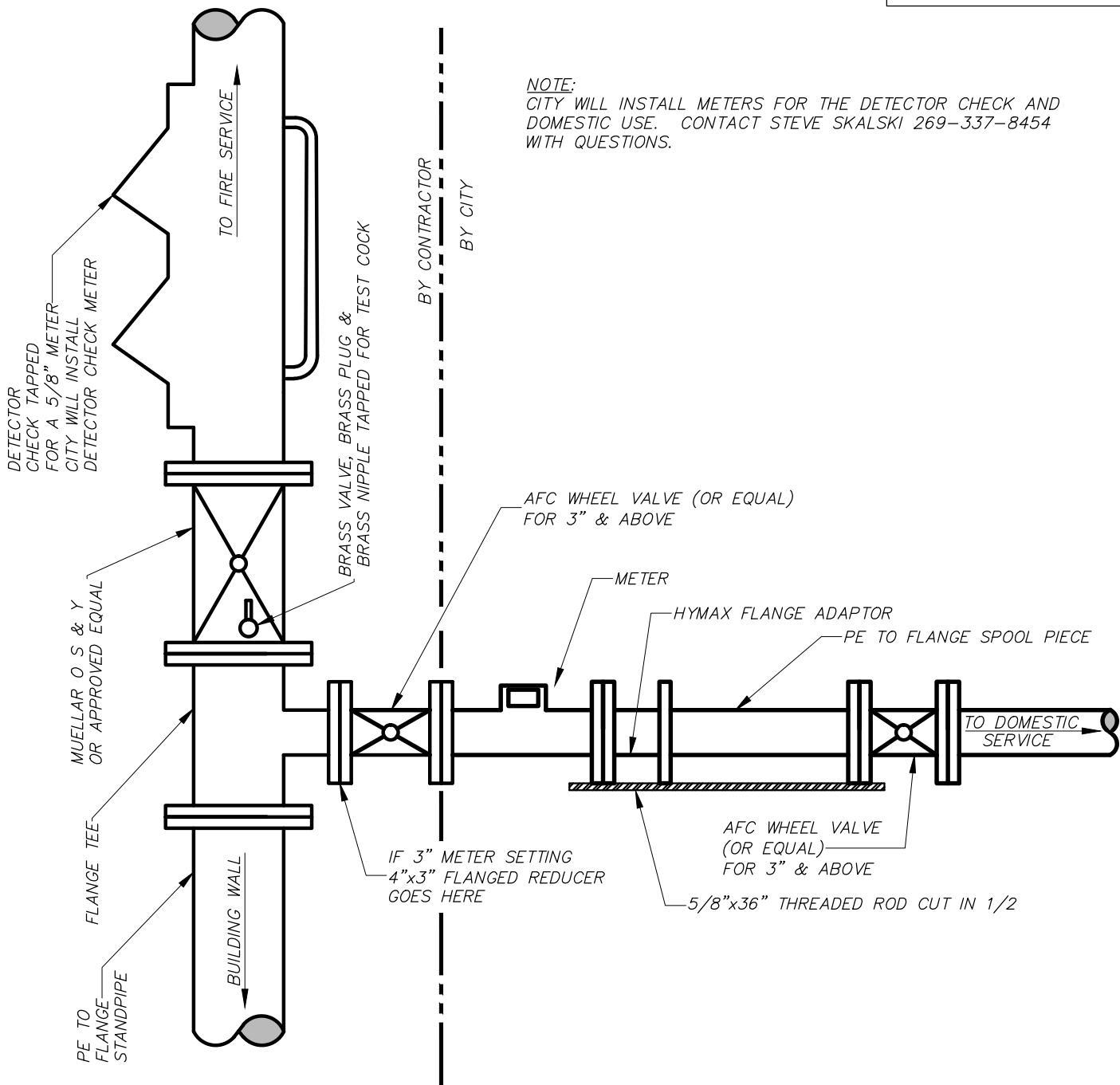


NOTE:
CITY WILL INSTALL METERS FOR THE DETECTOR CHECK AND DOMESTIC USE. CONTACT STEVE SKALSKI 269-337-8454 WITH QUESTIONS.



CITY OF KALAMAZOO
Department Of Public Services
TYPICAL FIRE SERVICE
DETAIL
1" 1-1/2" 2"

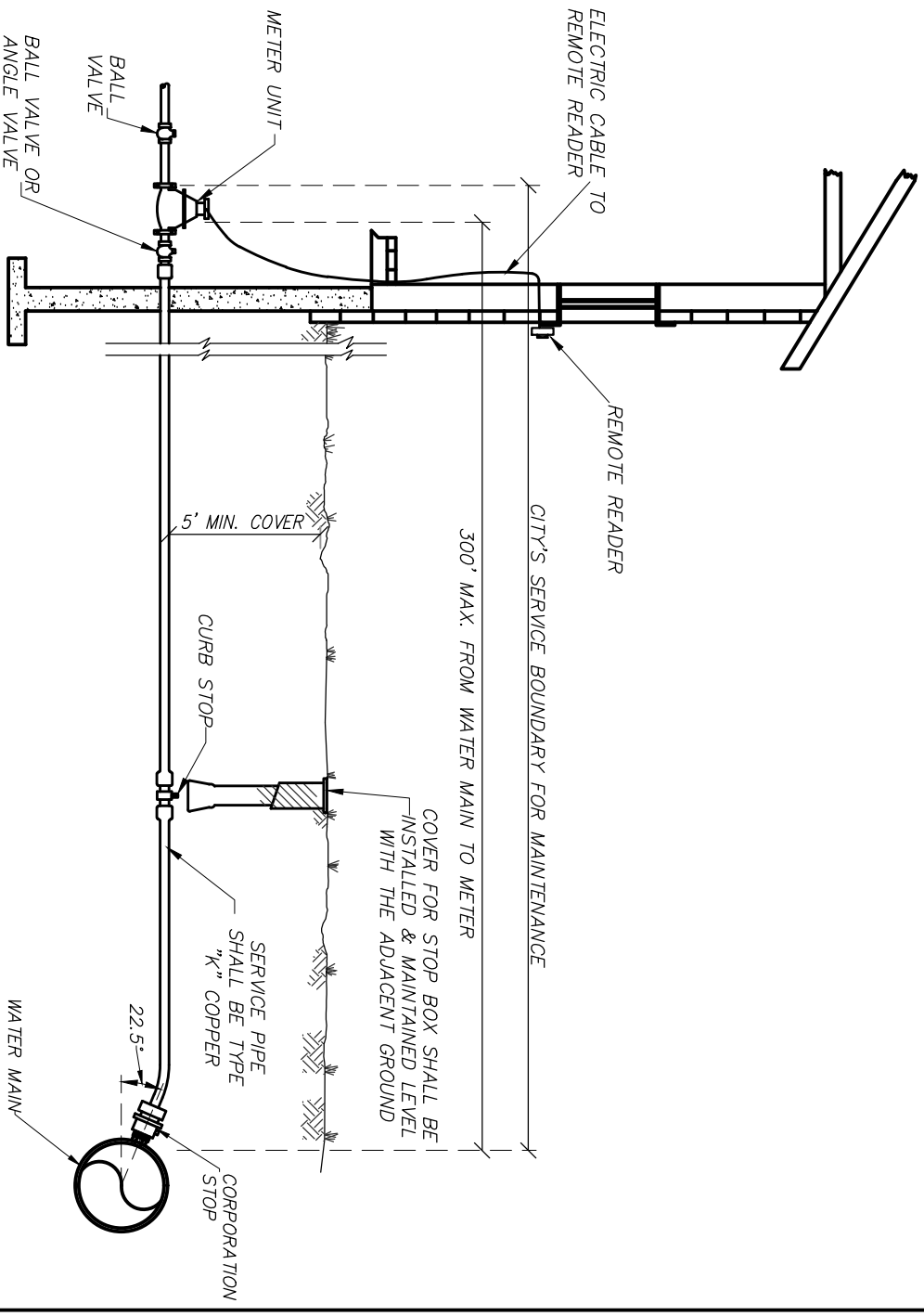
RECOMMENDED BY _____	DATE
APPROVED BY _____	
APPROVED BY _____	
ACCEPTED BY _____	



CITY OF KALAMAZOO
Department Of Public Services
**TYPICAL FIRE SERVICE
DETAIL**
3" 4" 6"

RECOMMENDED BY _____	DATE _____
APPROVED BY _____	
APPROVED BY _____	
ACCEPTED BY _____	

- NOTES:
1. PLACEMENT OF STOP BOX CAN VARY FROM A MAXIMUM OF 5 FEET OUTSIDE THE PROPERTY LINE TO A MAXIMUM OF 5 FEET INSIDE THE PROPERTY LINE. PLACEMENT OF THE STOP BOX OUTSIDE THE PROPERTY LINE IS PREFERRED.
 2. CITY WATER WILL REPAIR LEAKS ON SERVICE LINES WHEN NOTIFIED, FROM THE CORPORATION STOP TO METER.



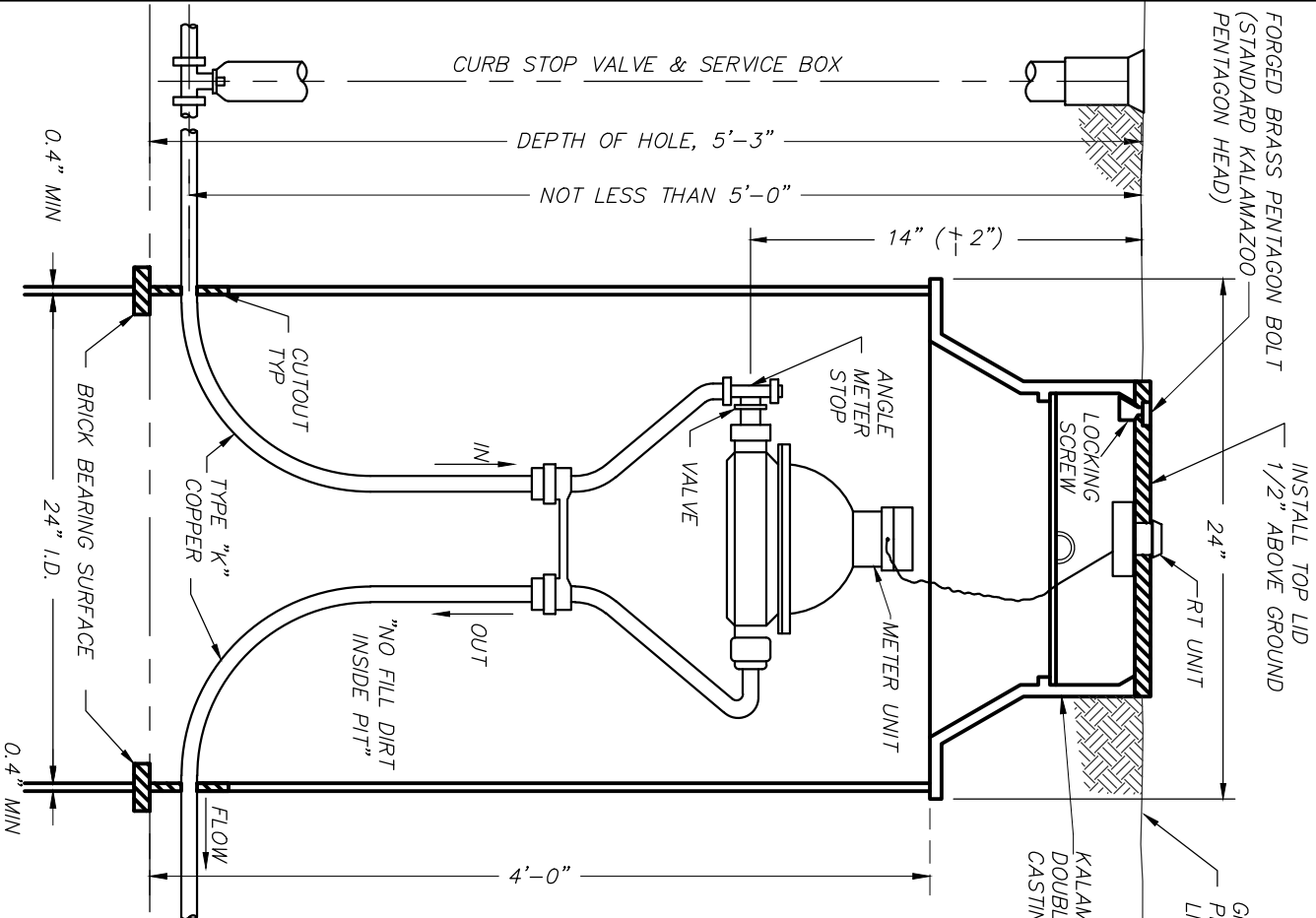
CITY OF KALAMAZOO
Department Of Public Services

SERVICE LINE, STOP BOX AND INSIDE METER INSTALLATION
1-1/4" SERVICE & 1" METER

RECOMMENDED BY _____ DATE _____
APPROVED BY _____
APPROVED BY _____

ACCEPTED BY _____

WS-7-A



NOTES:

1. NOT FOR INSTALLATION IN ROADWAYS, DRIVEWAYS OR PARKING AREAS.
2. IF SURFACE IS NOT TO FINAL GRADE AT TIME OF INSTALLATION OF METER, OWNER MUST RAISE OR LOWER PIT WHEN SURFACE IS GRADED.
3. METER SETTING MUST BE INSPECTED BEFORE BACKFILLING.*
4. LOCATION OF METER SHALL BE 5 FEET INSIDE PROPERTY LINE UNLESS OTHERWISE ESTABLISHED BY UTILITY SERVICES.
5. NO CONCRETE FLOOR TO BE LAID IN METER PIT.
6. REFERENCE CITY OF KALAMAZOO PUBLIC SEWAGES-WATER CONSTRUCTION SPECIFICATIONS (LATEST EDITION) FOR PRODUCT SPECIFICATIONS.
7. NO SPRINKLER SYSTEM CONNECTIONS SHALL BE MADE IN THE METER PIT. SPRINKLER PIT SHALL BE 5 FT. DOWNSTREAM FROM METER, MEASURED CENTER TO CENTER.
8. NO MAJOR LANDSCAPING OR STRUCTURES SHALL BE LOCATED WITHIN 4 FT. OR METER
9. GRADE CHANGES AFTER METER PIT INSTALLATION SHALL REQUIRE THAT THE OWNER ADJUST METER PIT COVER TO 1/2" ABOVE FINAL GRADE.
10. IF PRESSURE REDUCING VALVE IS REQUIRED BY PLUMBING CODE, IT SHALL BE INSTALLED INSIDE THE BUILDING, IMMEDIATELY FOLLOWING THE MAIN SHUT OFF VALVE.
11. COPPER PIPE SHALL SHOW NO VISIBLE CRIMPING.

* FOR INSPECTION CALL (269) 998-6433 INSPECTOR
 * FOR INSPECTION CALL (269) 337-8769 ENGINEER

CITY OF KALAMAZOO
 Department Of Public Services

OUTSIDE SETTING FOR 1" METER

RECOMMENDED BY	DATE
APPROVED BY	
APPROVED BY	
ACCEPTED BY	



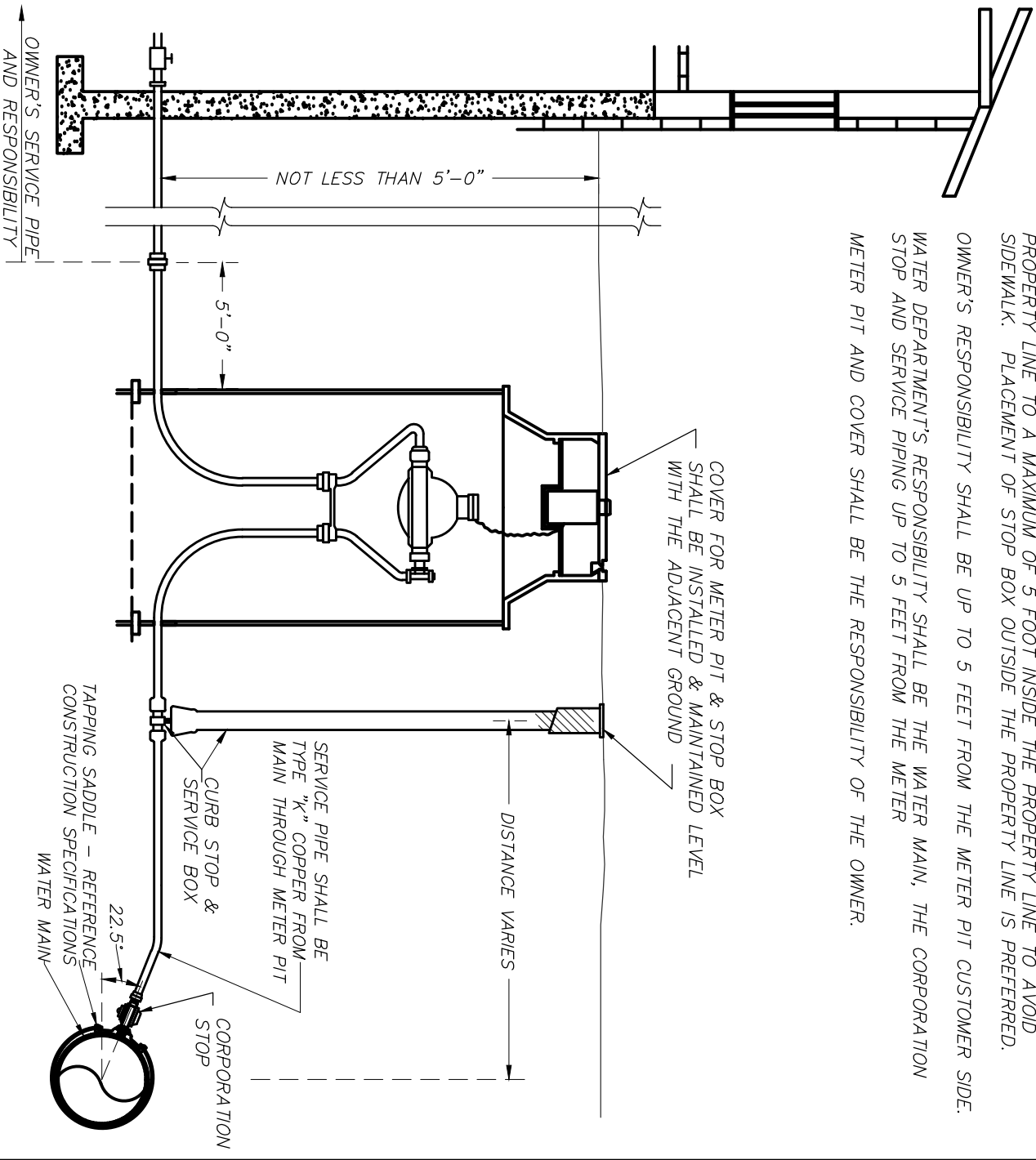
NOTES:

PLACEMENT OF STOP BOX CAN VARY FROM A MAXIMUM OF 5 FOOT OUTSIDE THE PROPERTY LINE TO A MAXIMUM OF 5 FOOT INSIDE THE PROPERTY LINE TO AVOID SIDEWALK. PLACEMENT OF STOP BOX OUTSIDE THE PROPERTY LINE IS PREFERRED.

OWNER'S RESPONSIBILITY SHALL BE UP TO 5 FEET FROM THE METER PIT CUSTOMER SIDE.

WATER DEPARTMENT'S RESPONSIBILITY SHALL BE THE WATER MAIN, THE CORPORATION STOP AND SERVICE PIPING UP TO 5 FEET FROM THE METER

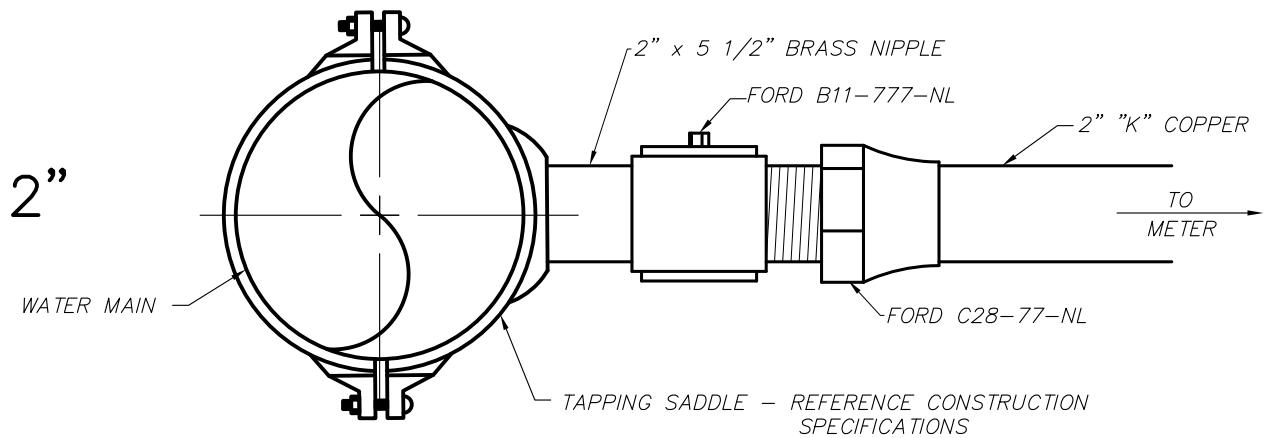
METER PIT AND COVER SHALL BE THE RESPONSIBILITY OF THE OWNER.



CITY OF KALAMAZOO
Department Of Public Services

**1-1/4" SERVICE LINE,
STOP BOX AND OUTSIDE
METER INSTALLATION**

RECOMMENDED BY	DATE
APPROVED BY	
APPROVED BY	
ACCEPTED BY	



CITY OF KALAMAZOO
Department Of Public Services

**WATER SERVICE
TAPPING SLEEVE**

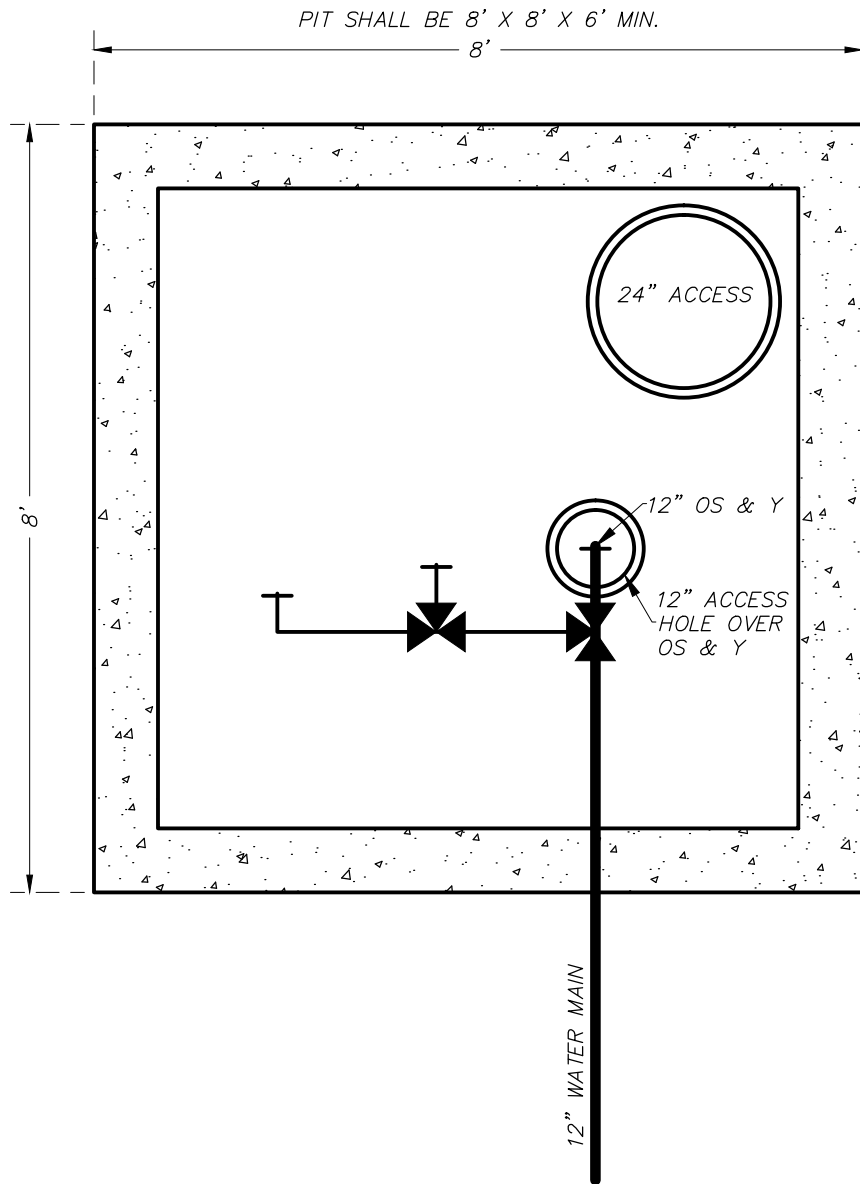
RECOMMENDED BY _____

APPROVED BY _____

APPROVED BY _____

ACCEPTED BY _____

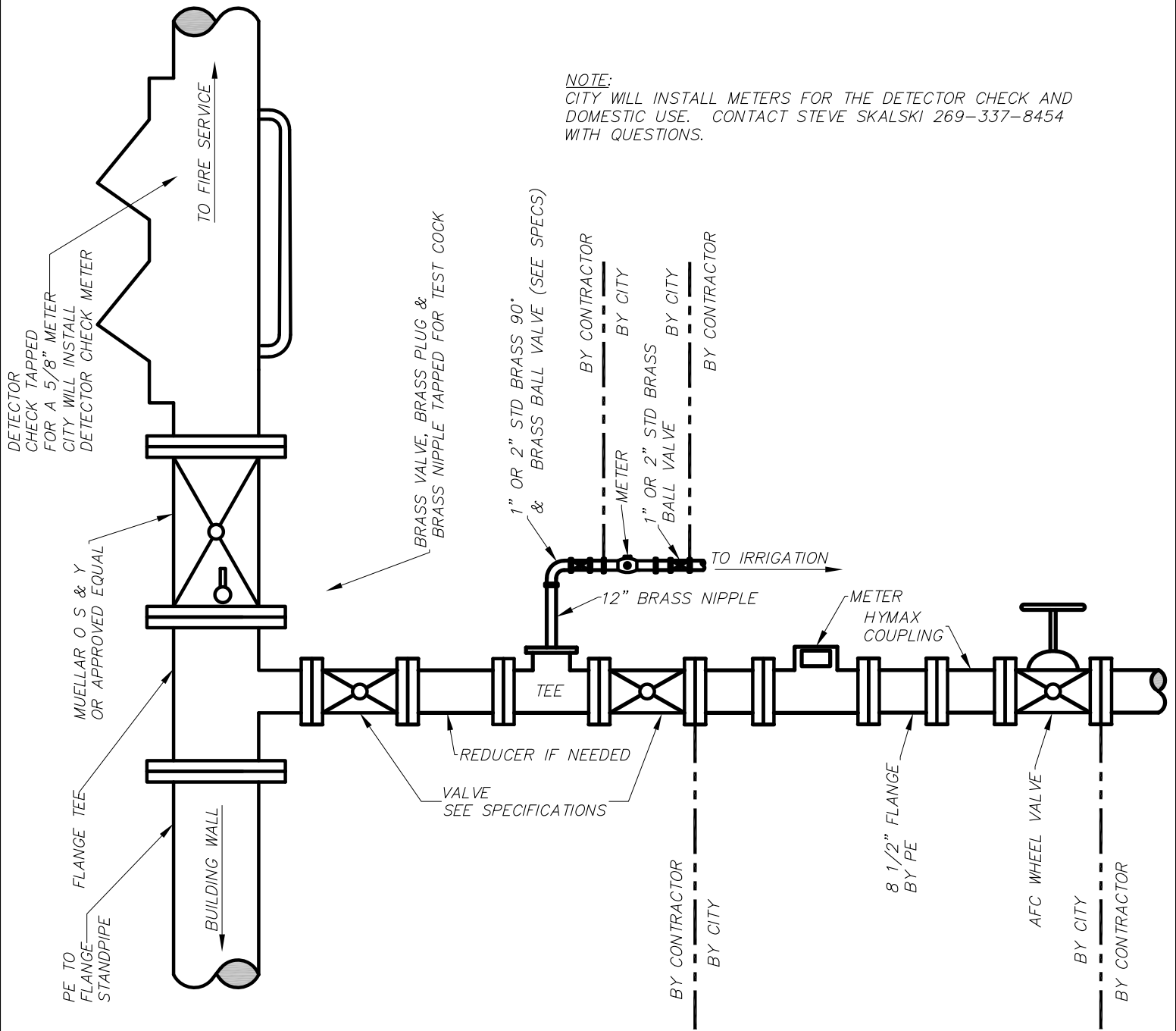
DATE



CITY OF KALAMAZOO
Department Of Public Services

12 INCH METER PIT

	DATE
RECOMMENDED BY _____	
APPROVED BY _____	
APPROVED BY _____	
ACCEPTED BY _____	



NOTE:
CITY WILL INSTALL METERS FOR THE DETECTOR CHECK AND DOMESTIC USE. CONTACT STEVE SKALSKI 269-337-8454 WITH QUESTIONS.



**TYPICAL FIRE SERVICE
DETAIL, DOMESTIC 3", 4",
& 6" & IRRIGATION 1" OR
2" VERTICAL SETTING**

RECOMMENDED BY _____

APPROVED BY _____

APPROVED BY _____

ACCEPTED BY _____

DATE

NOTE:
 CITY WILL INSTALL METERS FOR THE DETECTOR CHECK AND
 DOMESTIC USE. CONTACT STEVE SKALSKI 269-337-8454
 WITH QUESTIONS.

1" OR 2" STD. 90°
 W/1" OR 2" BRASS BALL VALVE
 OR FORD ANGLE VALVE
 (FV13-777W-NL) 2"
 (KV13-444W-NL) 1"

1" OR 2" X 12" BRASS NIPPLE

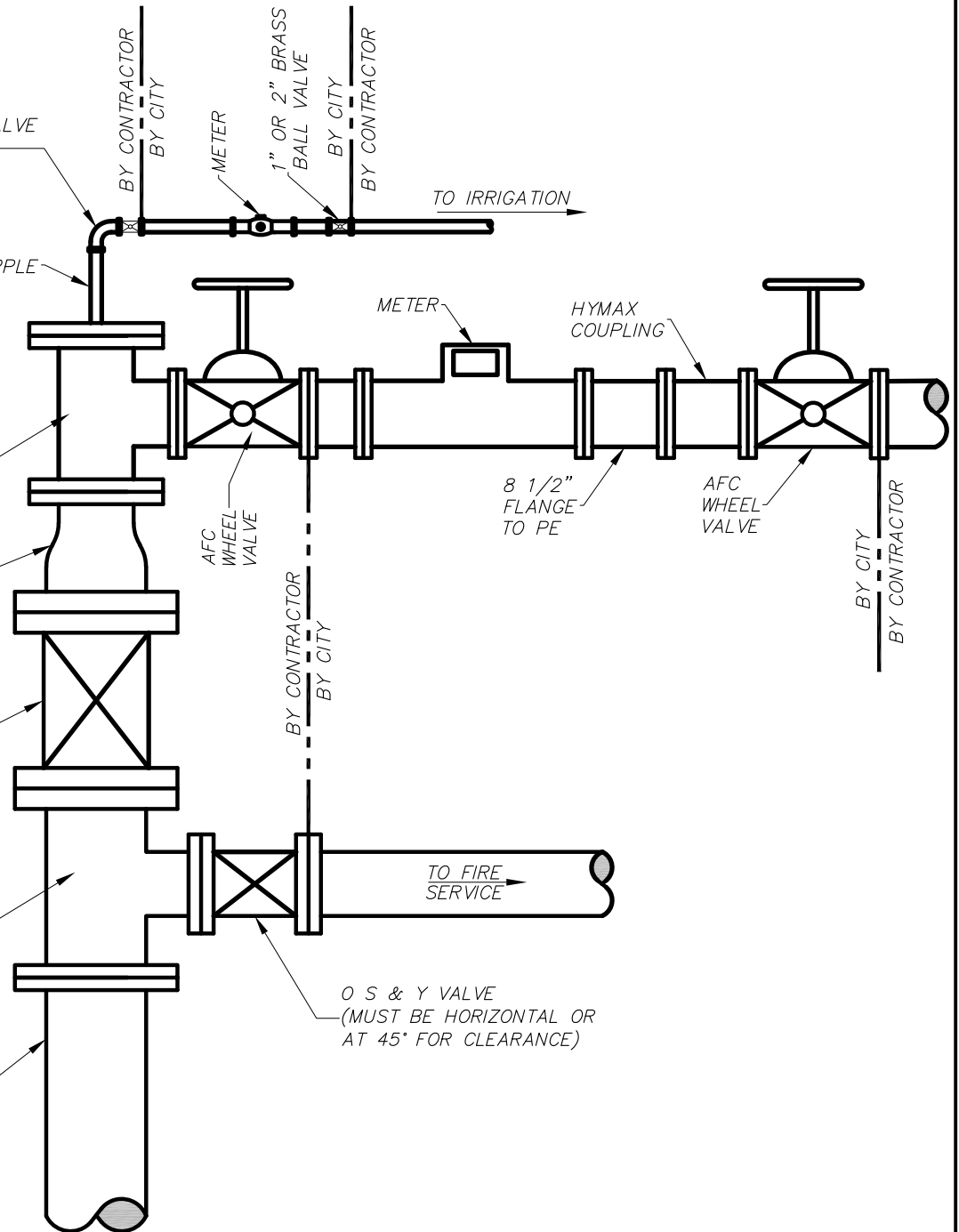
VALVE
 SEE SPECIFICATIONS

REDUCER
 (IF NEEDED)

TEE

TEE

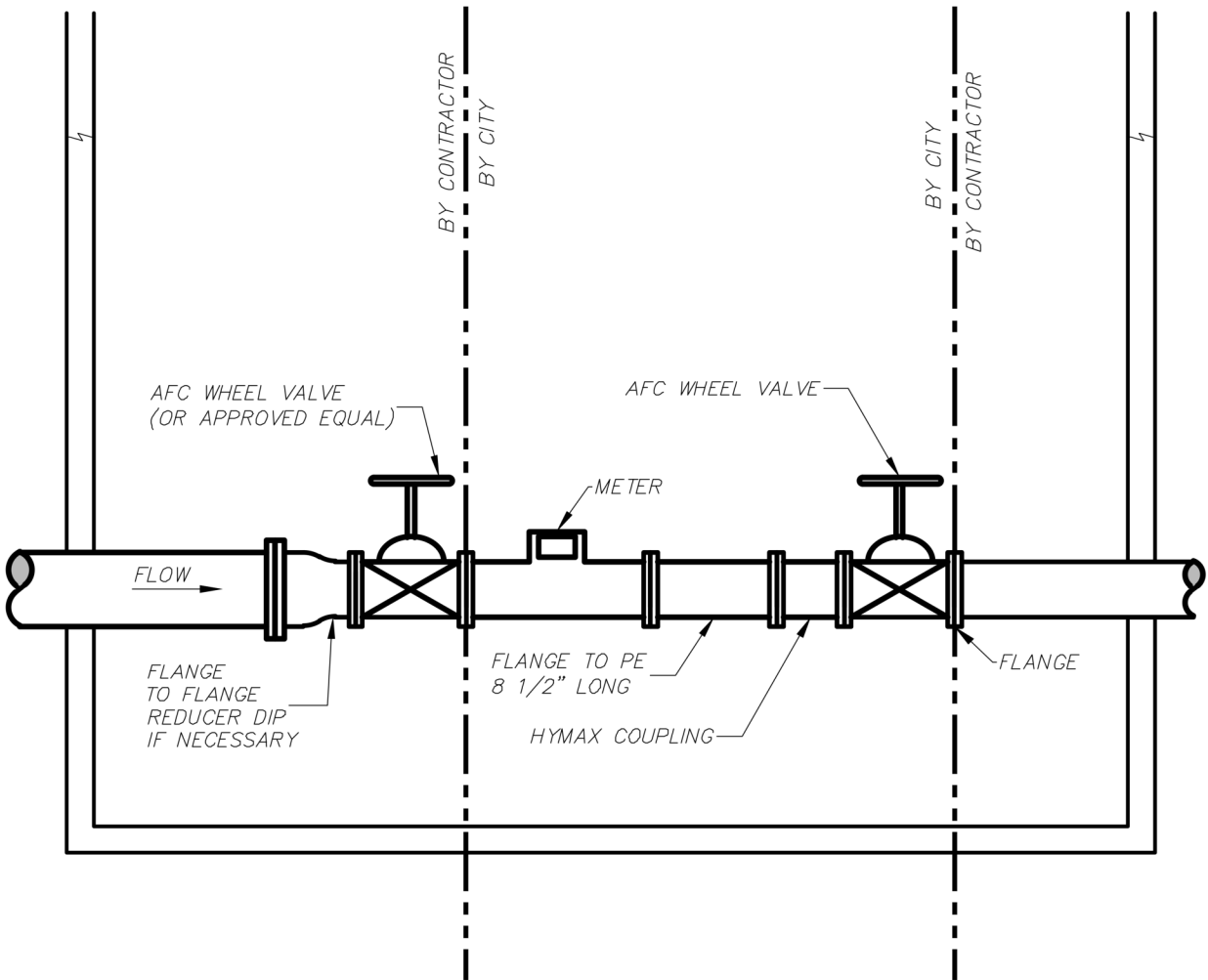
PE TO
 FLANGE
 STANDPIPE



CITY OF KALAMAZOO
 Department Of Public Services
TYPICAL FIRE SERVICE DETAIL
HORIZONTAL SETTING
W/3", 4", OR 6" DOMESTIC
& 1" OR 2" IRRIGATION

RECOMMENDED BY _____	DATE _____
APPROVED BY _____	
APPROVED BY _____	
ACCEPTED BY _____	

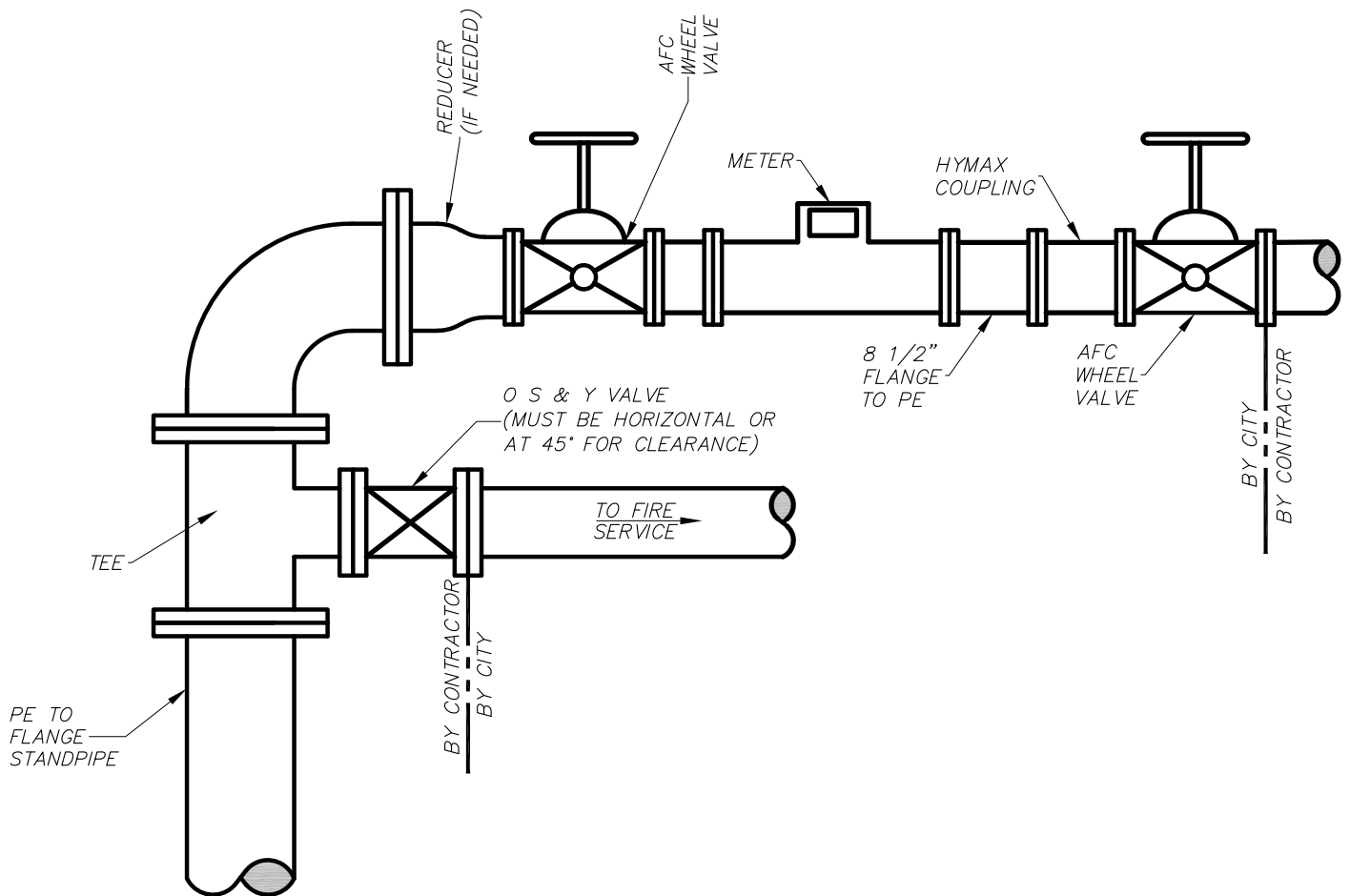
NOTE:
 CITY WILL INSTALL METERS FOR THE DETECTOR CHECK AND
 DOMESTIC USE. CONTACT STEVE SKALSKI 269-337-8454
 WITH QUESTIONS.



CITY OF KALAMAZOO
 Department Of Public Services
**PIT METER SETTING
 DETAIL FOR
 3", 4", 6" & 8"**

RECOMMENDED BY _____	DATE _____
APPROVED BY _____	
APPROVED BY _____	
ACCEPTED BY _____	

NOTE:
 CITY WILL INSTALL METERS FOR THE DETECTOR CHECK AND
 DOMESTIC USE. CONTACT STEVE SKALSKI 269-337-8454
 WITH QUESTIONS.



CITY OF KALAMAZOO
 Department Of Public Services

**TYPICAL FIRE SERVICE DETAIL
 HORIZONTAL SETTING
 W/3", 4", OR 6" DOMESTIC**

RECOMMENDED BY _____

APPROVED BY _____

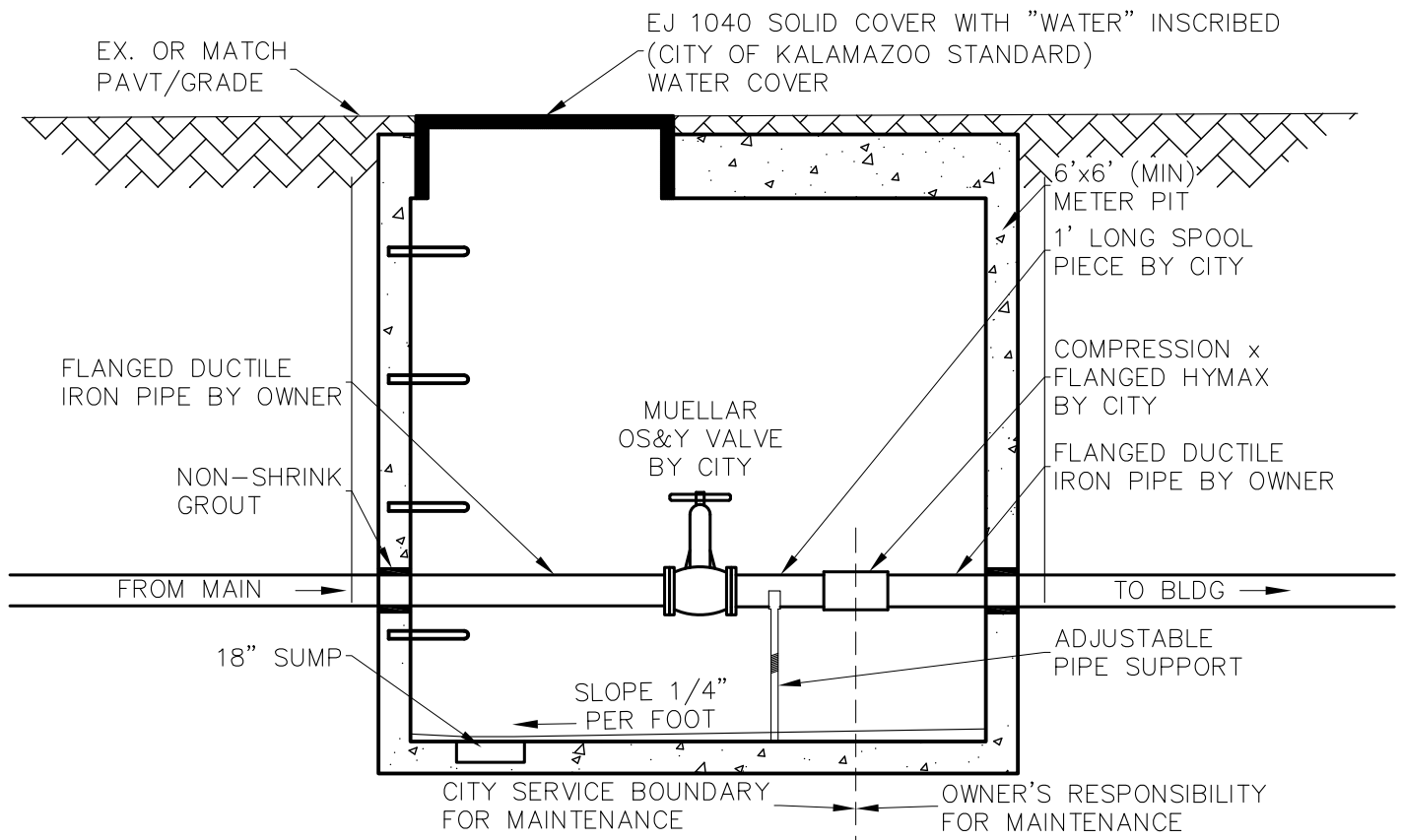
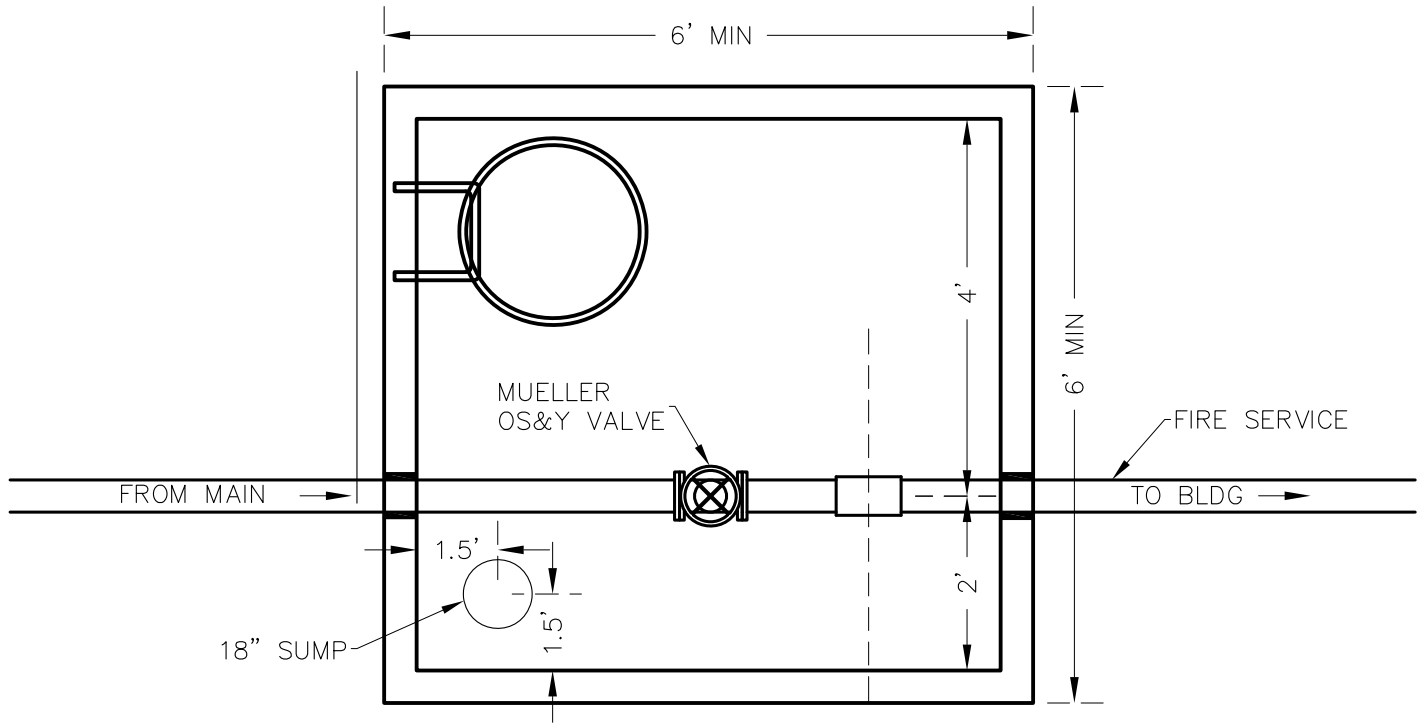
APPROVED BY _____

ACCEPTED BY _____

DATE



WS-16-A



CITY OF KALAMAZOO
Department Of Public Services

**FIRE SERVICE
IN PIT DETAIL**

RECOMMENDED BY _____	DATE _____
APPROVED BY _____	
APPROVED BY _____	
ACCEPTED BY _____	

1 INCH & 5/8 INCH METER SETTINGS INTERIOR



METER CONNECTOR (FIPxMIP)
FORD C38-44-2-625-NL (1")
FORD C38-13-2-188-NL (5/8")

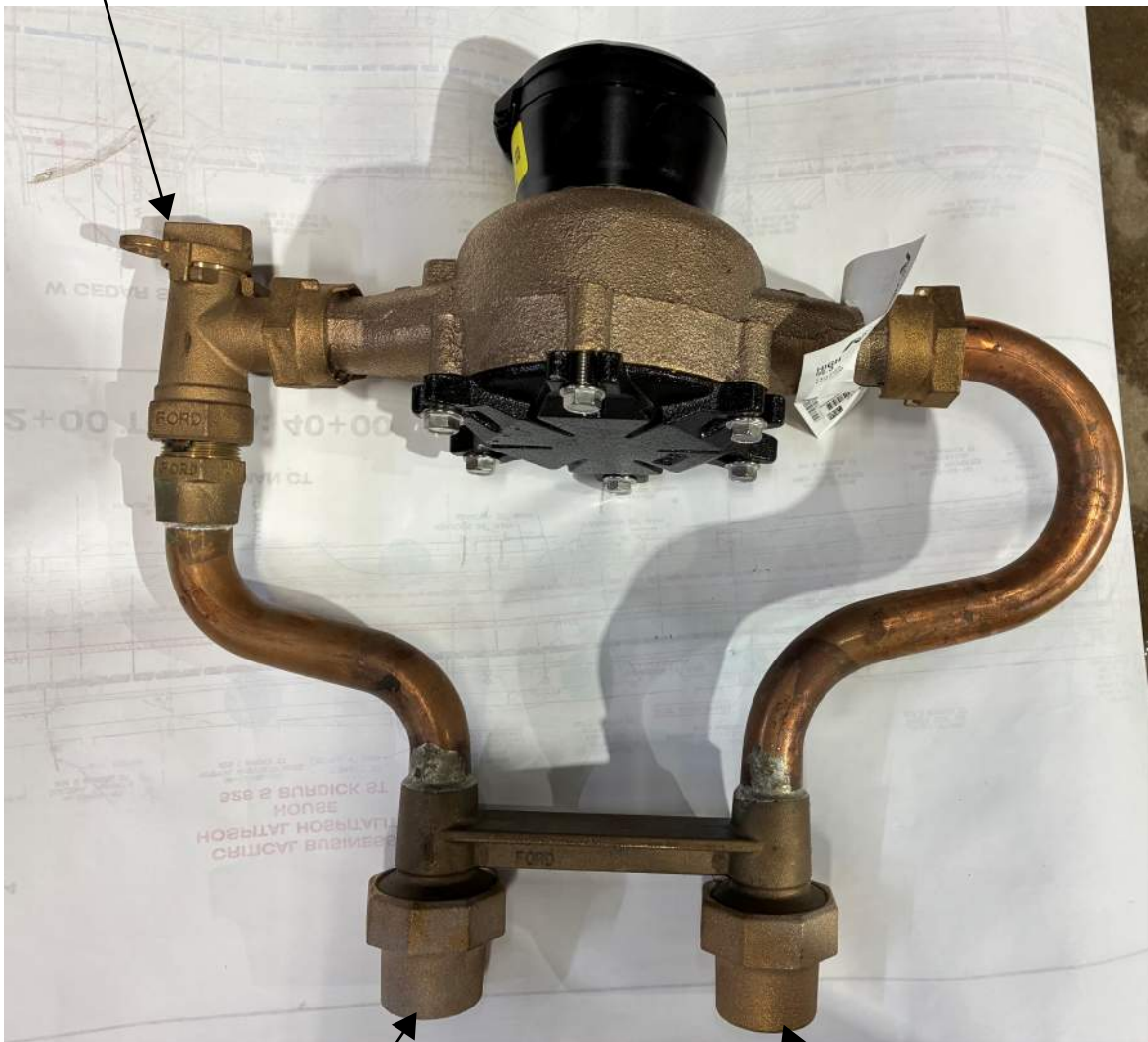
BALL VALVE
APOLLO 94ALF-105-01A (1")
APOLLO 94ALF-104-01A (5/8")

ANGLE VALVE
FORD KV13-444W-NL (1") (SHOWN)
FORD KV23-454W-NL (1")
FORD BA23-332W-NL (5/8")
OR AS APPROVED BY CITY



1 INCH & 5/8 INCH METER SETTINGS METER PIT

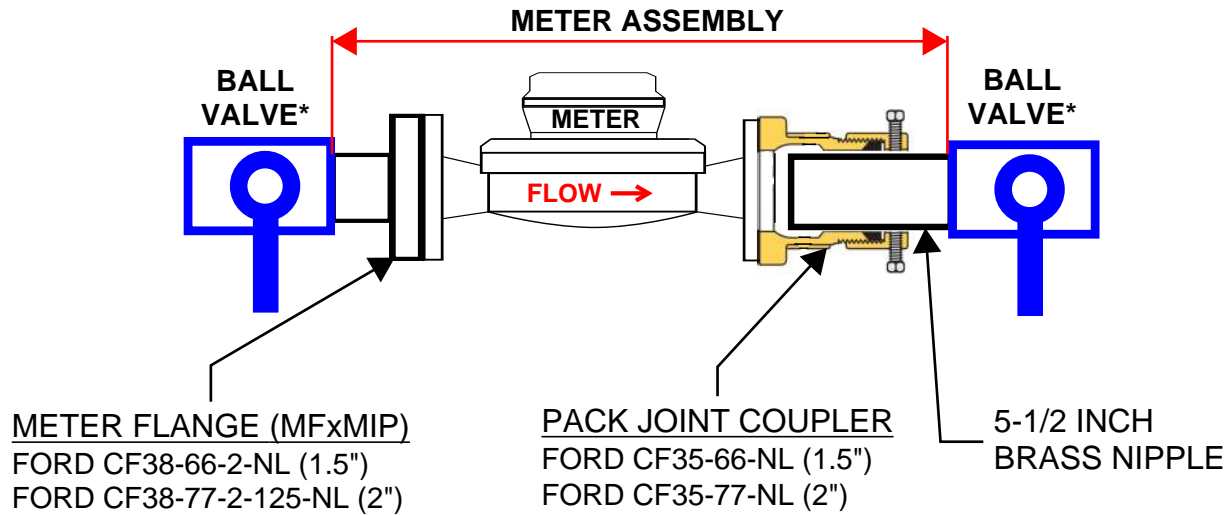
METER HORN/YOKE
FORD V84W-22-55-NL (1")
FORD V81W-22-33-NL (5/8")



WATER IN

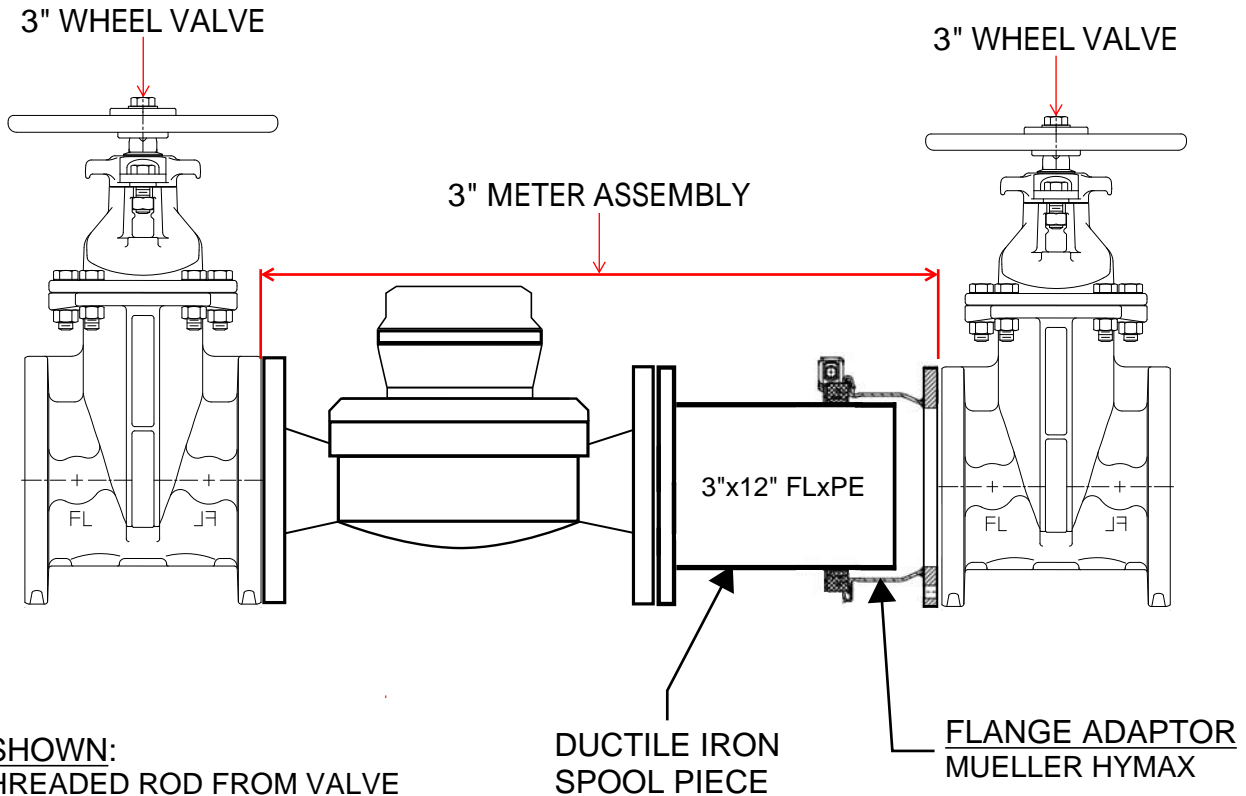
WATER OUT

2 INCH & 1-1/2 INCH METER SETTING

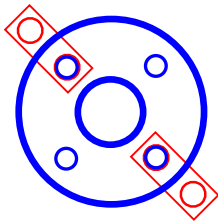


* REFER TO 2021 CITY OF KALMAZOO STANDARD SPECIFICATIONS FOR WATER MAIN AND SERVICE INSTALLATION , SECTION 2.11 FOR VALVE SPECIFICATIONS

3 INCH METER SETTING

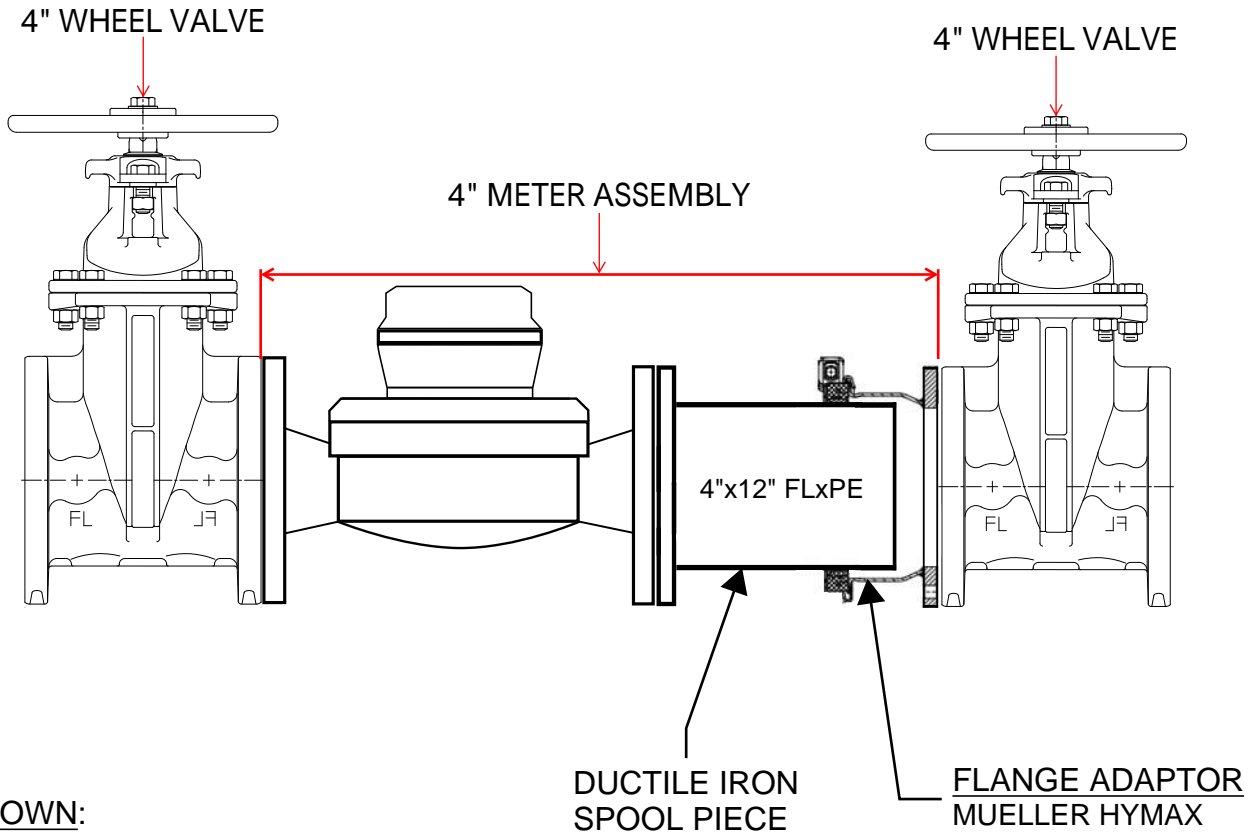


NOT SHOWN:
5/8" THREADED ROD FROM VALVE
FLANGE TO VALVE FLANGE (2) WITH
TAB LOCATIONS AS SHOWN BELOW

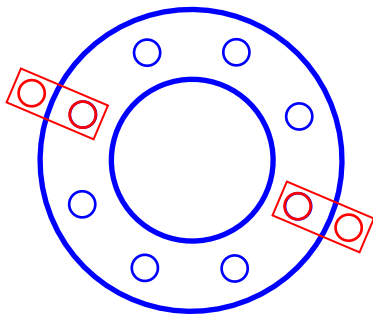


REFER TO 2021 CITY OF KALMAZOO STANDARD SPECIFICATIONS FOR WATER MAIN
AND SERVICE INSTALLATION , SECTION 2.11 FOR VALVE SPECIFICATIONS

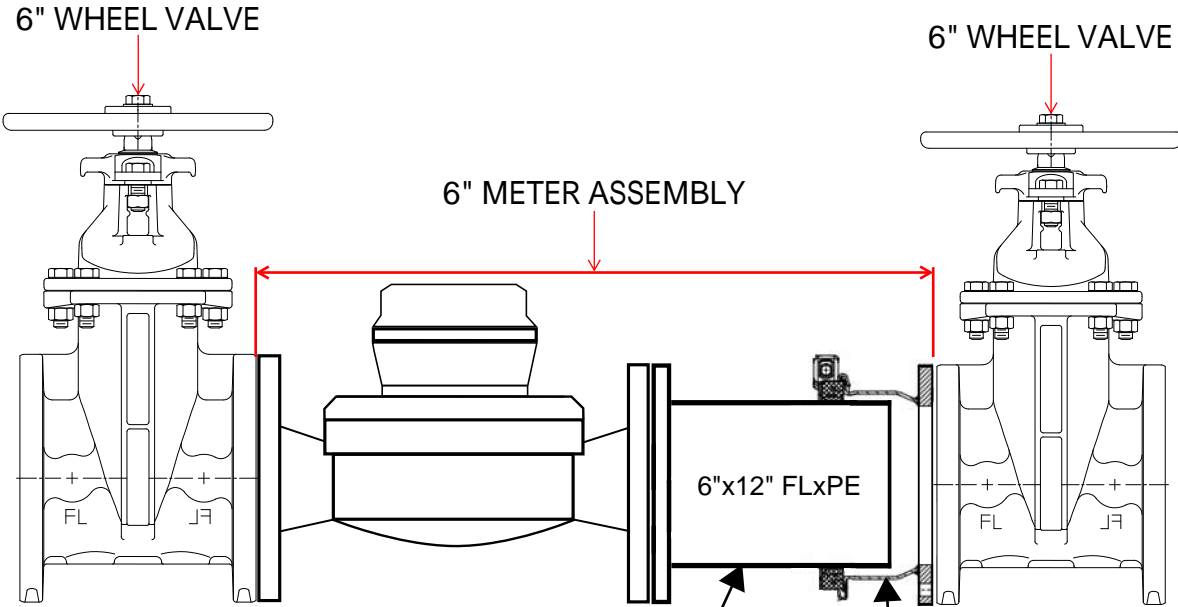
4 INCH METER SETTING



NOT SHOWN:
5/8" THREADED ROD FROM VALVE
FLANGE TO VALVE FLANGE (2) WITH
TAB LOCATIONS AS SHOWN BELOW



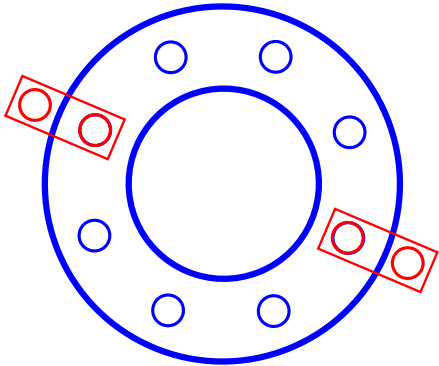
6 INCH METER SETTING



NOT SHOWN:
3/4" THREADED ROD FROM VALVE
FLANGE TO VALVE FLANGE (2) WITH
TAB LOCATIONS AS SHOWN BELOW

DUCTILE IRON
SPOOL PIECE

FLANGE ADAPTOR
MUELLER HYMAX





MAPS & DETAILS

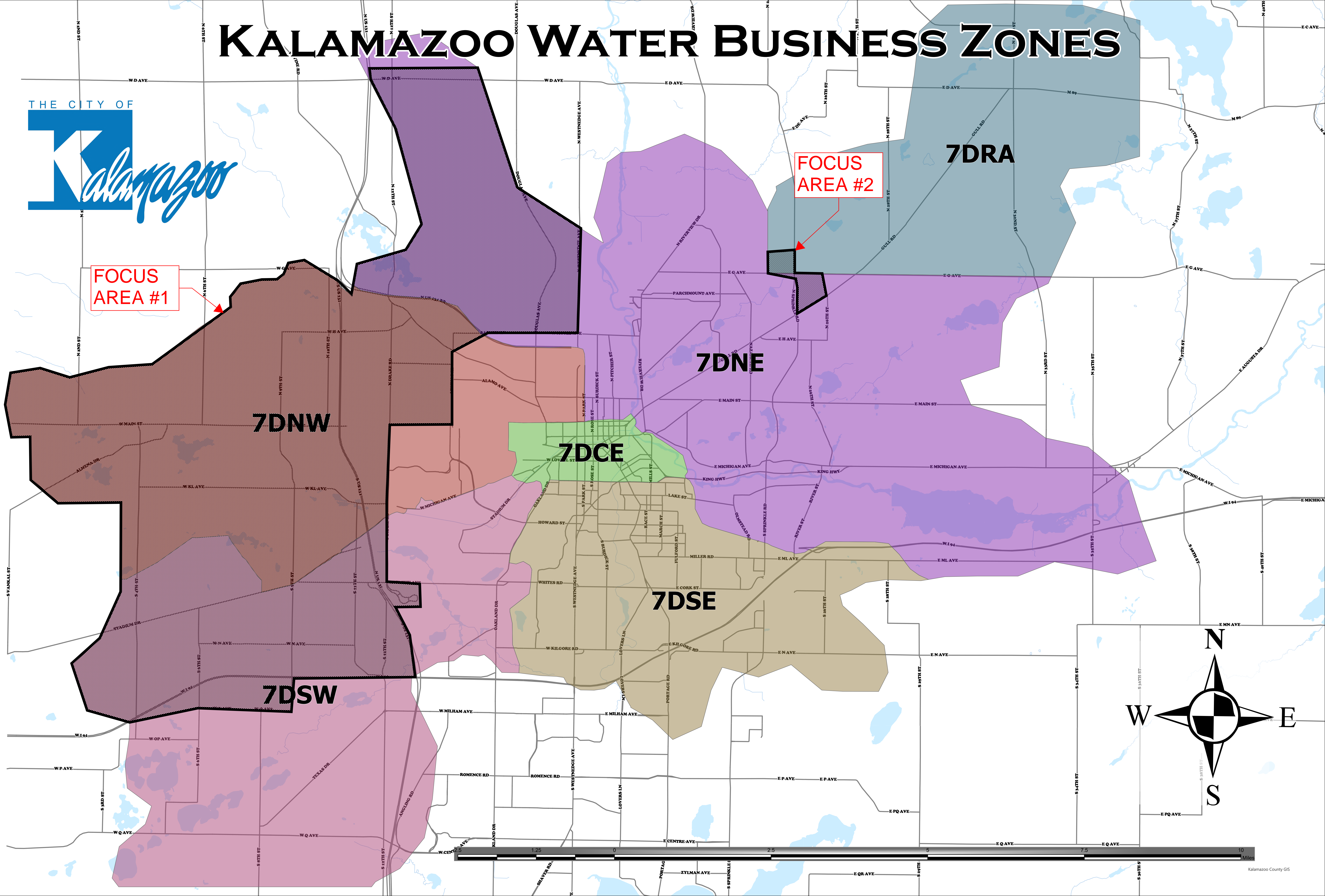
**Water Service Area Maps
Meter Setting Details**

2026 Water Meter Replacement

Bid Reference #: 89044-008.0

April 2026

KALAMAZOO WATER BUSINESS ZONES



FOCUS AREA #1

FOCUS AREA #2

7DNW

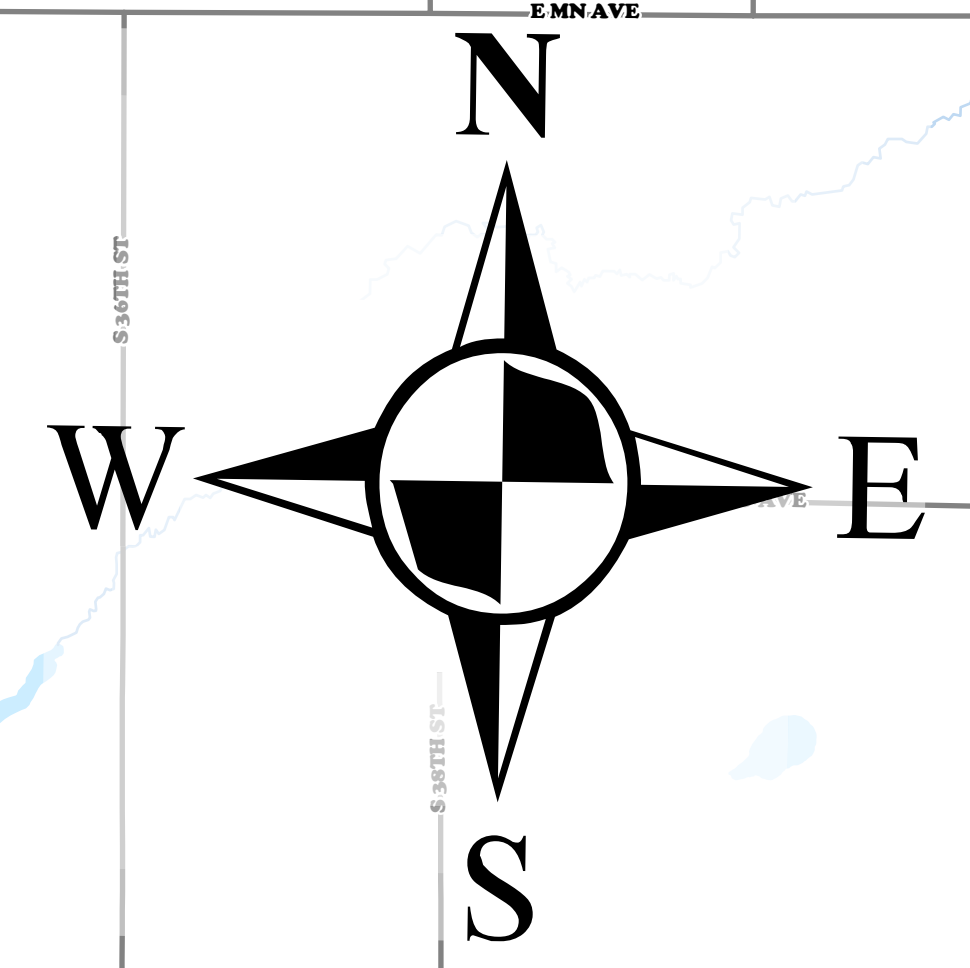
7DCE

7DSE

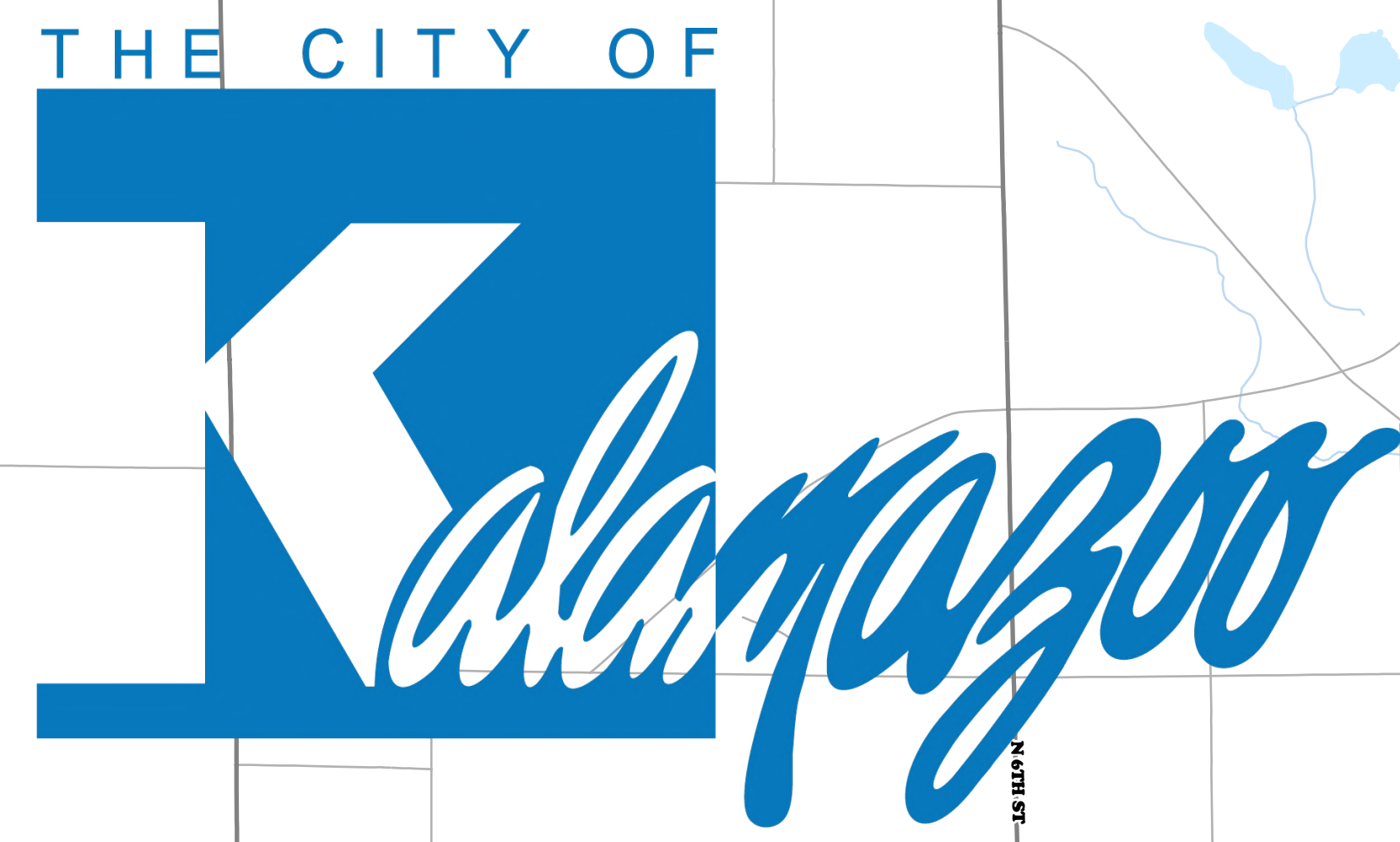
7DNE

7DRA

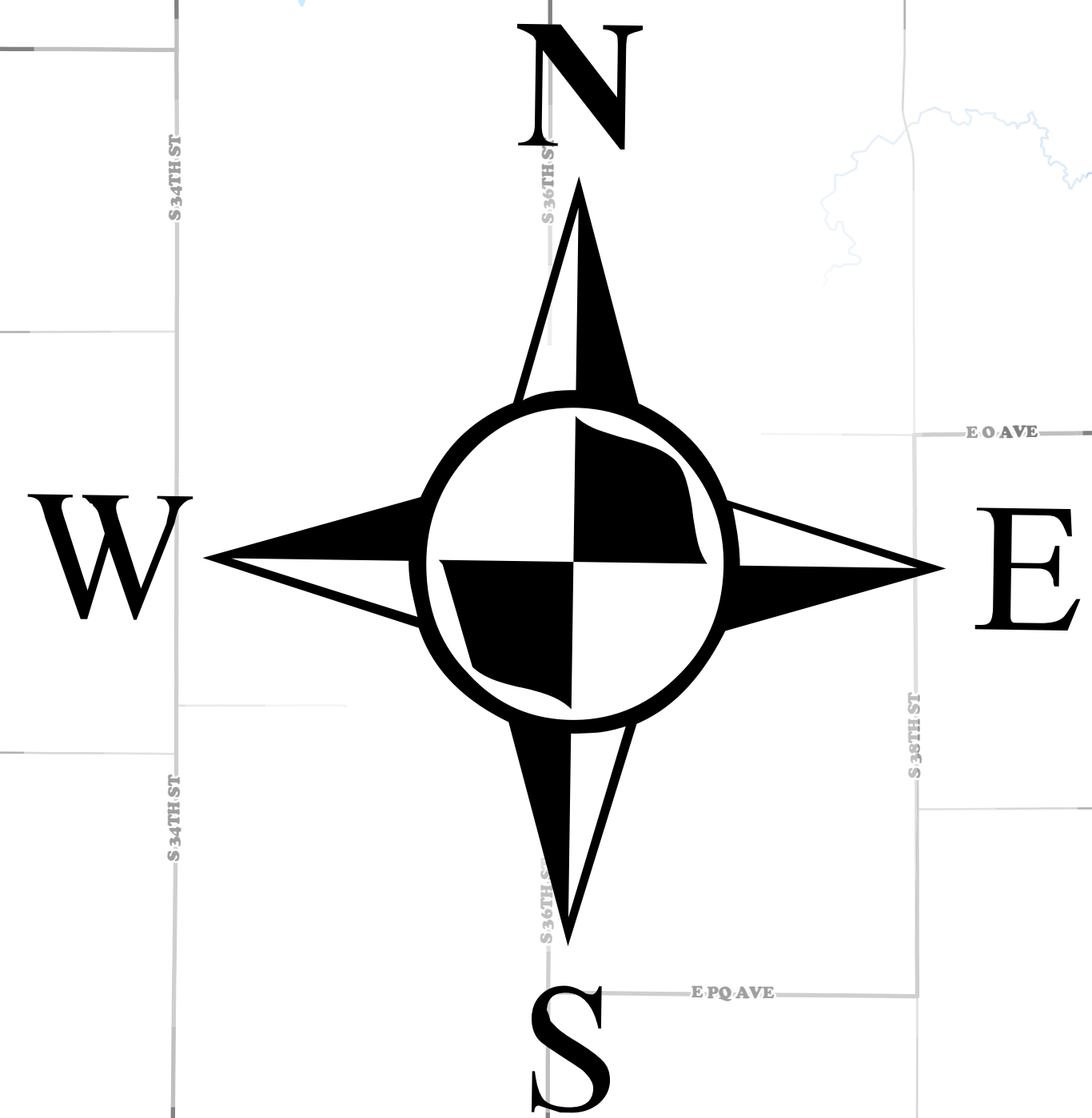
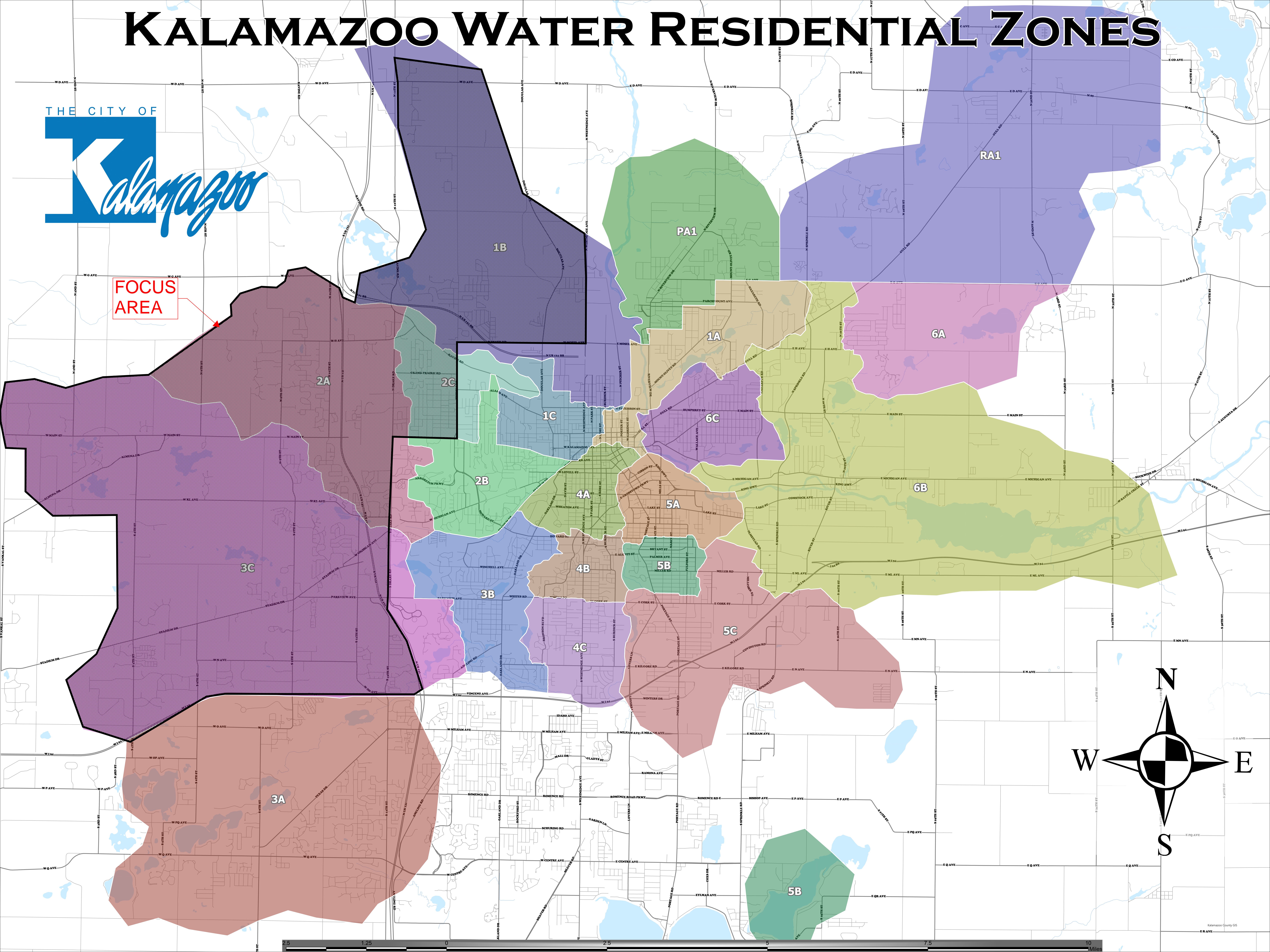
7DSW

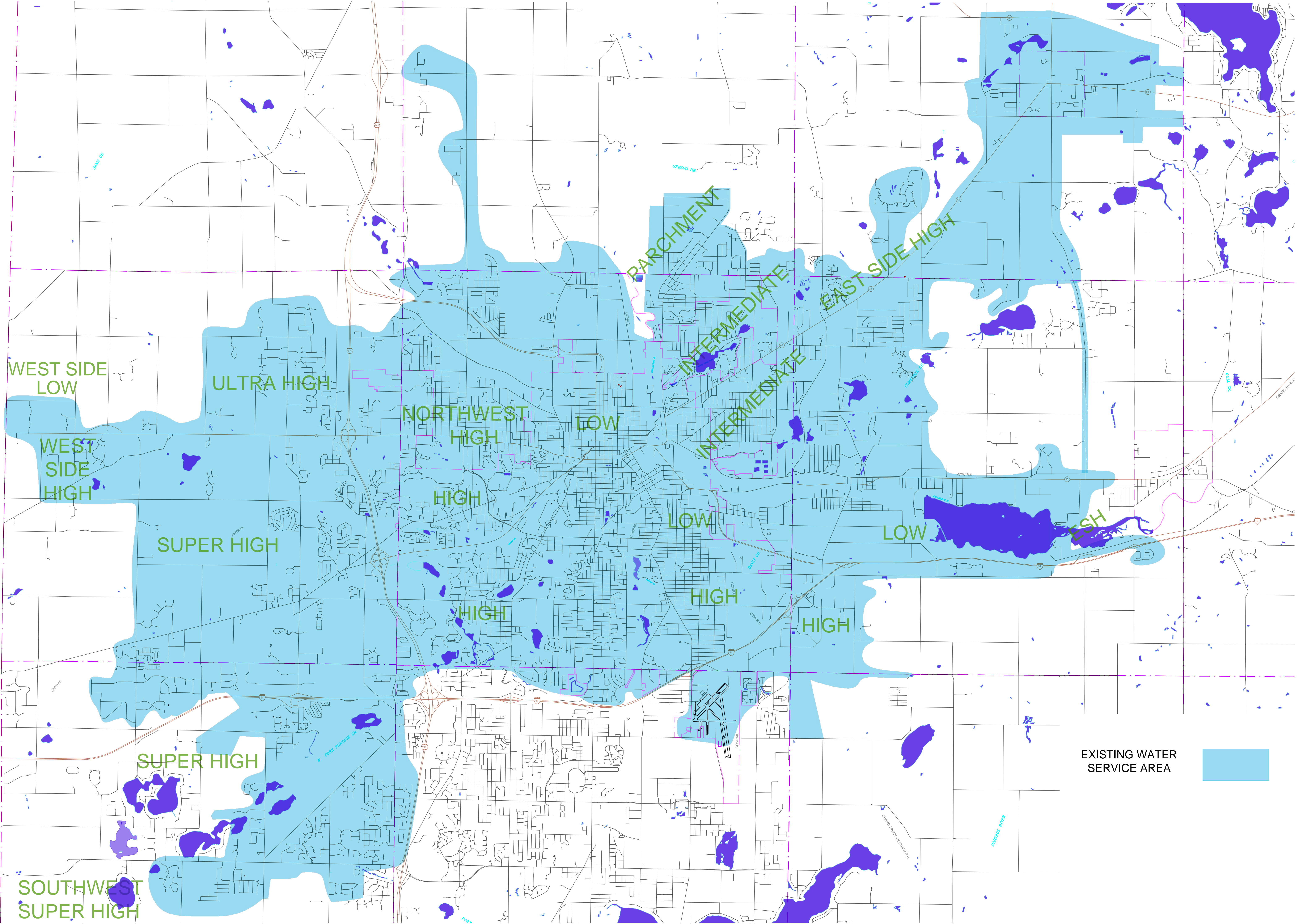


KALAMAZOO WATER RESIDENTIAL ZONES



FOCUS AREA





DATE: 06/3/2025
 DRAWN BY: WEE

CITY OF KALAMAZOO WATER CURRENT SERVICE AREA ~ 2025

CITY OF KALAMAZOO
 Department Of Public Services
 Water Resource Division
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